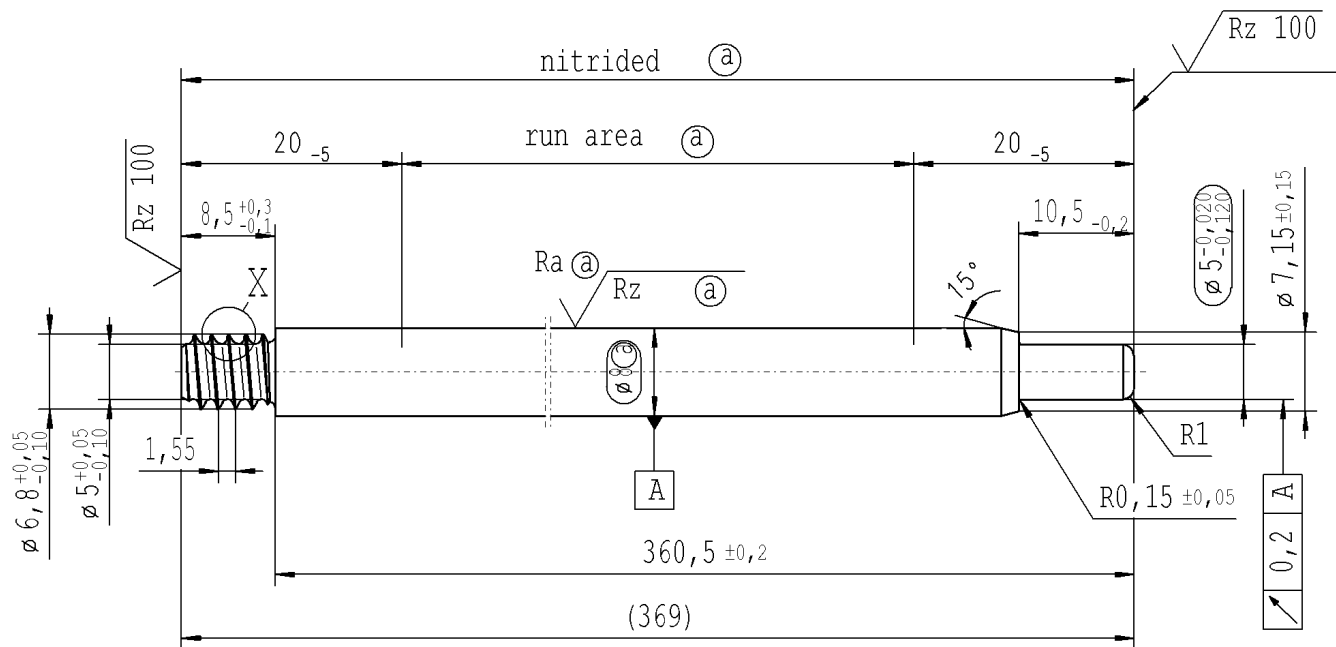


The print-out is not subject to the modification service.

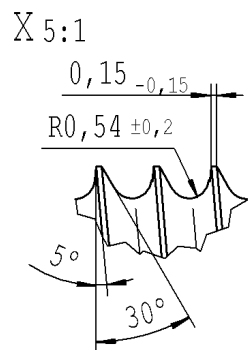
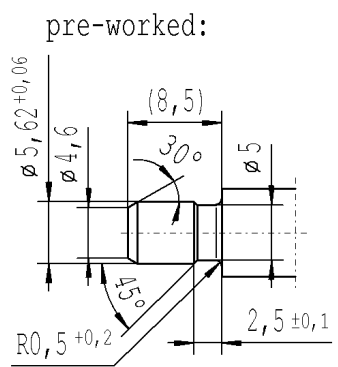
Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



**RELEASE**  
 for supplier  
 company Zhang Shi  
 16.07.2015 Schilz A.  
 (date / signature)



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \textcircled{A}$   $Rz\ \textcircled{A}$ )  $\begin{matrix} | +0,2 \\ | -0,2 \end{matrix}$

Ident. Doc.: L202

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649							
DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted			Material:	All dimensions are in mm		Identification of important characteristics		Drawn by	Date	Name
new	INITIAL RELEASE		R1					1.1193		Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Checked	13.08.2014	Höfer	
old	-		0,5x45°					S45C JISG 4051		Edge tolerances acc. to DIN ISO 13715		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		10151065	
Field	-		E/2					Surface finish DIN EN ISO 1302		Replaces:		Material No.:		103267			
Date/Name	13.08.2014 Höfer		15.07.2015 Hein							<b>STABILUS</b>		<b>PISTON ROD</b>					
Chg. No.	616088		624057														
Rev.	0		1														