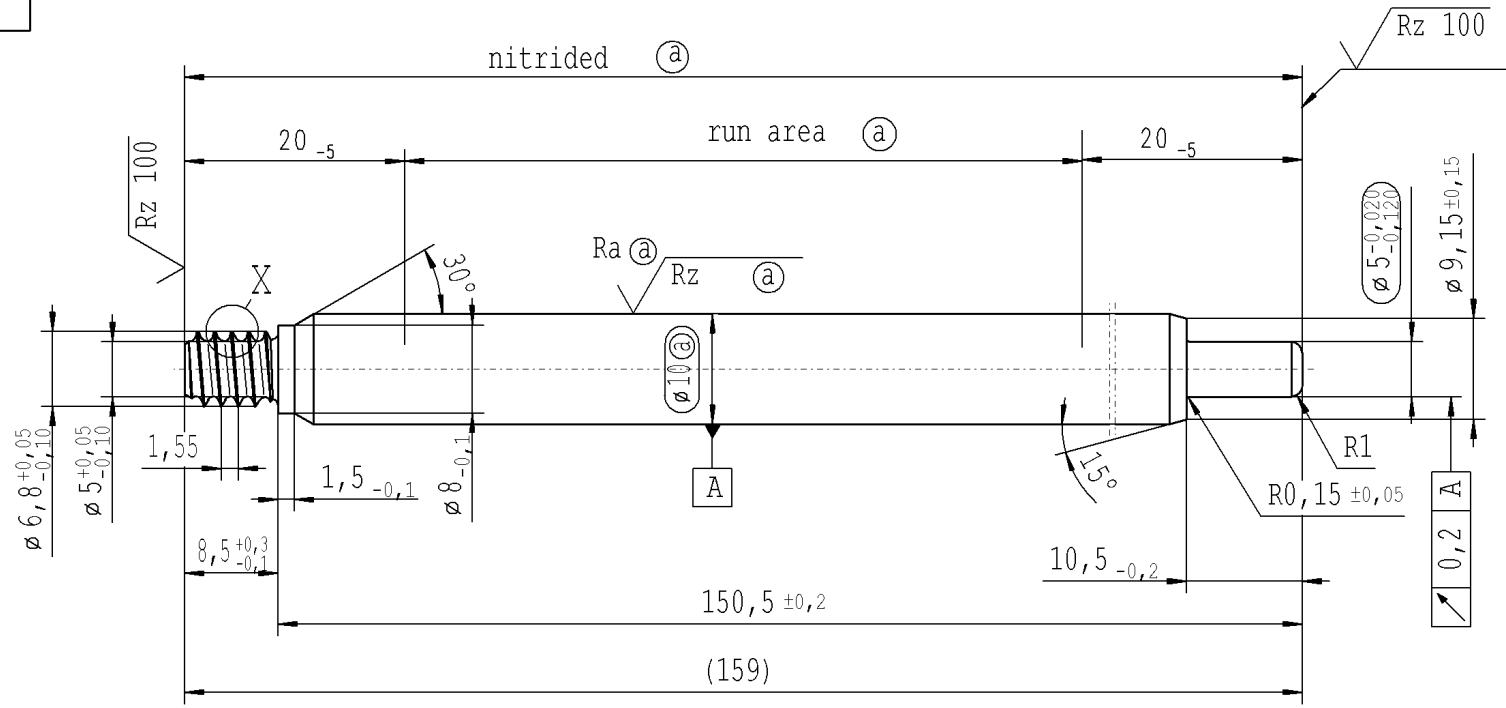


The print-out is not subject to the modification service.

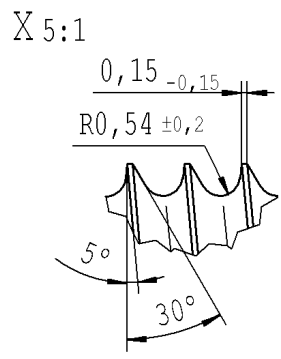
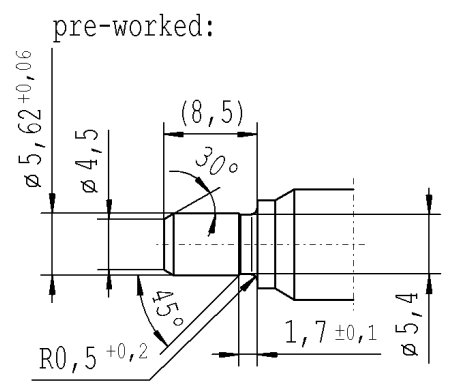
Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



**RELEASE**  
 for supplier  
 company Zhang Shi  
 09.06.2015 Schilz A.  
 (date / signature)



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$  Ra Ⓐ Rz Ⓐ)  $\swarrow +0,2$   $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L32

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE			R1			
old	-			0,5x45°			
Field	-			E/2			
Date/Name	20.12.2013 Kron			08.06.2015 Hein			
Chg. No.	609718			624059			
Rev.	0			1			

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked	08.06.2015	Klinkner
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		Material No.:	461047	
		<b>PISTON ROD</b>		