

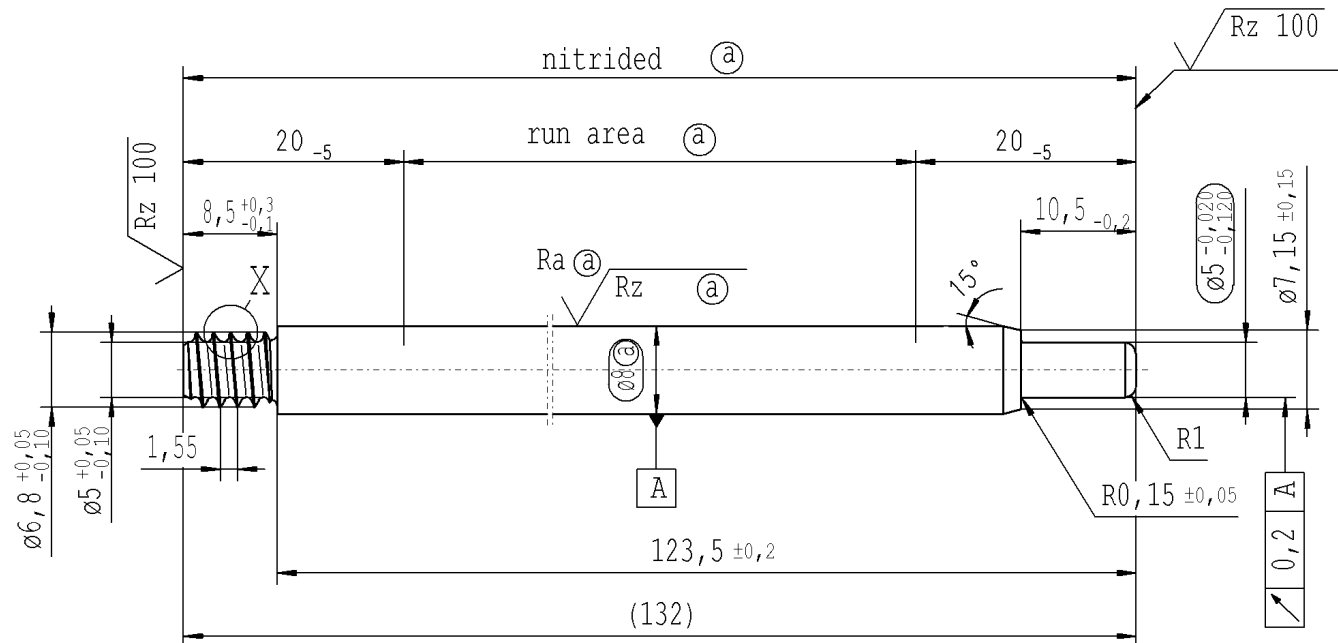
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

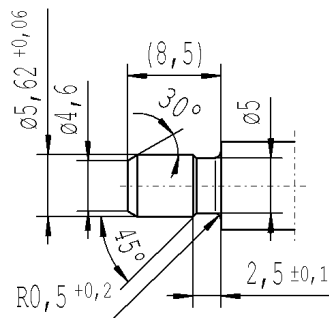
Ident. Doc.: L111

① piston rod processing per  
STAB-Spec. 10028959, table 1

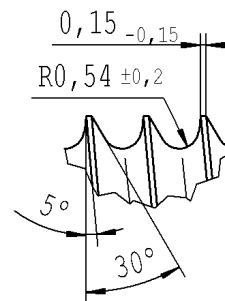


**RELEASE**  
for supplier  
company Zhang Shi  
14.07.2015 Schilz A.  
(date / signature)

pre-worked:



X 5:1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ ①$   $Rz\ ①$ )  $\swarrow +0,2$   $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

| DE:       | X          | EN:             | X           | ES: | IT:        | PR:  | FR:     | RO: | CAD created document; handwritten changes not permitted |
|-----------|------------|-----------------|-------------|-----|------------|------|---------|-----|---------------------------------------------------------|
| new       |            | INITIAL RELEASE |             |     | run area   |      | R1      |     |                                                         |
| old       |            | -               |             |     | hardness   |      | 0,5x45° |     |                                                         |
| Field     |            | -               |             |     | F/4,5      |      | E/2     |     |                                                         |
| Date/Name | 24.09.2009 | Geisbüsch       | 02.08.2010, | Bo. | 13.07.2015 | Hein |         |     |                                                         |
| Chg. No.  | -          |                 | 581802      |     | 624057     |      |         |     |                                                         |
| Rev.      | 0          |                 | 1           |     | 2          |      |         |     |                                                         |

|                                       |                 |
|---------------------------------------|-----------------|
| Material:                             | 1.1193          |
|                                       | S45C JISG 4051  |
| Edge tolerances acc. to DIN ISO 13715 |                 |
| Surface finish                        | DIN EN ISO 1302 |
| Replaces:                             |                 |
| <b>STABILUS</b>                       |                 |

|                                                                                                                                                                                                                                                          |                                               |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|
| All dimensions are in mm                                                                                                                                                                                                                                 | Identification of important characteristics   |
| Scale: (Original DIN A3) 2:1                                                                                                                                                                                                                             | Dimensions without tolerances DIN ISO 2768-mK |
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| PISTON ROD                                                                                                                                                                                                                                               |                                               |

|               |            |           |
|---------------|------------|-----------|
| Drawn by      | 24.09.2009 | Geisbüsch |
| Checked       | 13.07.2015 | Klinkner  |
| Document No.: | 10151065   |           |
| Material No.: | 034589     |           |