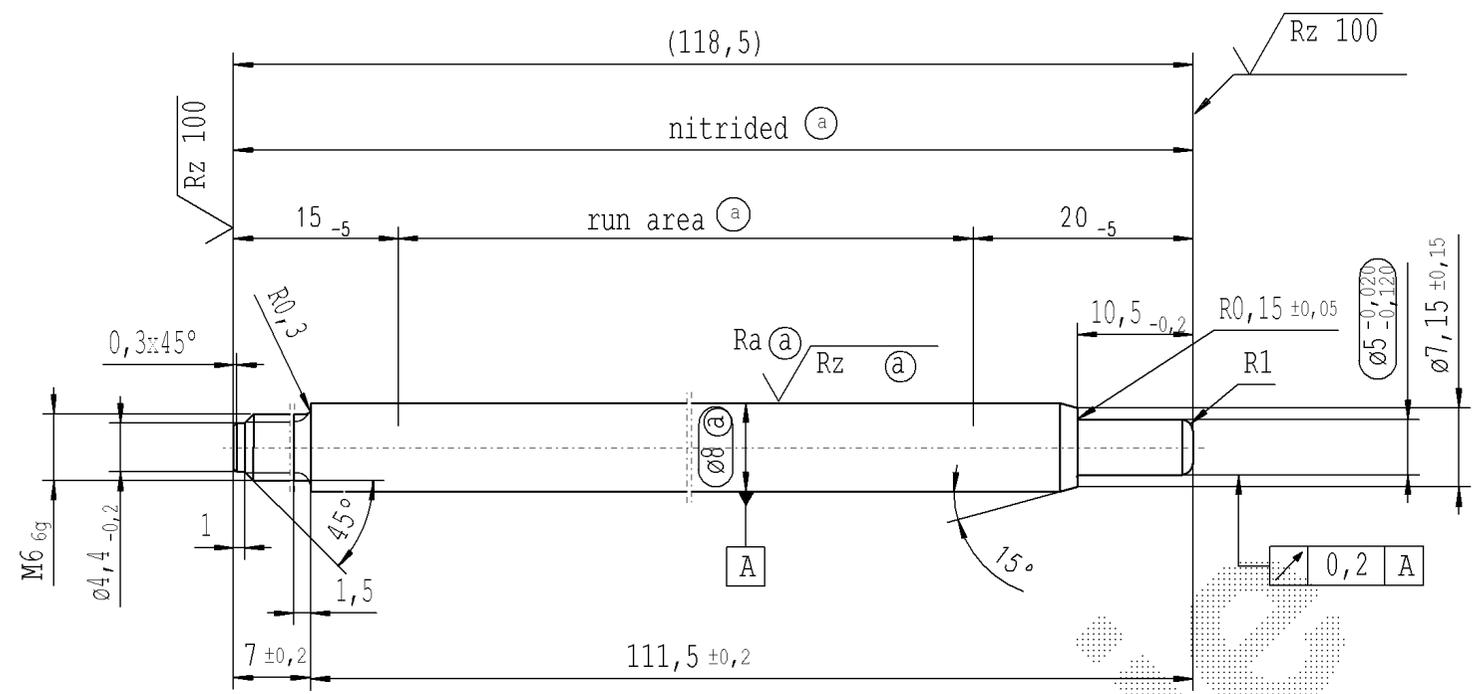


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
27.05.2015 Schilz A.
(date / signature)

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ \text{Ⓐ}}$ $\sqrt{Rz\ \text{Ⓐ}}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L01

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted				
new	INITIAL RELEASE		nitrided		run area	R1					
old	-		Nislid		hardness	0,5x45°					
Field	-		E-F/4		E/4,5	D-E/2					
Date/Name	14.01.2008 Hofer		09.06.2008 Hein		28.07.2010 Geisbüsch	26.05.2015 Hein					
Chg. No.	-		565943		581806	624060					
Rev.	0		1		2	3					

Material: 1.1193 345C JISG 4051		All dimensions are in mm		Identification of important characteristics		Drawn by	Date	Name
Edge tolerances acc. to DIN ISO 13715		Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Checked	26.05.2015	Klinkner
Surface finish DIN EN ISO 1302		Replaces:		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10151863		
STABILUS		PISTON ROD		Material No.: 004968				