

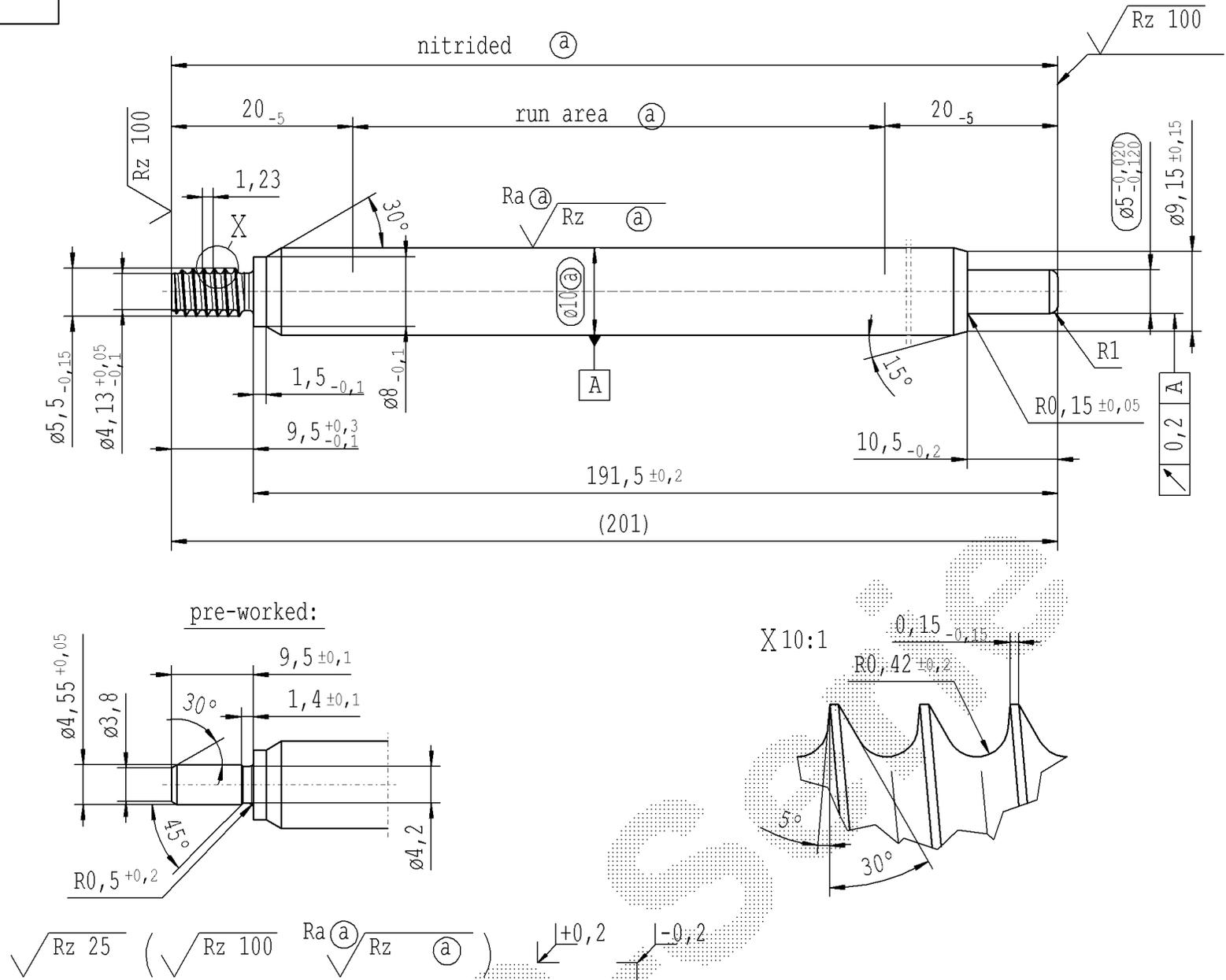
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: I01

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	R1	detail X reworked / no technical change, no new first sample required					
old	0,5x45°						
Field	E/2	B-C/2-3					
Date/Name	20.05.2015 Hein	02.04.2019 Hein					
Chg. No.	624055	677346					
Rev.	1	1					

RELEASE
for supplier

company **Zhang Shi**

Dat. 02.04.2019 Schilz A.
(date / signature)

Material: 1.1193
345C JISG 4051

Edge references acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

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PISTON ROD

Identification of important characteristics	Date	Name
Dimensions without tolerances DIN ISO 2768 mK	26.04.2012	Hein
Document No.: 10188940	Checked	02.04.2019 Klinkner
Material No.: 240205		