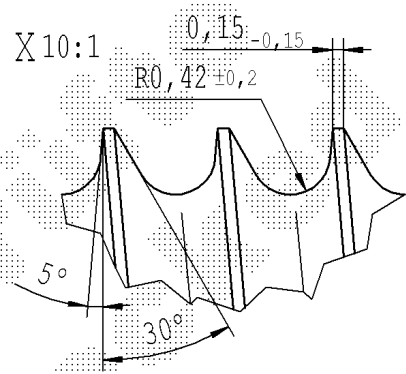
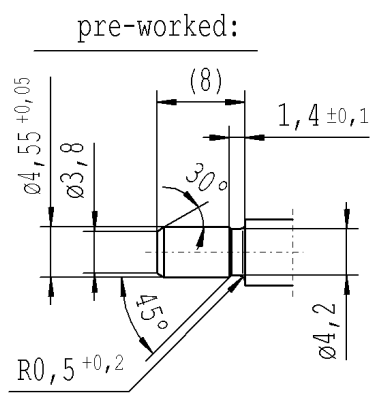
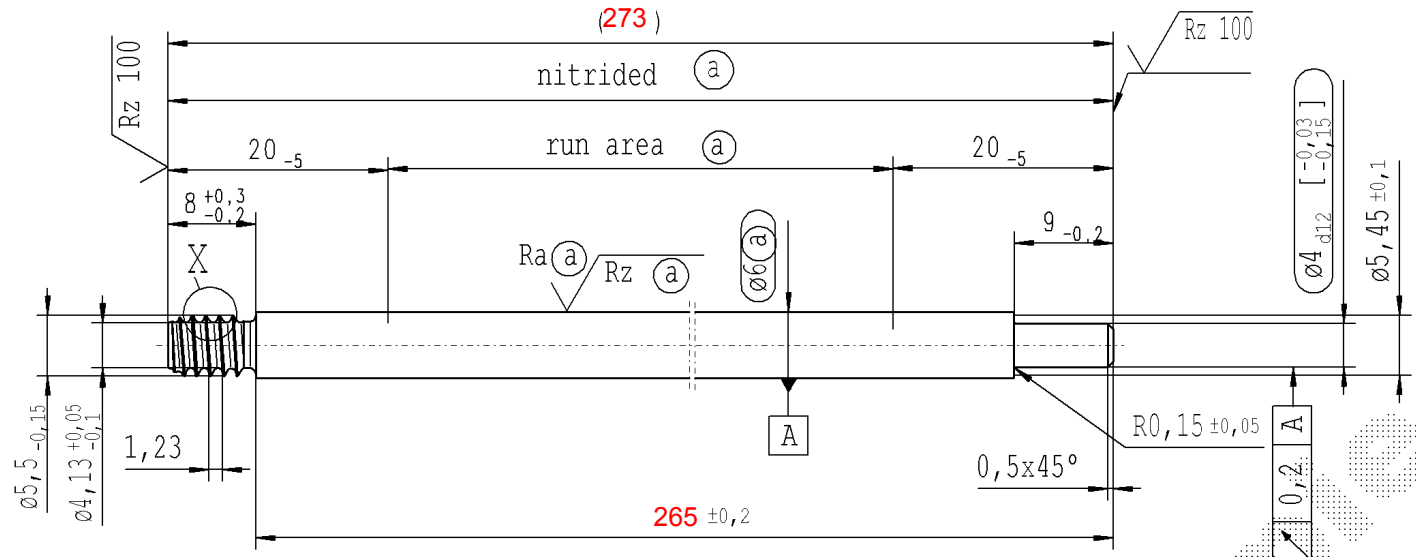


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\overset{Ra(a)}{\sqrt{Ra(a)}}$ $\overset{Rz(a)}{\sqrt{Rz(a)}}$) $\overset{+0,2}{\sqrt{+0,2}}$ $\overset{-0,2}{\sqrt{-0,2}}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	21.01.2020 Höfer					
Chg. No.	685394					
Rev.	0					

CAD created document; handwritten changes not permitted

Material: 1.1193
S45C JISG 4051

Edge tolerance acc. to DIN ISO 13715
Surface finish acc. to DIN EN ISO 1302

Replaces:

RELEASE
for supplier

company ZhangShi

Dat. 21.01.2020 Schilz A.
(date / signature)

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Drawn by	21.01.2020	Höfer
Checked	21.01.2020	Milles
Document No.:	10177465	
Material No.:		

Ident. Doc.: L12