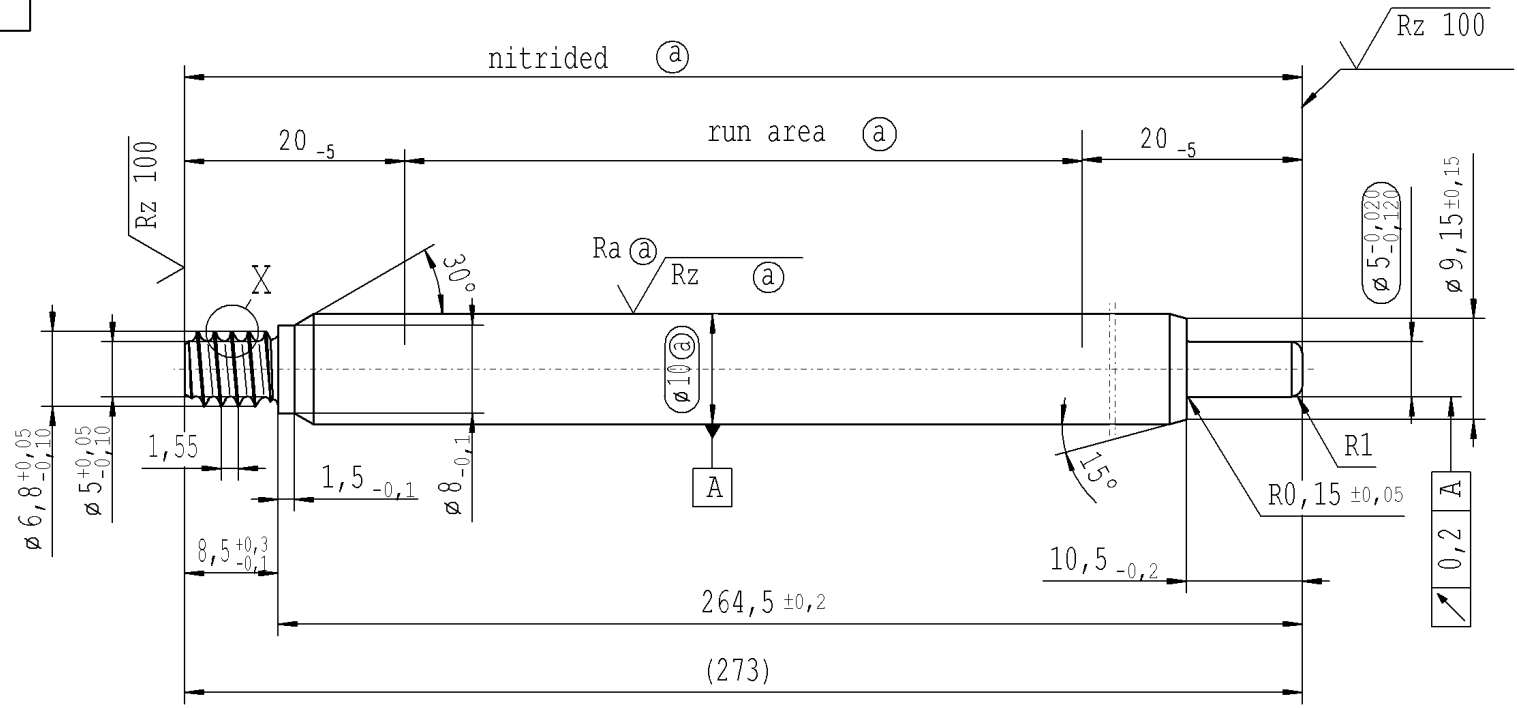


The print-out is not subject to the modification service.

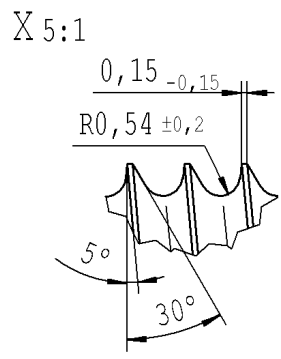
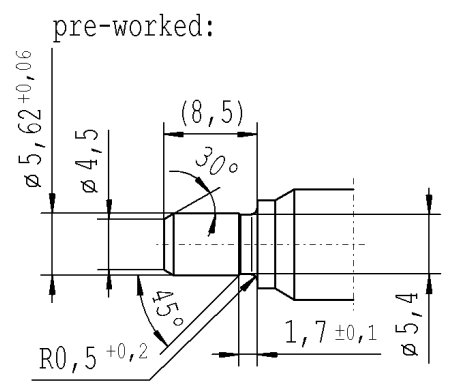
Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
 for supplier
 company Zhang Shi
 09.06.2015 Schilz A.
 (date / signature)



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ Ra Ⓐ Rz Ⓐ) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L30

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE			R1				
old	-			0,5x45°				
Field	-			E/2				
Date/Name	02.09.2013 Donat			08.06.2015 Hein				
Chg. No.	606652			624059				
Rev.	0			1				

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked	08.06.2015	Donat Klinkner
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		10151520		
		Material No.:		
		547564		

PISTON ROD