

The print-out is not subject to the modification service.

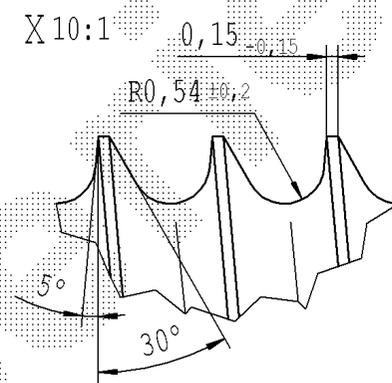
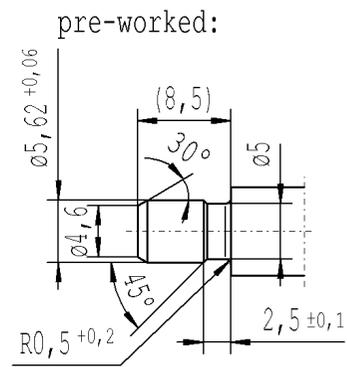
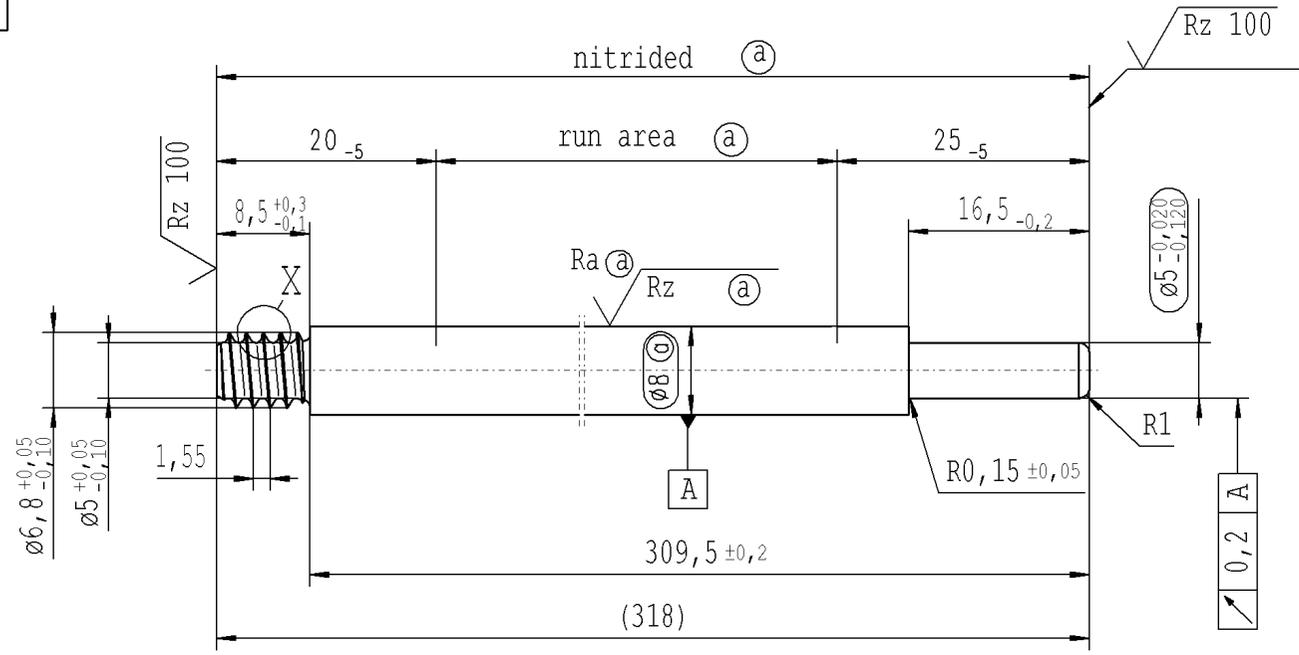
Intended for internal and supplier use

EN

B

Ident. Doc.: I02

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



√ Rz 25 (√ Rz 100 Ra Ⓐ Rz Ⓐ) ↘ +0,2 ↙ -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	position of angle 5° corrected / no technical change, no new first sample required						
old	wrong position of angle 5°						
Field	B-C/2-4						
Date/Name	12.03.2019 Hein						
Chg. No.	675166						
Rev.	1						

RELEASE
for supplier

company **Zhang Shi**

Dat. 12.03.2019 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051
Edge references acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:
STABILUS

All dimensions are in mm
Scale: (Original DIN A3) **2:1**
Identification of important characteristics
Dimensions without tolerances
DIN ISO 2768-mK
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Drawn by	Date	Name
Checked	12.03.2019	Klinkner
Document No.:	10171577	
Material No.:	637422	