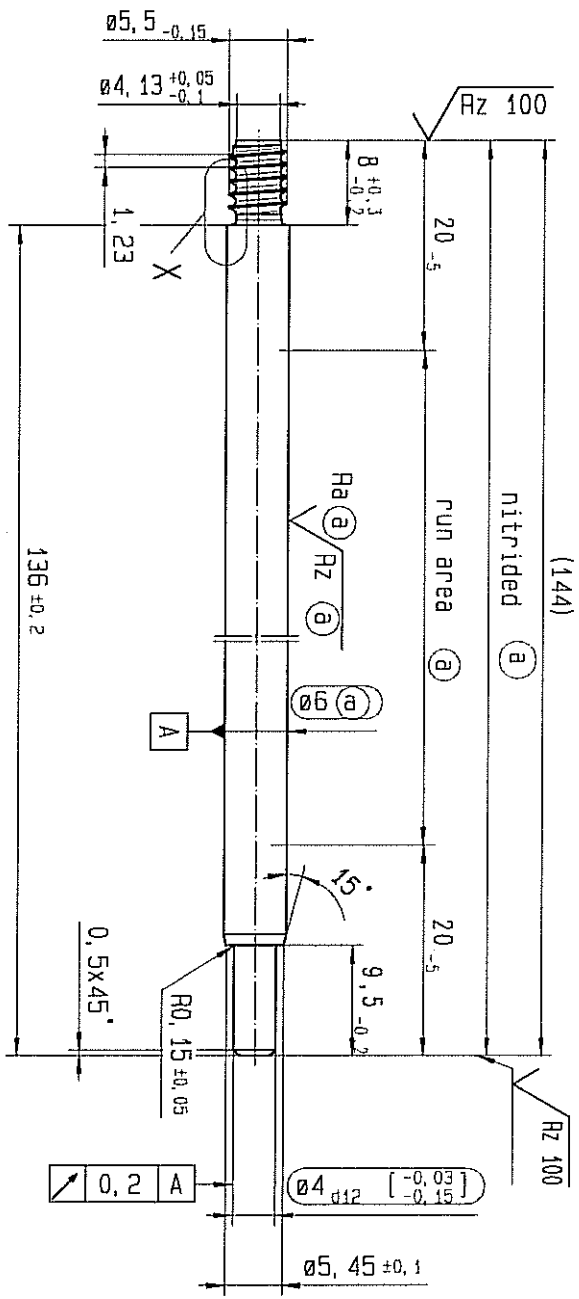
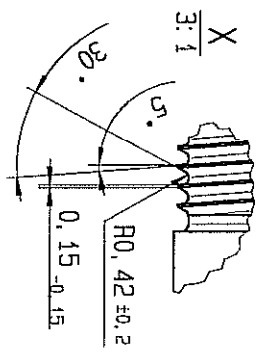
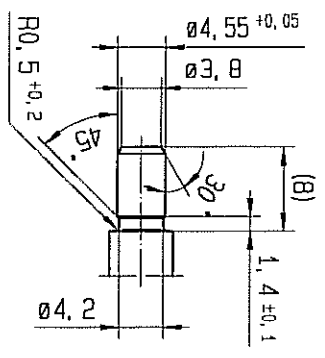


⑧ piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:



RELEASE
for supplier
company Zhang Shi

√ Rz 25 (√ Rz 100 Ra (a) √ Rz (a)) ± 0.2

A										Environmental protection acc. to STAB-Spec. 10005649										4									
DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:		CAD created document; handwritten changes not permitted																			
new										INITIAL RELEASE																			
old																													
Field										-																			
Date/Date										24.05.2012 Draft																			
Eng. No.										59/120																			
Rev.										0																			
										Material:										1.1193									
																				S45C J156 4051									
																				Edge tolerances acc. to DIN ISO 13715									
										Surface finish										DIN EN ISO 1302									
										Projections:																			
										STABILUS																			
										PISTON ROD																			
										Material No.:										424474									
																				Document No.:									
																				10151336									
																				Date:									
																				24.05.2012									
																				Checked:									
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