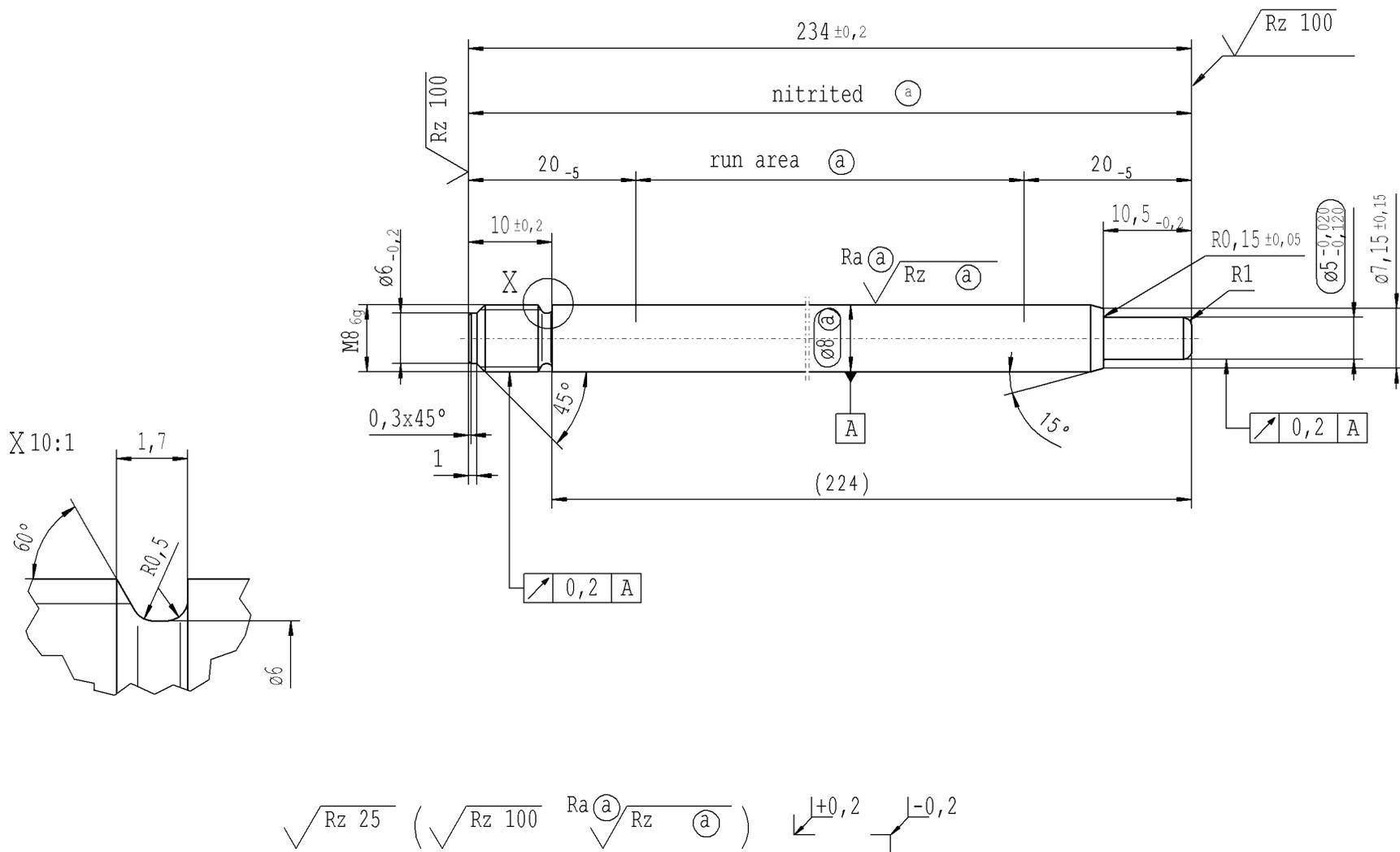


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L24

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \text{ⓐ}$   $Rz\ \text{ⓐ}$ )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	18.12.2019 Höfer						
Chg. No.	684846						
Rev.	0						

**RELEASE**  
 for supplier  
 company Zhang Shi  
 Dat. 18.12.2019 Schilz A.  
 (date / signature)

Material: 1.1193  
 S45C JISG 4051  
 Edge tolerances acc. to DIN ISO 13715  
 Surface finish DIN EN ISO 1302  
 Replaces:

**STABILUS**

All dimensions are in mm  
 Scale: (Original DIN A3) **2:1**  
 Dimensions without tolerances DIN ISO 2768 mK

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**PISTON ROD**

Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Drawn by	18.12.2019	Höfer
Checked	18.12.2019	Mauer
Document No.:	<b>10152007</b>	
Material No.:	<b>436695</b>	