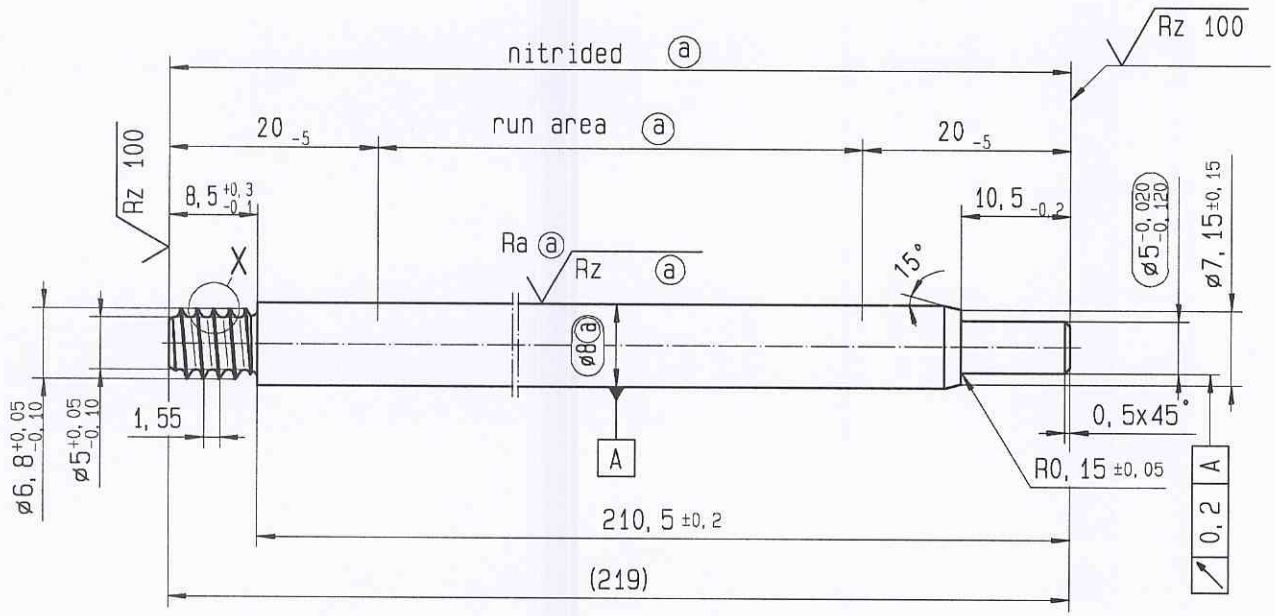
The print-out is not subject to the modification service.

Intended for internal and supplier use

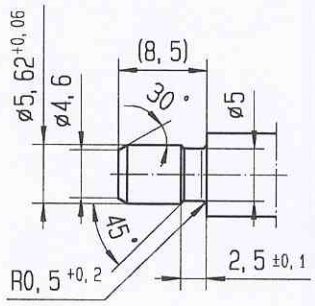
EN

ⓐ piston rod processing per STAB-Spec. 10028959, table 1

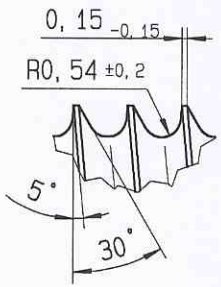


RELEASE
for supplier
company Zhang Shi
19.05.2014 / A.Schilz
(date / signature)

pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ Ra ⓐ $\sqrt{Rz}$ ⓐ) +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	19.05.2014 Kron						
Chg. No.	613617						
Rev.	0						

Material: 1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Identification of important characteristics
Scale: (Original DIN A3) 2:1
Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	19.05.2014	Kron
Checked	19.05.2014	Wilde

Document No.: 10151065

Material No.: 311913

PISTON ROD

Ident. Doc.: L202