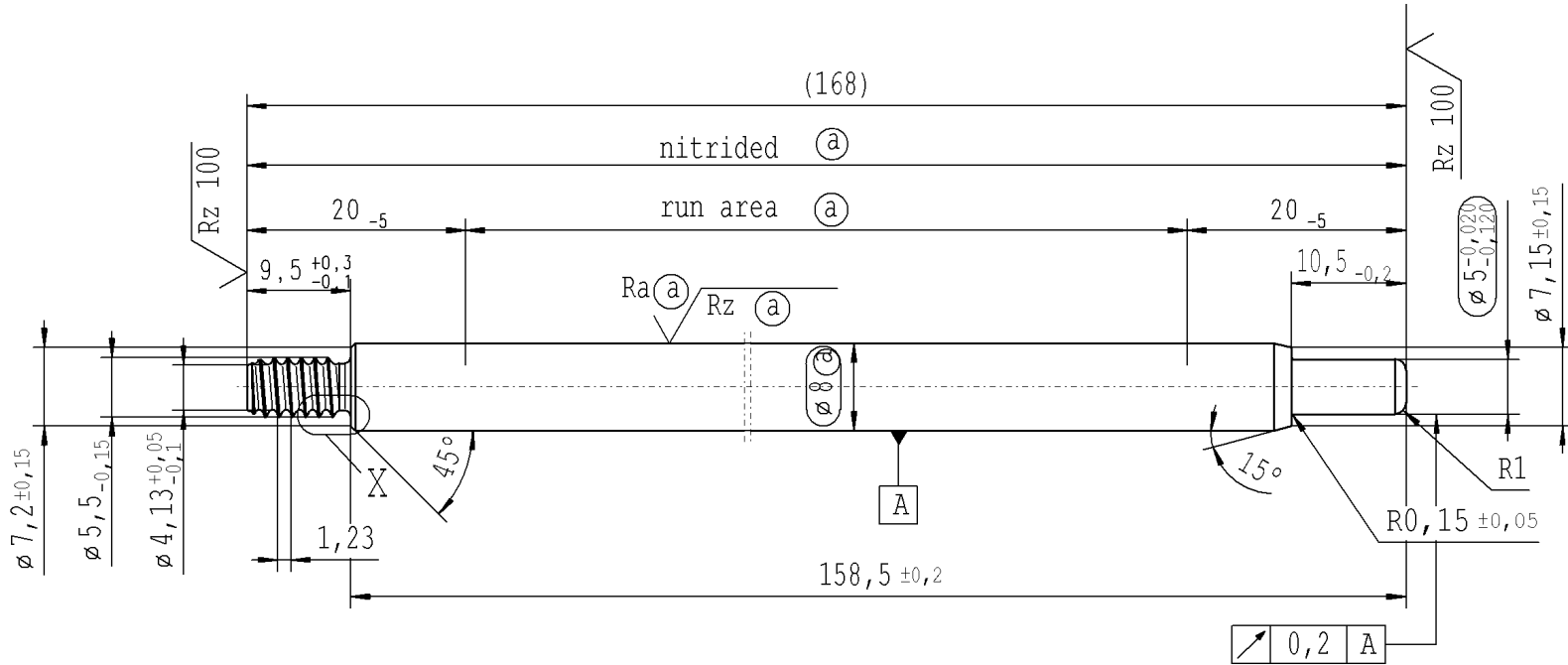


The print-out is not subject to the modification service.

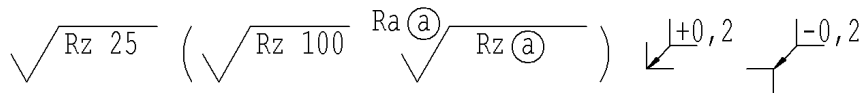
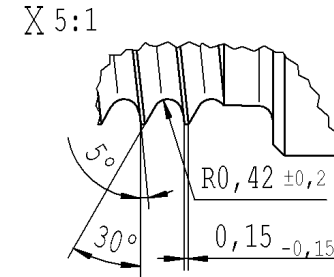
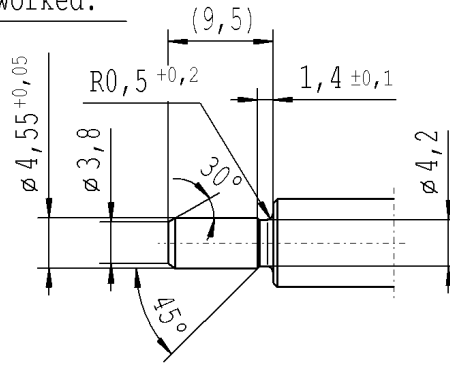
Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



RELEASE
for supplier
company Zhang Shi
12.06.2015 Schilz A.
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L81

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE			R1			
old	-			0,5x45°			
Field	-			D-E/1-2			
Date/Name	20.10.2014 Höfer			11.06.2015 Hein			
Chg. No.	617893			624058			
Rev.	0			1			

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	11.06.2015	Höfer Klinkner
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		Material No.:	135533	
		PISTON ROD		

Document No.:	10151066
Material No.:	135533