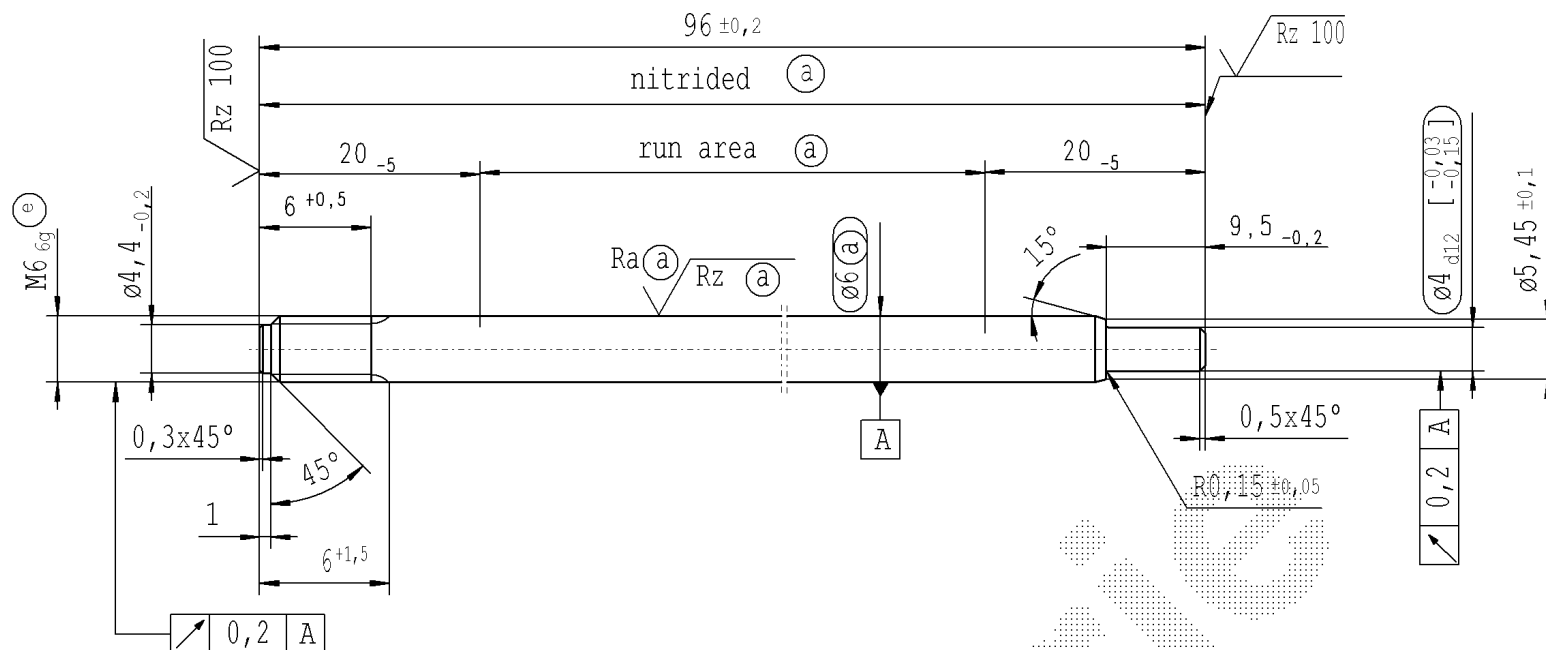


④ piston rod processing per
STAB-Spec. 10028959, table 1

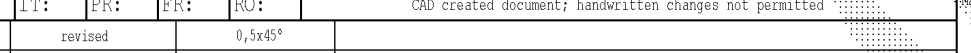


RELEASE
for supplier
company Zhang Shi
02.07.2015 Schilz A.
(date / signature)

$$\sqrt{\text{Rz } 25} \quad \left(\sqrt{\text{Rz } 100} \quad \overset{\text{Ra}}{\text{a}} \sqrt{\text{Rz } \text{a}} \right) \quad \swarrow^{+0,2} \quad \searrow^{-0,2}$$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted				Material:	All dimensions are in mm	Identification of important characteristics	Date	Name	
new	INITIAL RELEASE		revised		0,5x45°				1.1193		Scale:	2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	06.06.2012	Donat
old	-		-		R1 alternative 0,5x45°				345C JISG 4051		(Original DIN A3)			Checked	02.07.2015	Klinkner
Field	-		-		D/2				Edge tolerances acc. to DIN ISO 13715		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Document No.:		
Date/Name	06.06.2012 Donat		16.06.2012 Donat		02.07.2015 Hein				Surface finish DIN EN ISO 1302					10190070		
Chg. No.	-		597412		625403				Replaces:		PISTON ROD			Material No.:		
Rev.	0		1		2				STABILUS					505017		