

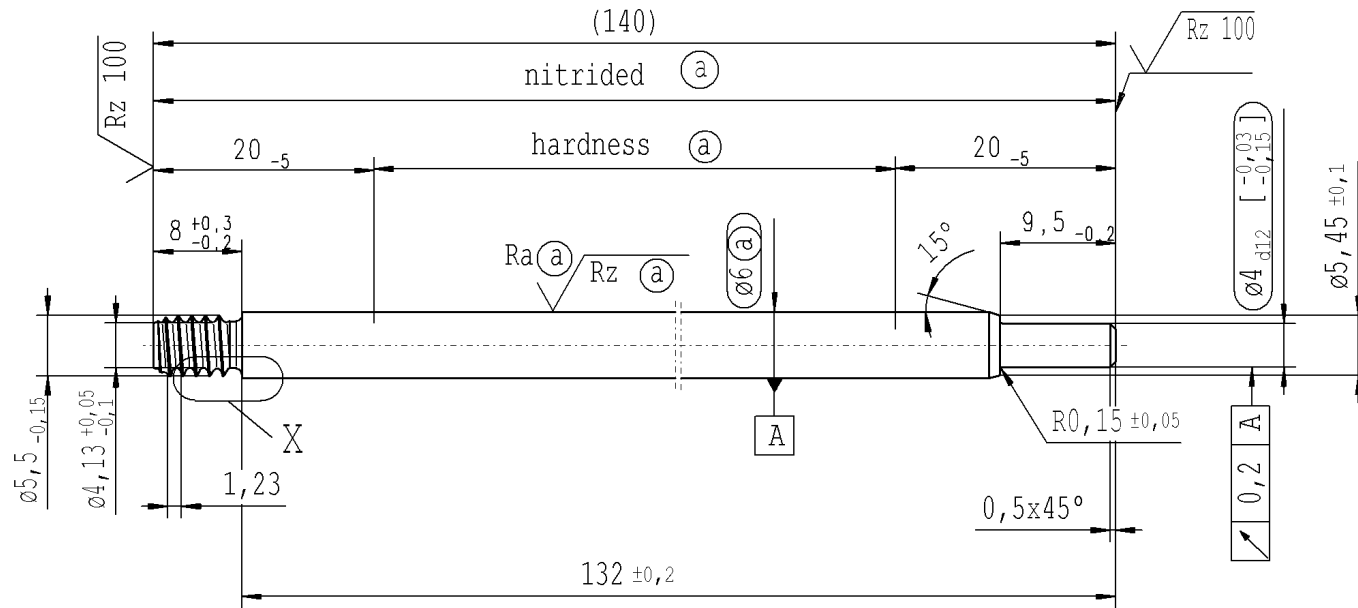
The print-out is not subject to the modification service.

Intended for internal and supplier use

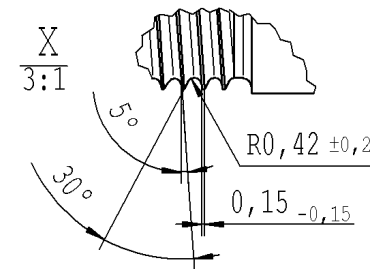
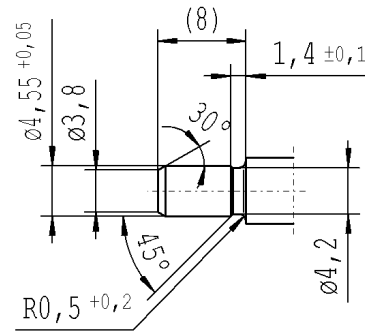
EN

Ident. Doc.:

Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:



RELEASE
for supplier
company Zhang Shi

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{A}$ $Rz\ \textcircled{A}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	11.05.2009 Hein						
Chg. No.	-						
Rev.	0						

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Material No.:	032884

Drawn by	11.05.2009	Hein
Checked	11.05.2009	Klinkner