

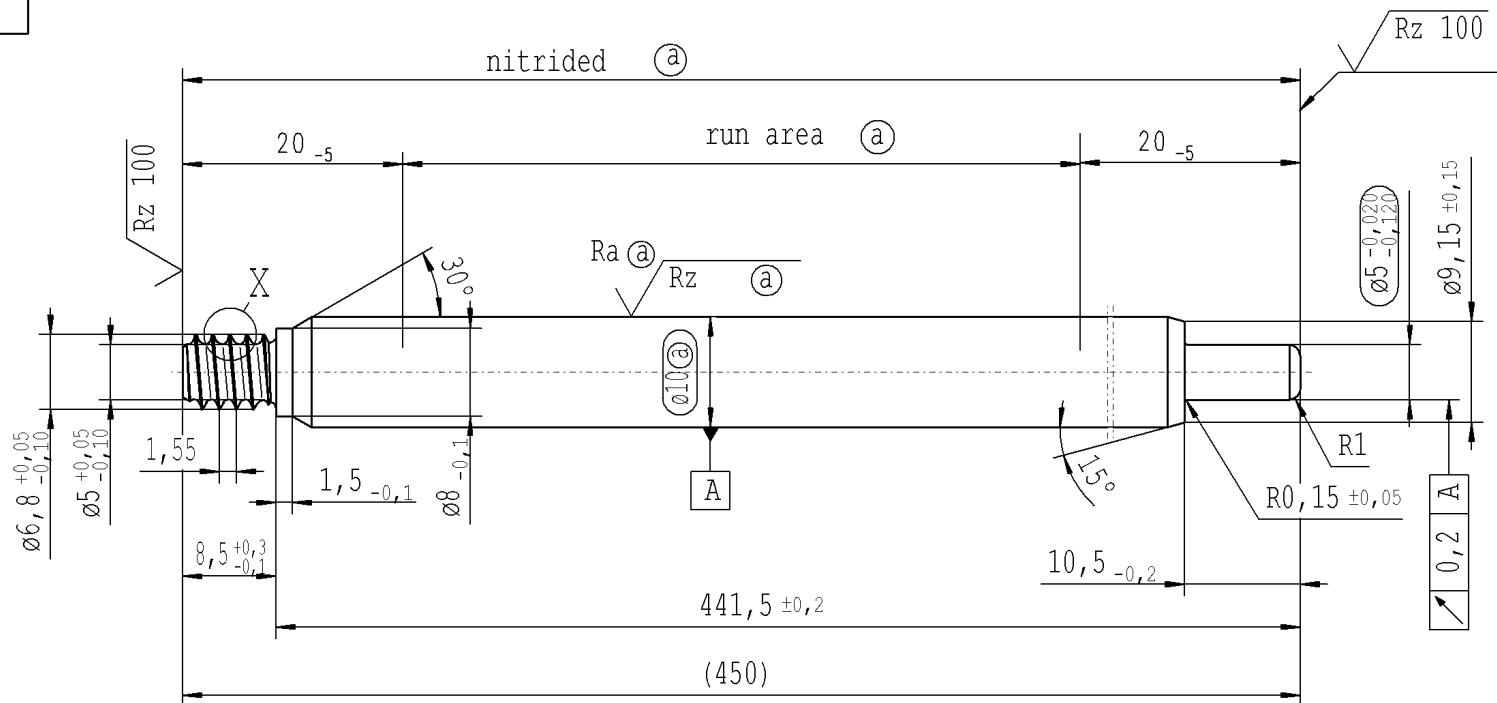
The print-out is not subject to the modification service.

Intended for internal and supplier use

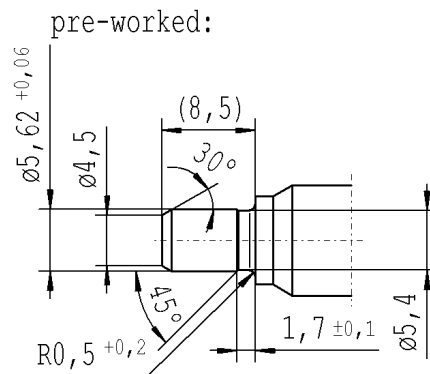
EN

Ident. Doc.: L22

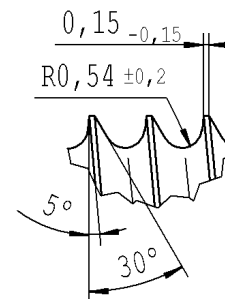
Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
09.06.2015 Schilz A.
(date / signature)



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{A}$ $Rz\ \textcircled{A}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new		INITIAL RELEASE			R1				
old		-			0,5x45°				
Field		-			E/2				
Date/Name	18.05.2011 K.Marx	08.06.2015 Hein							
Chg. No.	588786	624059							
Rev.	0	1							

Material:	1.1193
	S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked	18.05.2011	K.Marx
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Document No.: 10151520				
Material No.: 427338				
PISTON ROD				