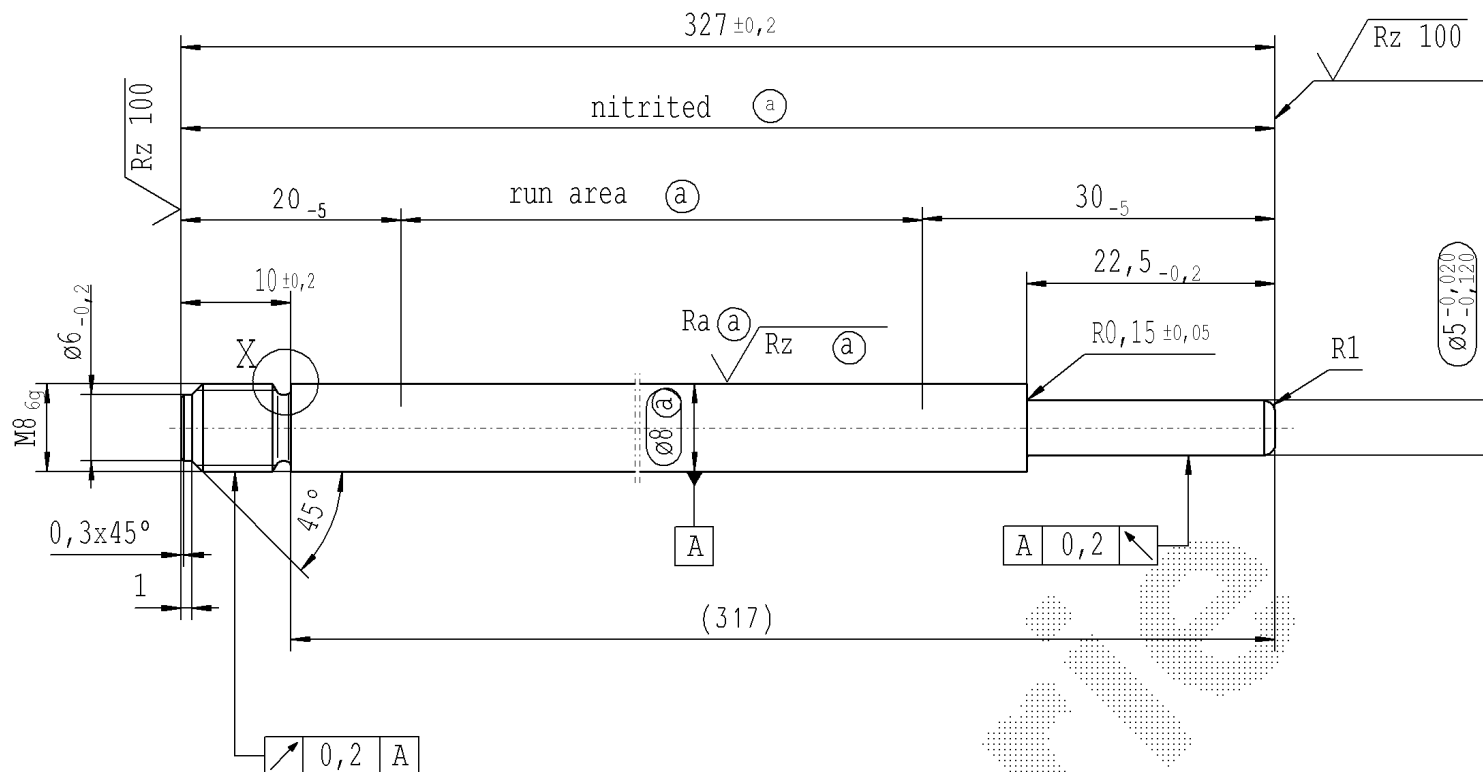
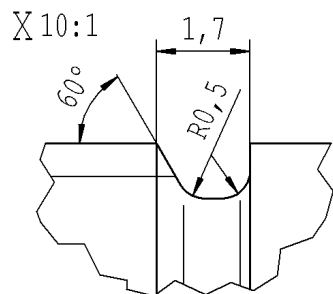


① piston rod processing per
STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$$\sqrt{\text{Rz } 25} \quad \left(\sqrt{\text{Rz } 100} \overset{\text{Ra}}{\text{a}} \sqrt{\text{Rz } \text{a}} \right) \quad \begin{array}{c} \swarrow +0,2 \\ \searrow -0,2 \end{array}$$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE						RELEASE for supplier company Zhang Shi Dat. 07.02.2018 Schilz A. (date / signature)	
old	-							
Field	-							
Date/Name	07.02.2018 Höfer							
Chg. No.	-							
Rev.	0							

Material: 1.1193	All dimensions are in mm	Identification of important characteristics	Date	Name
S45C JISG 4051	Scale: 2:1	Dimensions without tolerances (Original DIN A3) DIN ISO 2768-mK	Drawn by 07.02.2018	Höfer
Edge references acc. to DIN ISO 13715			Checked 07.02.2018	Klinkner
Surface finish DIN EN ISO 1302			Document No.: 10252085	
Replaces:			Material No.: 228041	
STABILUS		PISTON ROD		