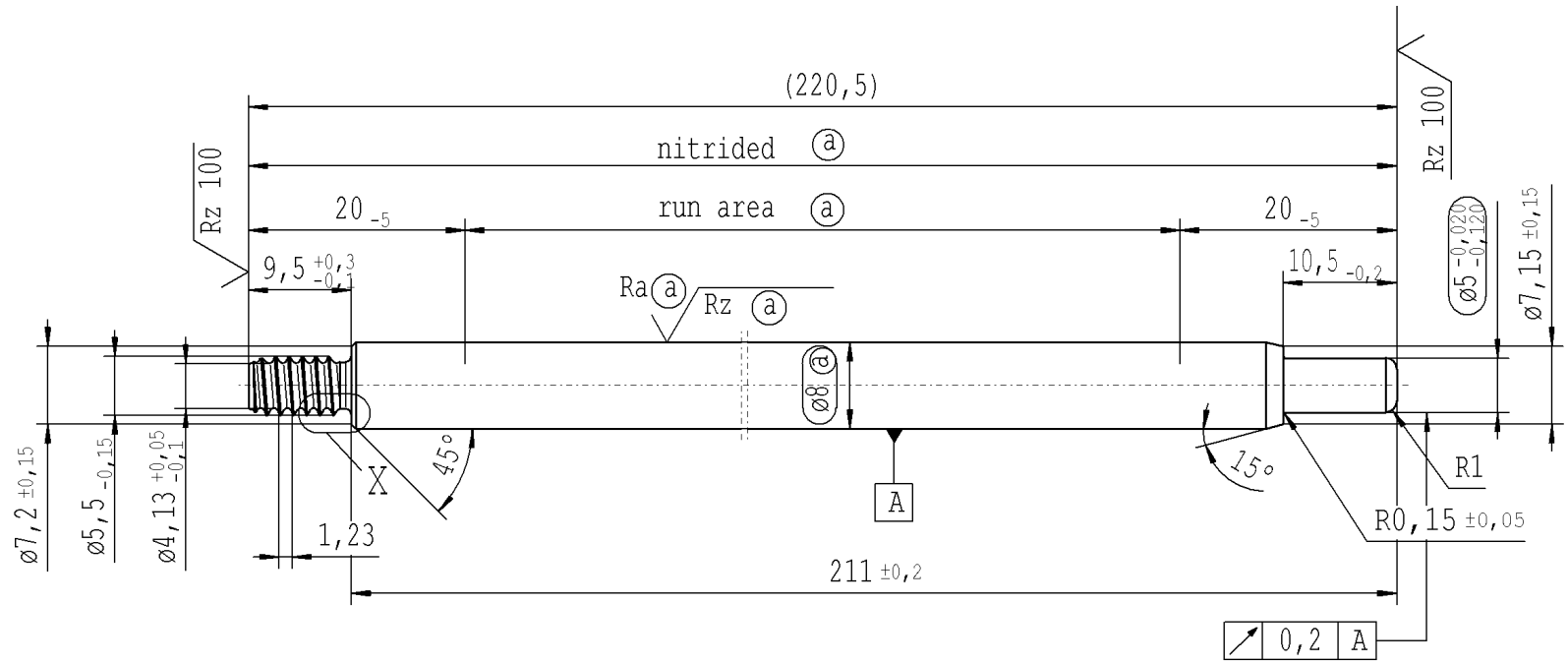


The print-out is not subject to the modification service.

Intended for internal and supplier use

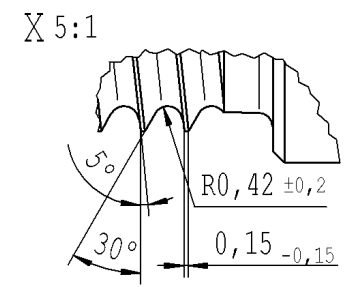
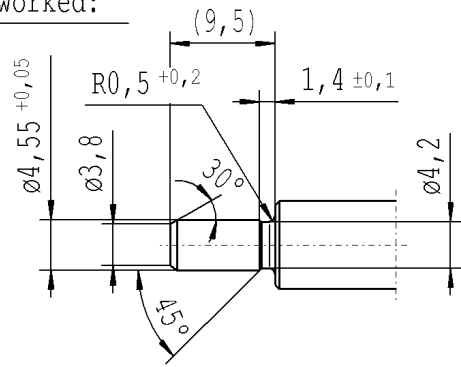
EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
 for supplier
 company Zhang Shi
 12.06.2015 Schilz A.
 (date / signature)

pre-worked:



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{Ra \text{ (a)}} \sqrt{Rz \text{ (a)}}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L01

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		
new	INITIAL RELEASE	hardness	$9,5_{+0,3}$	$0,15$	$R0,42 \pm 0,2$	run area	R1		
old	-	-	$9,5 \pm 0,1$	$0,38$	$R1,26$	hardness	$0,5 \times 45^\circ$		
Field	-	E2-6	B/C2-3	E 4/5	D-E/1-2				
Date/Name	30.11.2007 Hein	10.01.2008 Höfer	23.7.10 Keßelh.	11.06.2015 Hein					
Chg. No.	-	562504	581803	624058					
Rev.	0	1	2	3					

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	11.06.2015	Klinkner
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		Material No.:	008586	
		PISTON ROD		