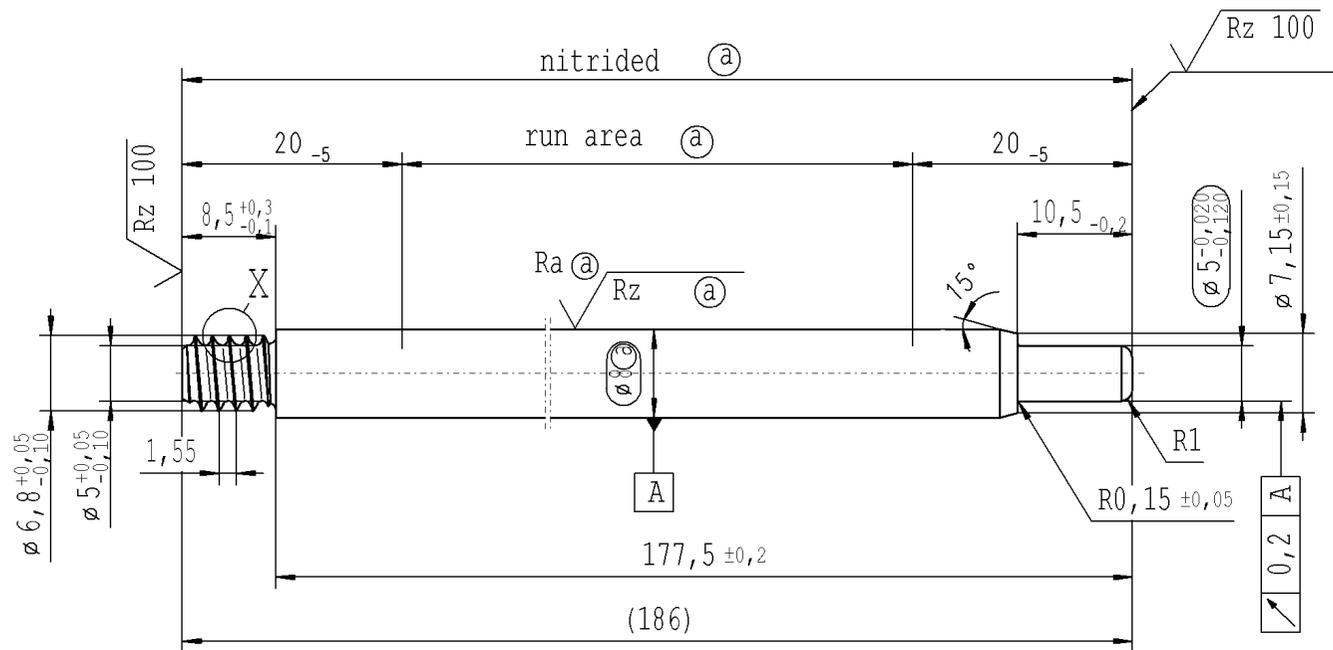


The print-out is not subject to the modification service.

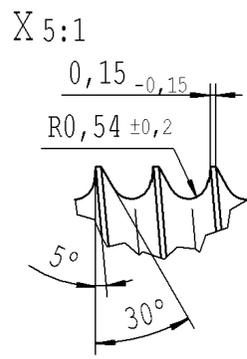
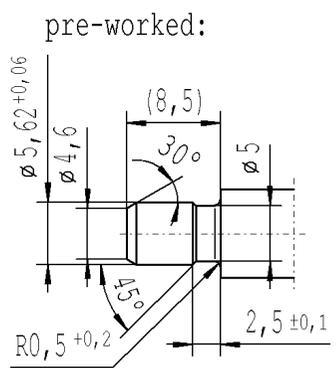
Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
 for supplier
 company Zhang Shi
 16.07.2015 Schilz A.
(date / signature)



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{Ⓐ}$ $Rz\ \text{Ⓐ}$) $\begin{matrix} | +0,2 \\ | -0,2 \end{matrix}$

Ident. Doc.: L203

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649											
DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted				Material:		All dimensions are in mm		Identification of important characteristics		Date	Name			
new	INITIAL RELEASE		R1						1.1193		S45C JISG 4051		Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Drawn by	02.09.2014	Kron		
old	-		0,5x45°						Edge tolerances acc. to DIN ISO 13715								Checked	15.07.2015	Klinkner		
Field	-		E/2						Surface finish DIN EN ISO 1302												
Date/Name	02.09.2014 Kron		15.07.2015 Hein						Replaces:										Document No.:		
Chg. No.	616593		624057																10151065		
Rev.	0		1																Material No.:		
STABILUS										PISTON ROD											
										223723											