

The print-out is not subject to the modification service.

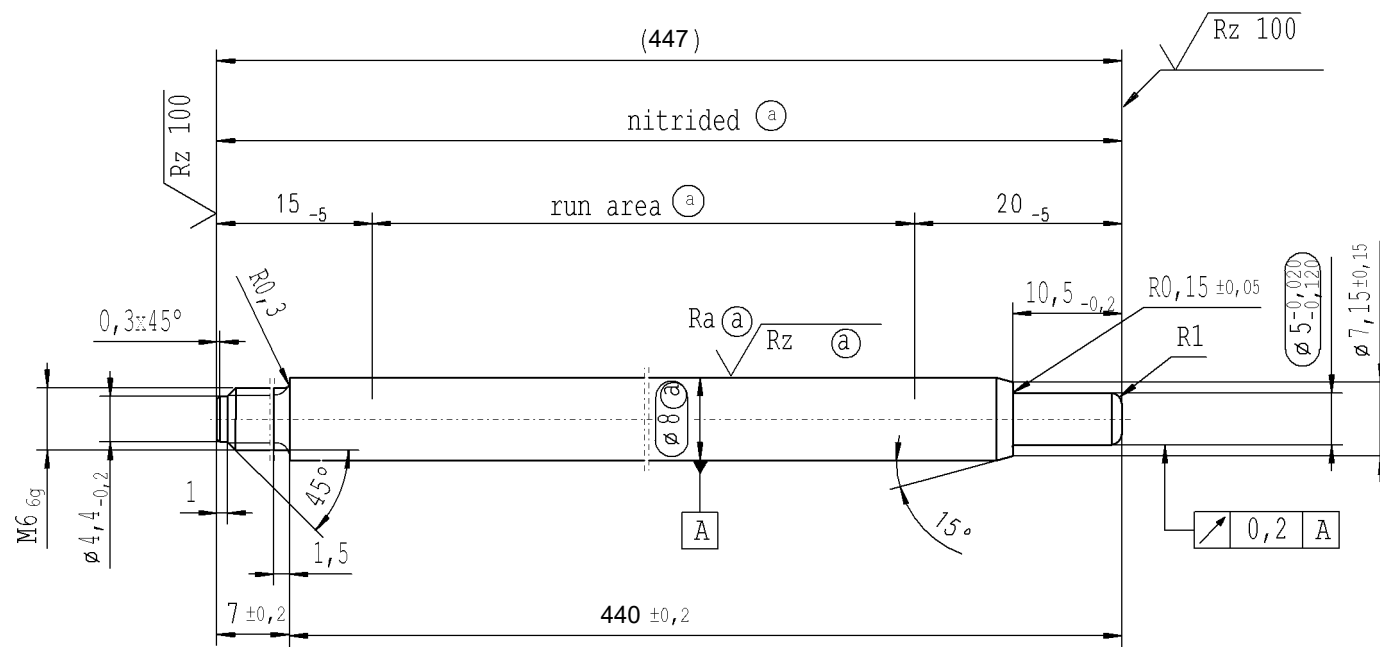
Intended for internal and supplier use

EN

B

Ident. Doc.: L15

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
27.05.2015 Schilz A.
(date / signature)

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{Ⓐ}$ $Rz\ \text{Ⓐ}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE			R1		
old	-			0,5x45°		
Field	-			D-E/2		
Date/Name	09.02.2015 Kron			26.05.2015 Hein		
Chg. No.	621101			624060		
Rev.	0			1		

CAD created document; handwritten changes not permitted	
Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Drawn by	Date	Name
Checked	26.05.2015	Klinkner
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