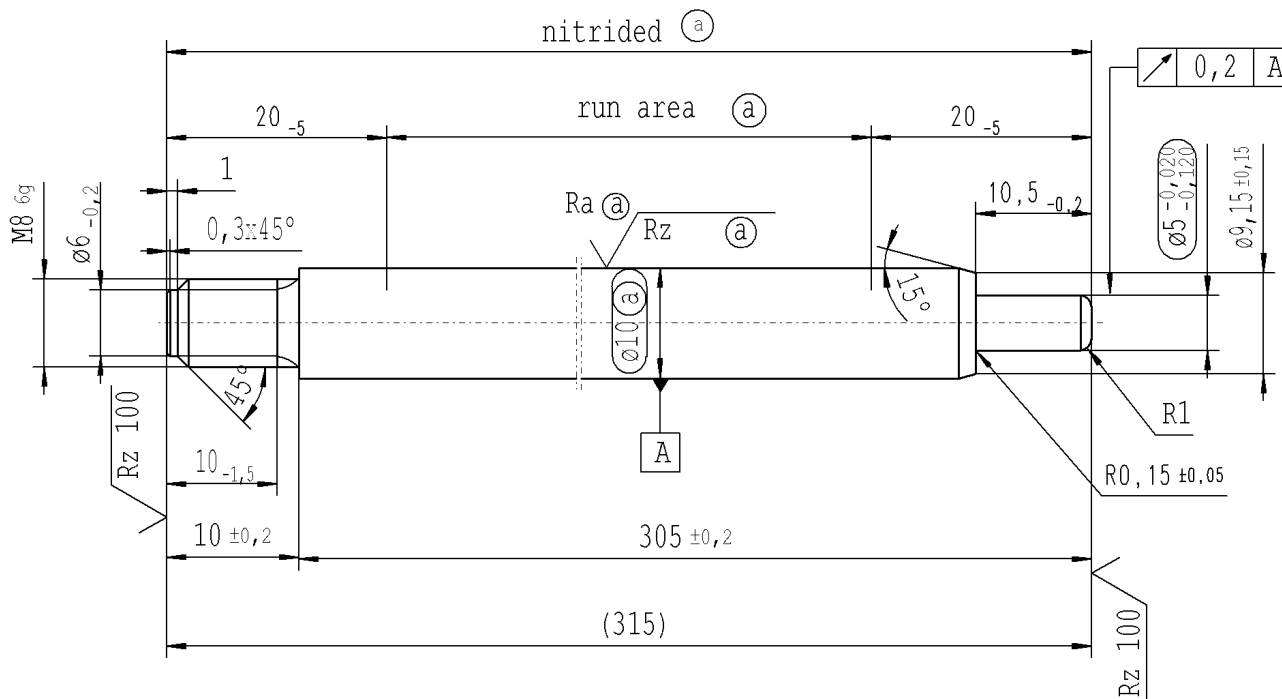


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
09.06.2015 Schilz A.
(date / signature)

thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{Ⓐ}$ $Rz\ \text{Ⓐ}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L21

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Drawn by 18.07.2011 K.Marx	Date 08.06.2015	Name Klinkner
new	INITIAL RELEASE			R1				Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked		
old	-			0,5x45°				Surface finish DIN EN ISO 1302					
Field	-			D-E/2				Replaces:					
Date/Name	18.07.2011 K.Marx			08.06.2015 Hein									Document No.: 10166619
Chg. No.	589501			624062									Material No.: 896734
Rev.	0			1				STABILUS		PISTON ROD			