

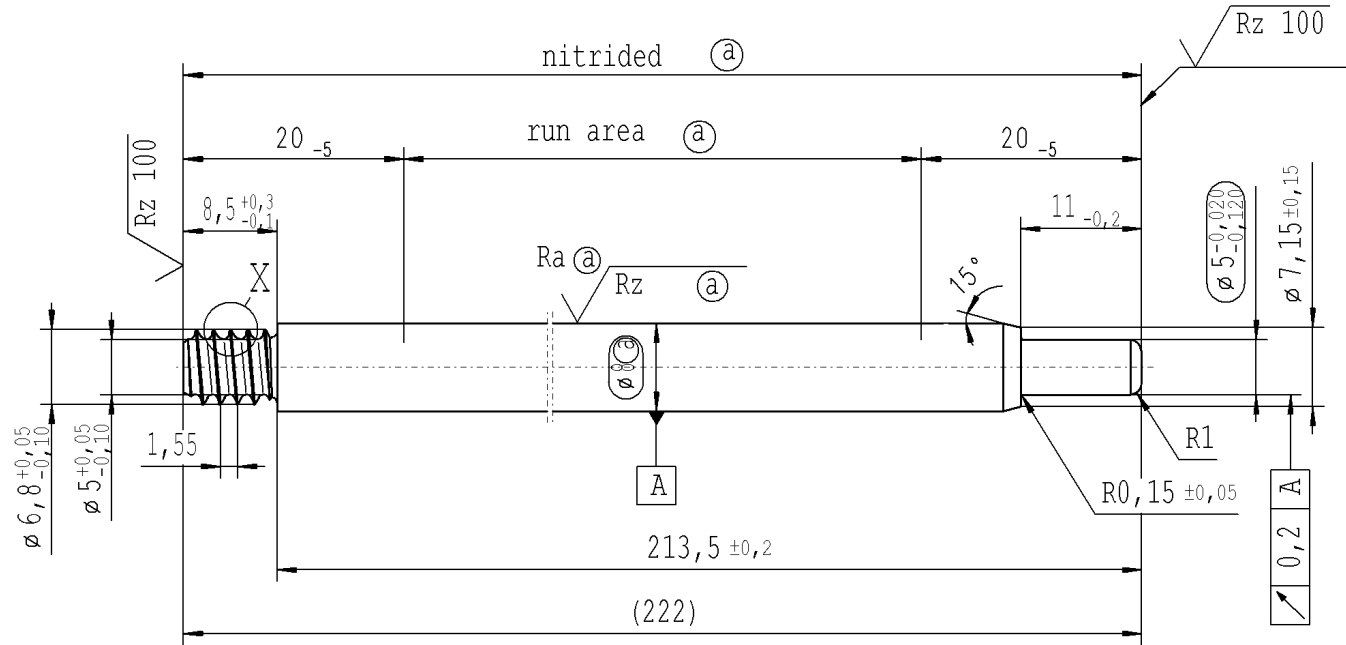
The print-out is not subject to the modification service.

Intended for internal and supplier use

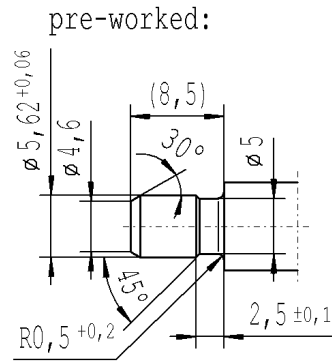
EN

Ident. Doc.: L02

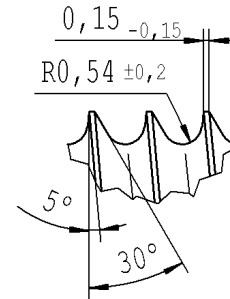
Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
21.05.2015 Schilz A.
(date / signature)



X 5:1



√ Rz 25 (√ Rz 100 Ra Ⓐ Rz Ⓐ) √ +0,2 √ -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE			R1			
old	-			0,5x45°			
Field	-			E/2			
Date/Name	03.07.2014 Höfer			20.05.2015 Hein			
Chg. No.	614772			624055			
Rev.	0			1			

Material:	1.1193
	S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
	STABILUS

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	

Drawn by	Date	Name
03.07.2014 Höfer		
Checked	Date	Name
20.05.2015 Klinkner		
Document No.: 10213229		
Material No.: 792542		