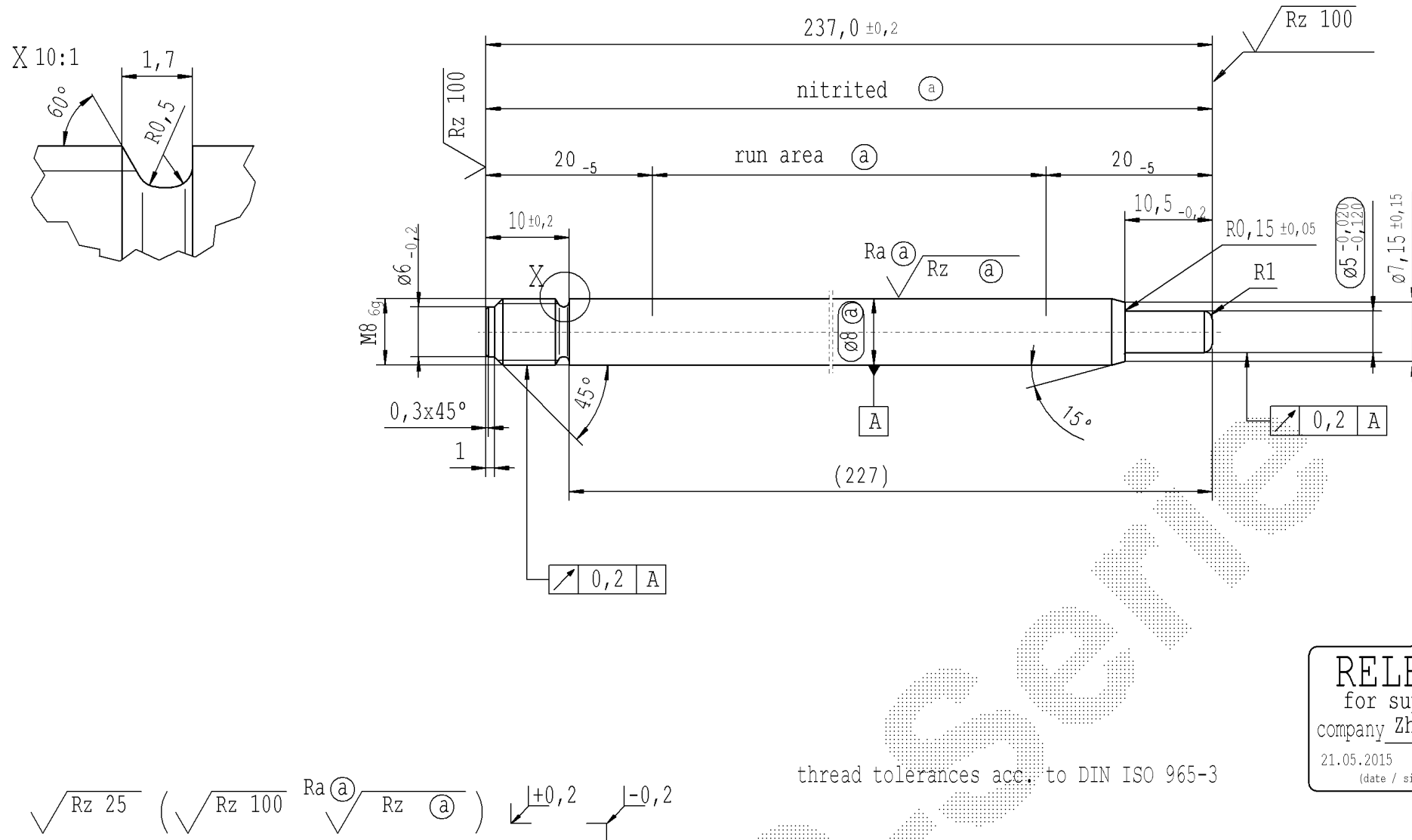


Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
21.05.2015 Schilz A.
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649					
DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted			Material:	All dimensions are in mm	 Identification of important characteristics	Drawn by	Date	Name
new	INITIAL RELEASE		run area		R1					1.1193				17.01.2008	Höfer
old	-		hardness		0,5x45°					345C JISG 4051	Scale: (Original DIN A3)	2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	20.05.2015 Klinkner
Field	-		E 4-5		D/2					Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Date/Name	17.01.2008 Höfer		23.7.10 Keßelh.		20.05.2015 Hein					Surface finish DIN EN ISO 1302					
Chg. No.	-		581805		624054					Replaces:	Document No.: 10152007				
Rev.	0		1		2					STABILUS	PISTON ROD			Material No.: 006926	