

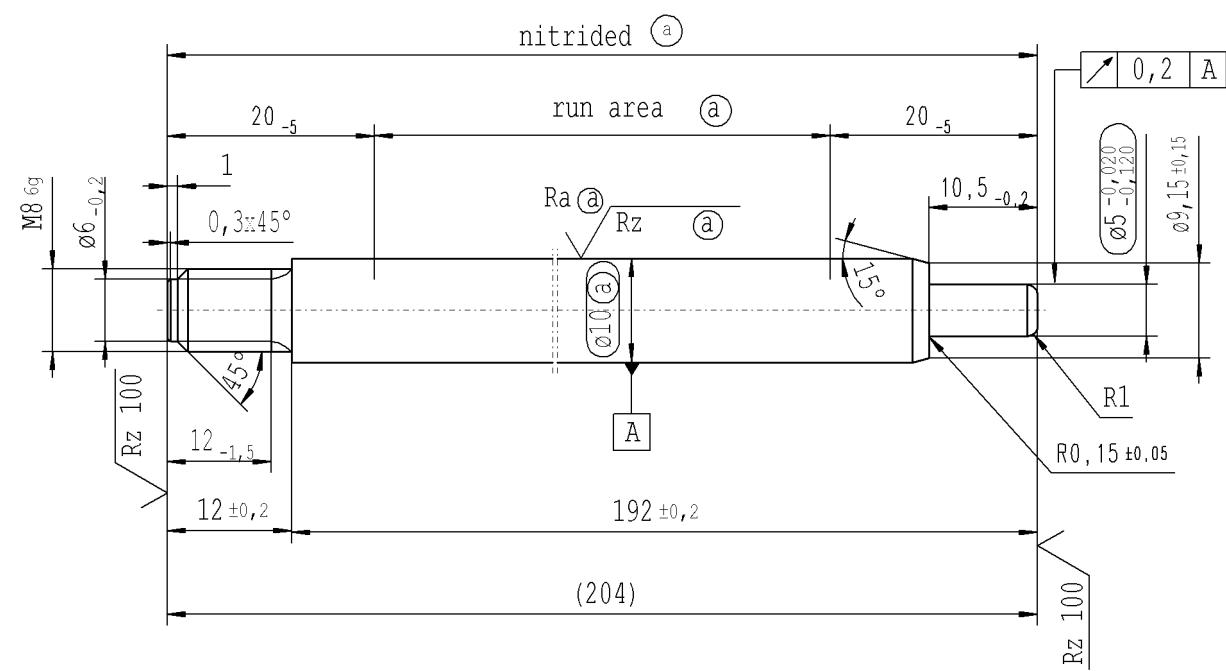
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L70

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$ )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	21.01.2020 Höfer						
Chg. No.	685395						
Rev.	0						

**RELEASE**  
for supplier

company Zhang Shi

Dat. 21.01.2020 Schilz A.  
(date / signature)

Material: 1.1193  
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

**STABILUS**

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Dimensions without tolerances DIN ISO 2768-mK

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**PISTON ROD**

Marking of special characteristics according to STAB-Spec. 10270932	Drawn by	Date	Name
	21.01.2020 Höfer	21.01.2020 Höfer	Milles
Checked	21.01.2020		
Document No.:	10166619		
Material No.:	352090		