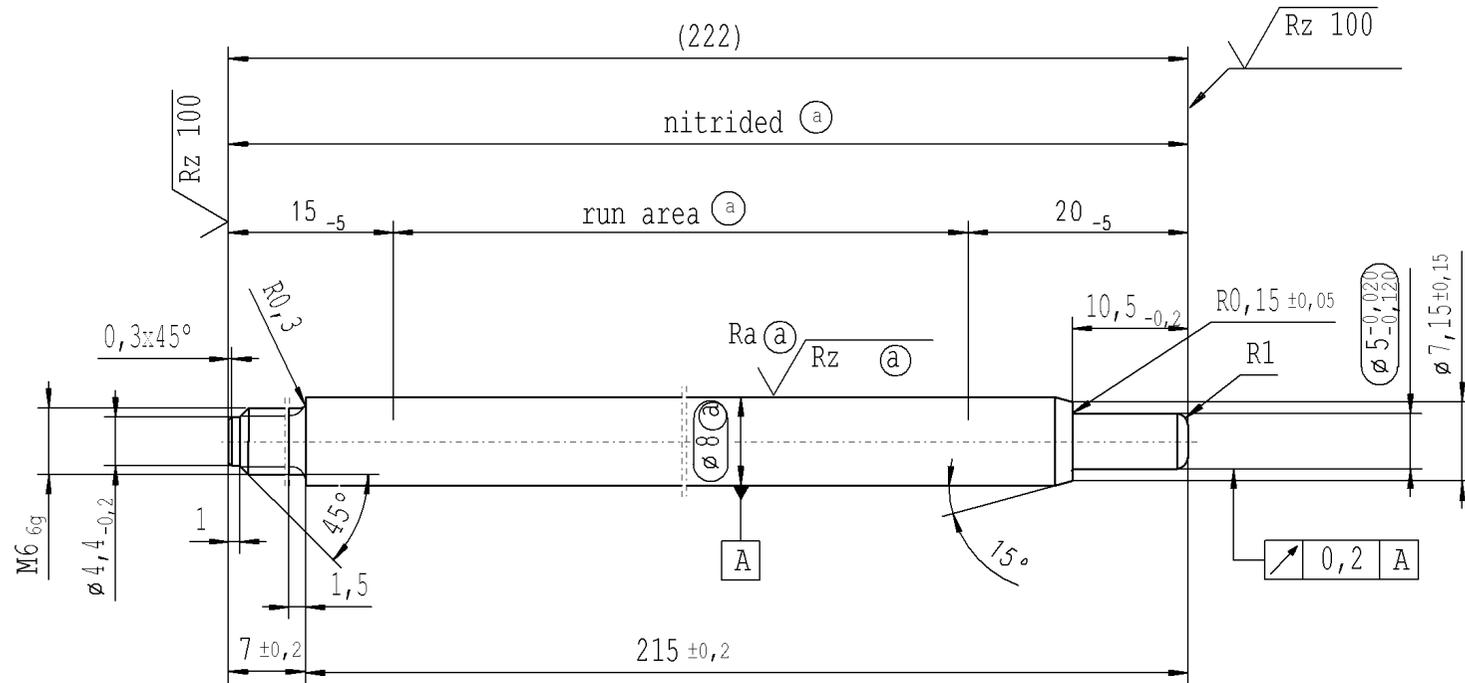


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
27.05.2015 Schilz A.
(date / signature)

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ \text{Ⓐ}}$ $\sqrt{Rz\ \text{Ⓐ}}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L15

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE			R1			
old	-			0,5x45°			
Field	-			D-E/2			
Date/Name	09.02.2015 Kron			26.05.2015 Hein			
Chg. No.	621101			624060			
Rev.	0			1			

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	

Drawn by	Date	Name
Checked		
09.02.2015	26.05.2015	Kron
Document No.: 10151863		
Material No.: 999279		