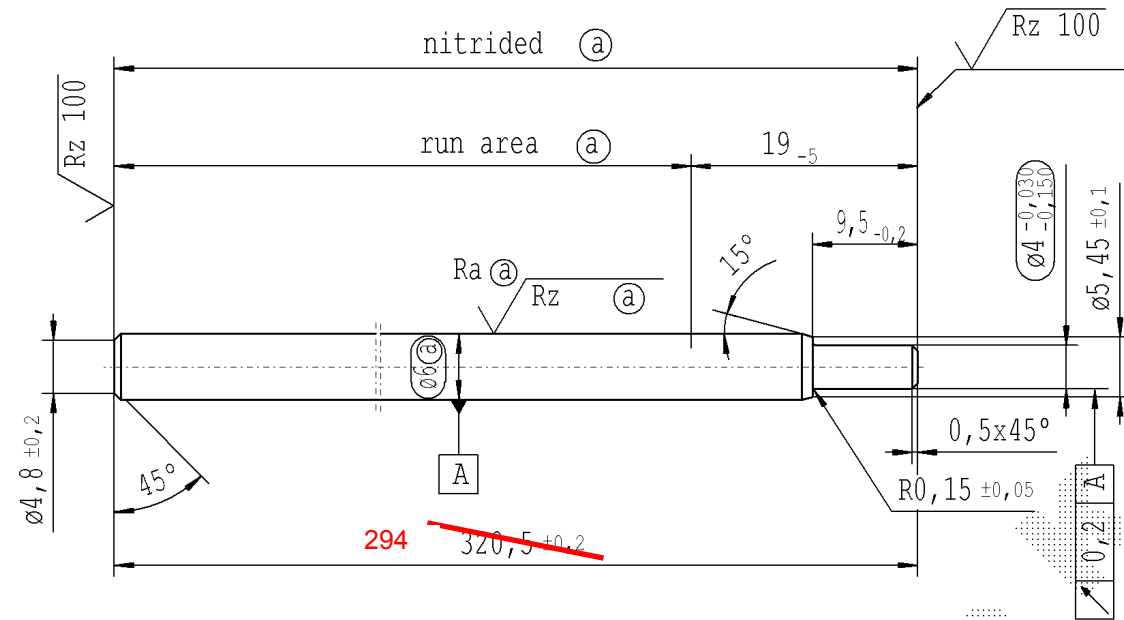


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ Ra Ⓐ Rz Ⓐ) $\sqrt{+0,2}$ $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027892

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: I07

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE	19 _{,5}				
old	-	20 _{,5}				
Field	-	-				
Date/Name	14.03.2014 Hein	03.04.2014 Hein				
Chg. No.	-	-				
Rev.	0	1				

CAD created document; handwritten changes not permitted	
Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish acc. to DIN EN ISO 1302	
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Drawn by	Date	Name
Checked	03.04.2014	Klinkner
Document No.: 10154979		
Material No.: -925186		