

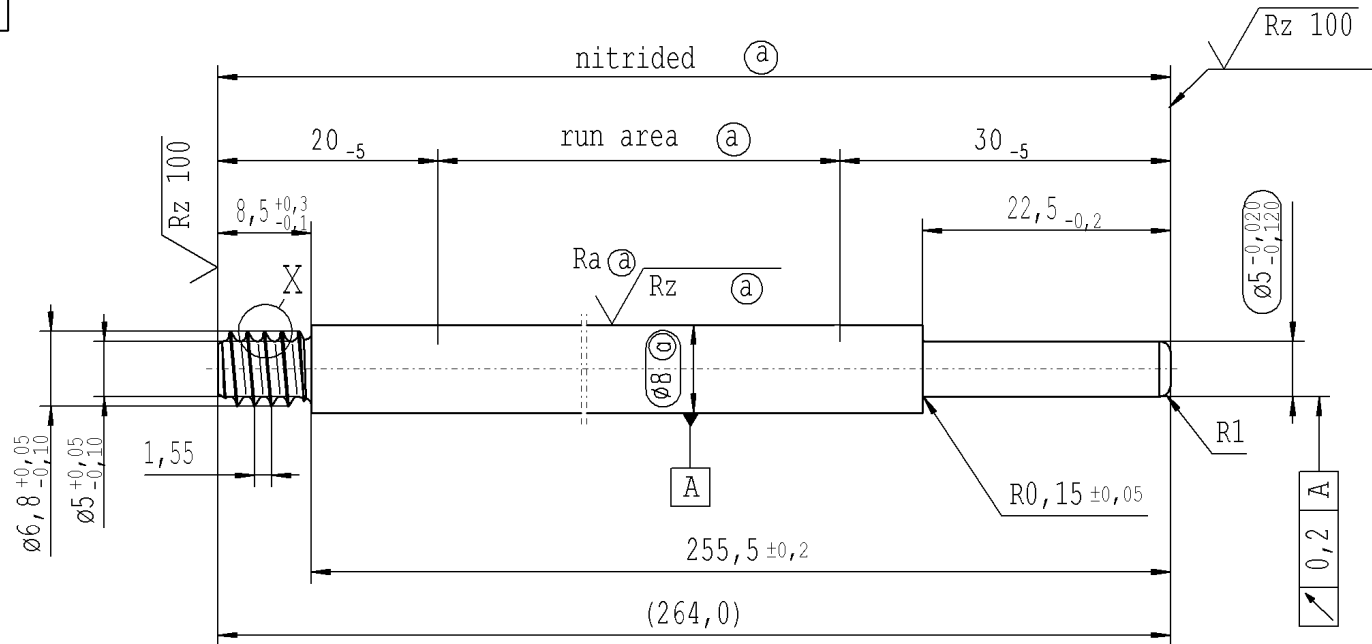
The print-out is not subject to the modification service.

Intended for internal and supplier use

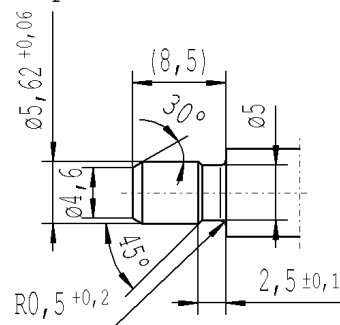
EN

Ident. Doc.: 101

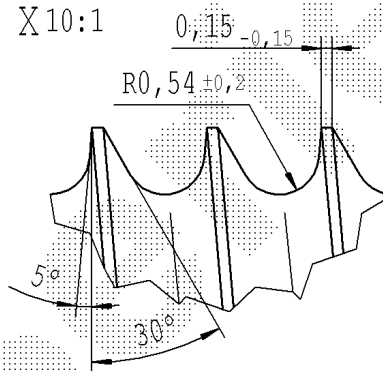
Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:



X10:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{A}$ $Rz\ \textcircled{A}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:
new		R1						
old		0,5x45°						
Field		E/2						
Date/Name		20.05.2015 Hein						
Chg. No.		624054						
Rev.		2						

RELEASE
for supplier
company Zhang Shi
Dat. 18.03.2019 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051
Edge references acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:
STABILUS

All dimensions are in mm
Scale: (Original DIN A3) 2:1
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Identification of important characteristics	Date	Name
Dimensions without tolerances DIN ISO 2768-mK	30.04.2008	Hein
Document No.: 10154879	Checked	18.03.2019 Klinkner
Material No.: 005930		