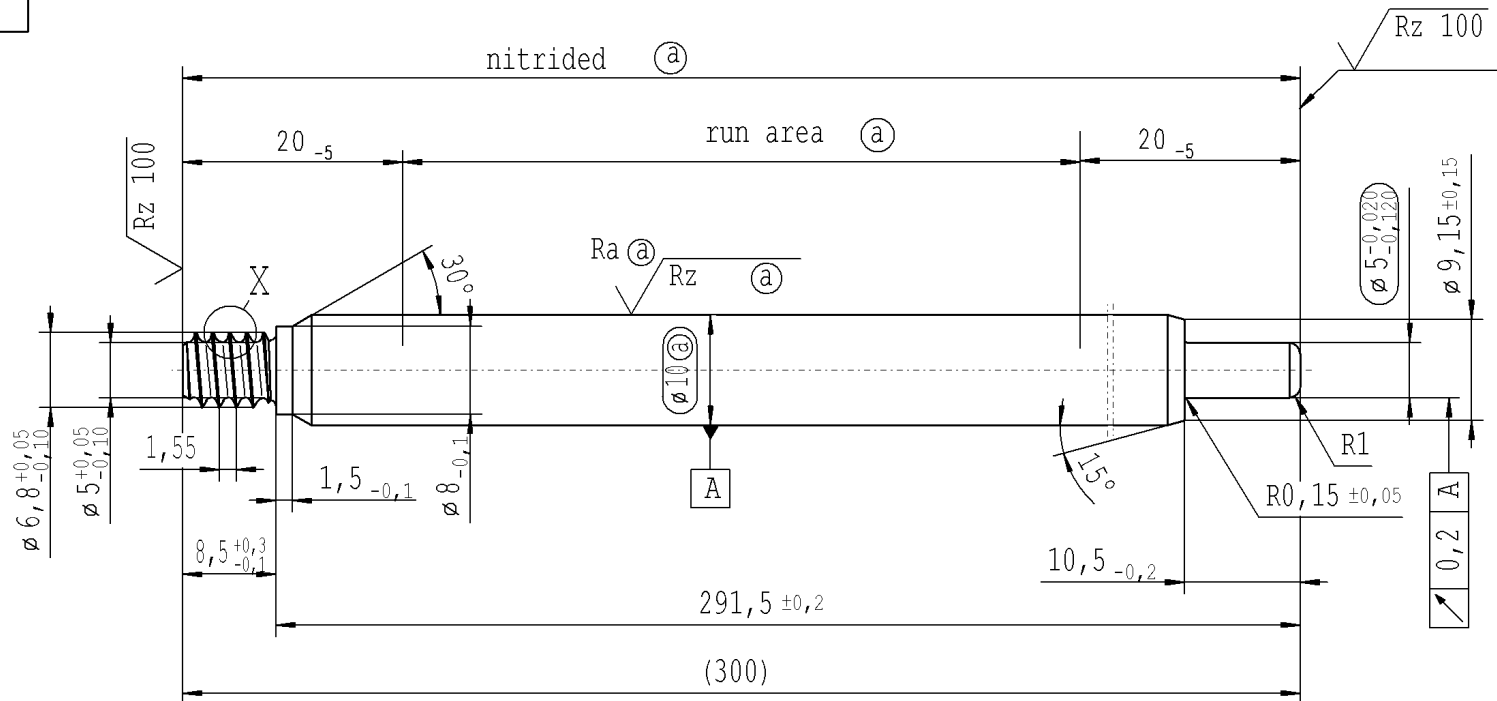


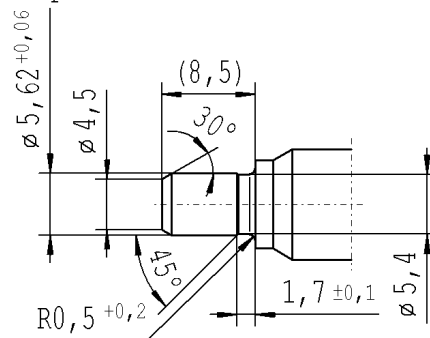
Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



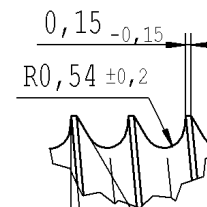
RELEASE
for supplier
company Zhang Shi

09.06.2015 Schilz A.
(date / signature)

pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{Ⓐ}$ $Rz\ \text{Ⓐ}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new		INITIAL RELEASE				R1			
old		-				0,5x45°			
Field		-				E/2			
Date/Name		22.09.2014 Kron				08.06.2015 Hein			
Chg. No.		617090				624059			
Rev.		0				1			

Material:	1.1193
	S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
	STABILUS

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked	22.09.2014	Kron
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		Document No.:		
			10151520	
		Material No.:		
			913238	