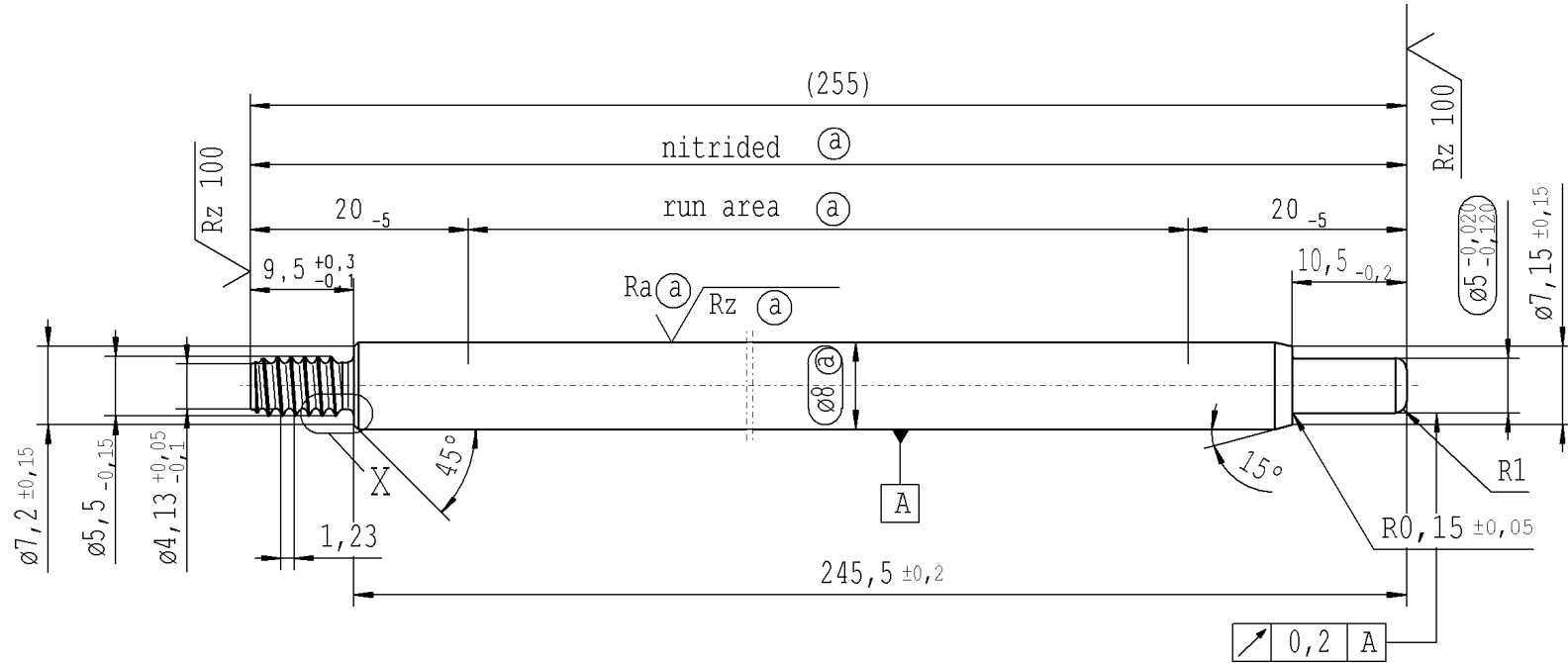


The print-out is not subject to the modification service.

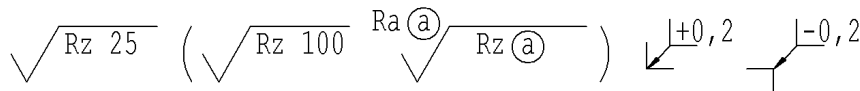
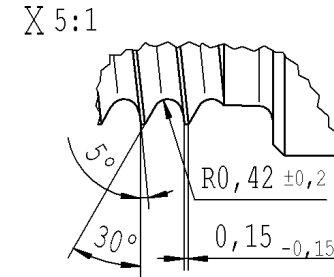
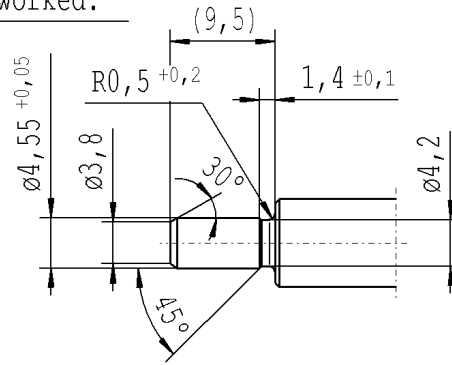
Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



**RELEASE**  
for supplier  
company Zhang Shi  
12.06.2015 Schilz A.  
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L19

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE		run area		R1			
old	-		hardness		0,5x45°			
Field	-		E 4/5		D-E/1-2			
Date/Name	03.03.2008 K.Marx		23.7.10 Keßelh.		11.06.2015 Hein			
Chg. No.	-		581803		624058			
Rev.	0		1		2			

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	11.06.2015	Klinkner
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Document No.:			10151066	
Material No.:			005779	
<b>PISTON ROD</b>				

Date	Name
03.03.2008	K.Marx
11.06.2015	Klinkner
Document No.:	10151066
Material No.:	005779