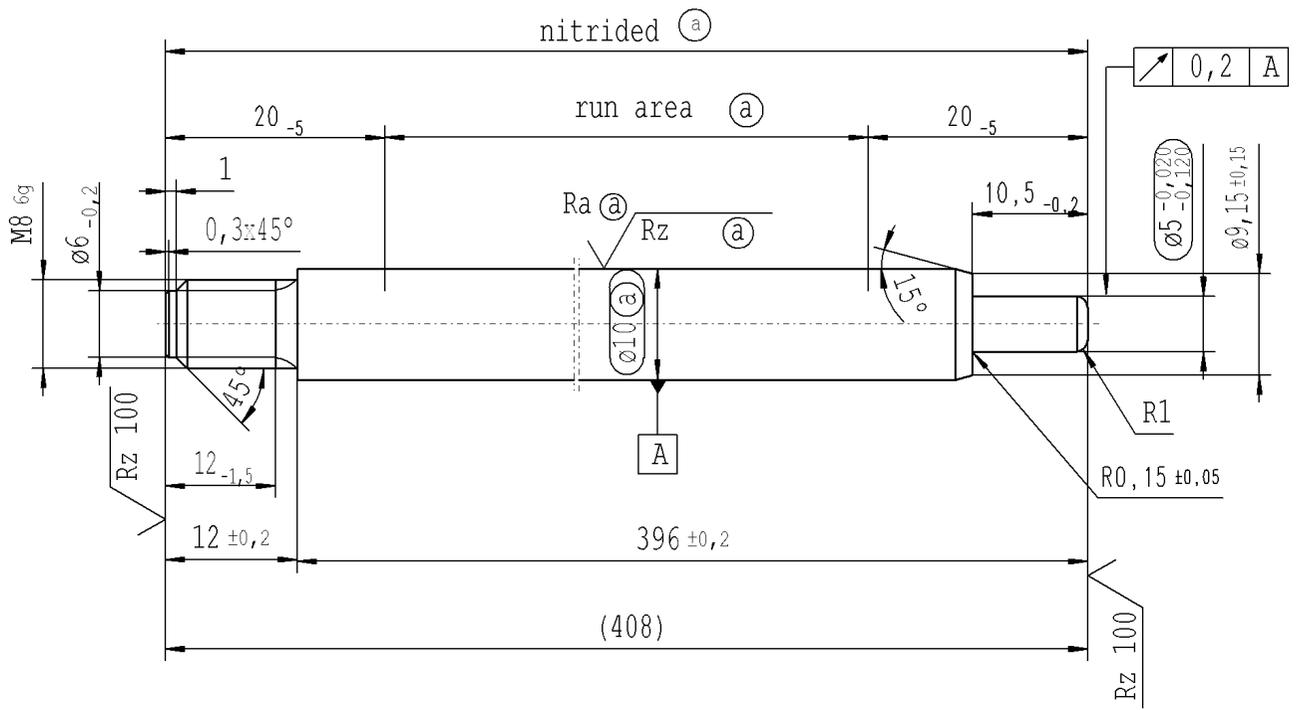


The print-out is not subject to the modification service.

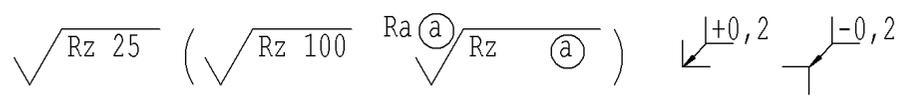
Intended for internal and supplier use

EN

RELEASE
 for supplier
 company Zhang Shi
 09.06.2015 Schilz A.
(date / signature)



thread tolerances acc. to DIN ISO 965-3



AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE		run area		R1	
old	-		hardness		0,5x45°	
Field	-		E 4		D-E/2	
Date/Name	15.03.2010 Hein		26.7.10 Keßelh.		08.06.2015 Hein	
Chg. No.	581002		581813		624062	
Rev.	0		1		2	

CAD created document; handwritten changes not permitted	
Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Drawn by	Date	Name
15.03.2010	Hein	
Checked	08.06.2015	Klinkner
Document No.: 10166619		
Material No.: 228007		

PISTON ROD		
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Ident. Doc.: L02