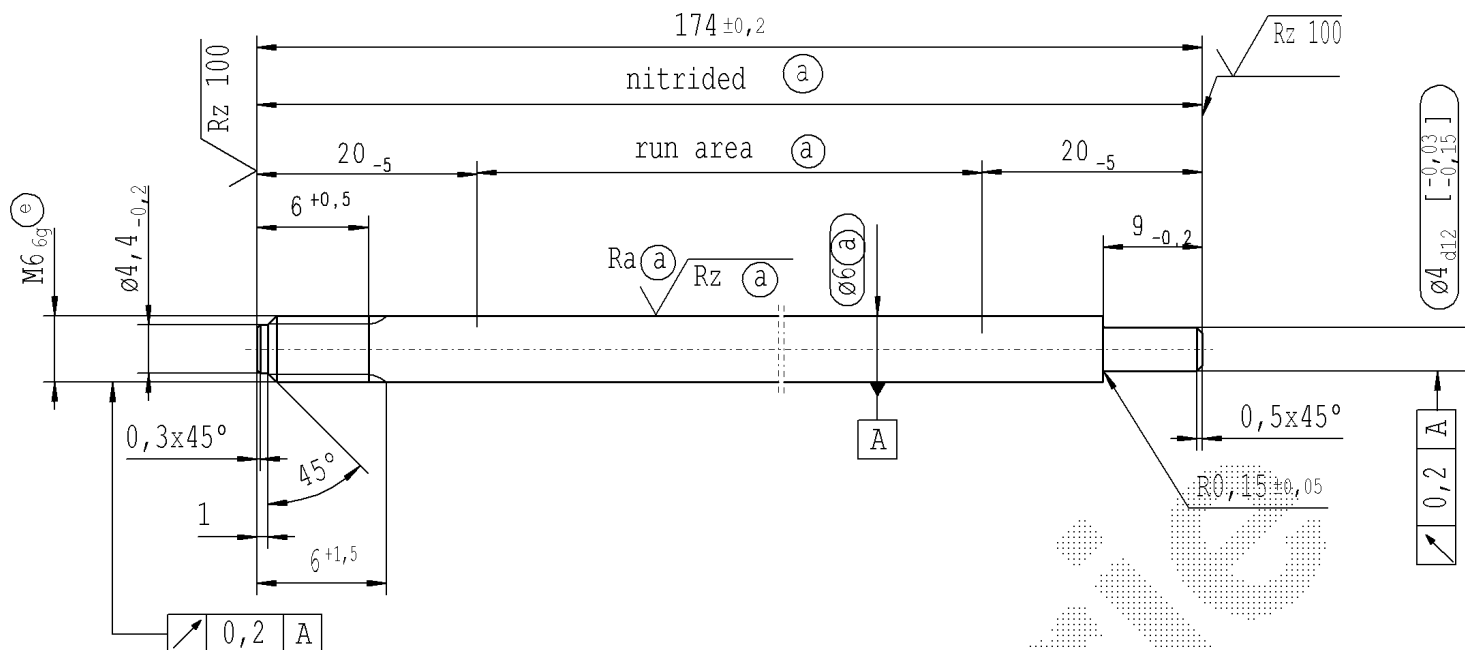


① piston rod processing per
STAB-Spec. 10028959, table 1


$$\sqrt{\text{Rz } 25} \quad \left(\sqrt{\text{Rz } 100} \quad \text{Ra } \textcircled{a} \sqrt{\text{Rz } \textcircled{a}} \right) \quad \swarrow +0,2 \quad \searrow -0,2$$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE						RELEASE for supplier company <u>Zhang Shi</u> Dat. 25.10.2017 Schilz A. (date / signature)	
old	-							
Field	-							
Date/Name	25.10.2017 Höfer							
Chg. No.	662922							
Rev.	0							

Material:	1.1193
	S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	

STABILUS

All dimensions are in mm	Identification of important characteristics	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by 25.10.2017	Höfer
		Checked 25.10.2017	Milles
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PISTON ROD		Material No.: 337740	