

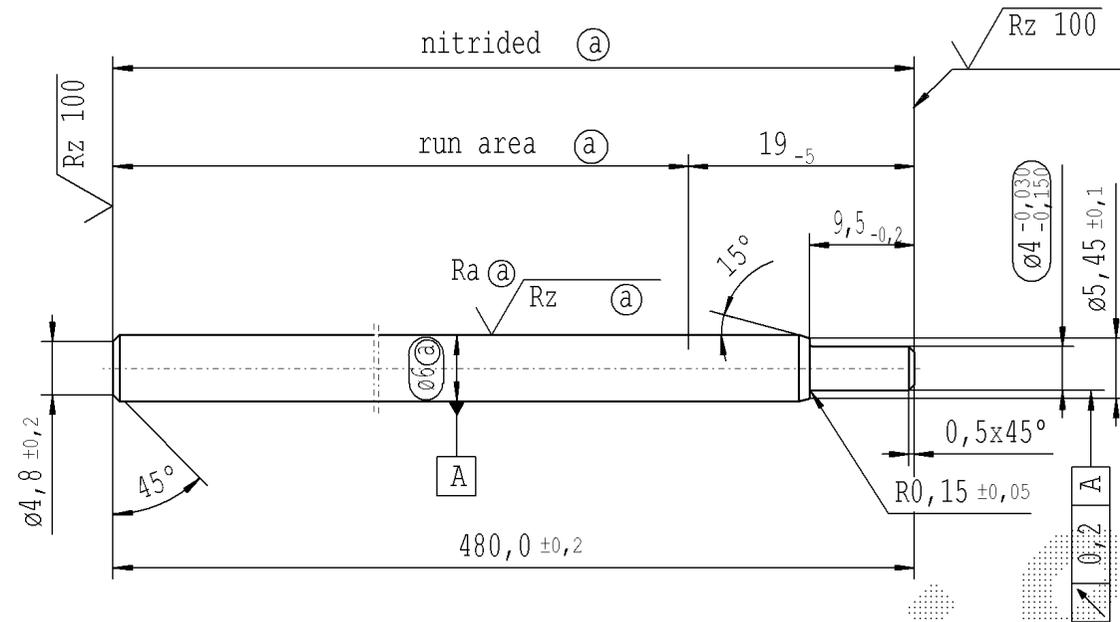
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: I06

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE  
for supplier  
company Zhang Shi

$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$ )  $\downarrow +0,2$   $\downarrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE	19,5				
old	-	20,5				
Field	-	-				
Date/Name	14.03.2014 Hein	03.04.2014 Hein				
Chg. No.	-	-				
Rev.	0	1				

CAD created document; handwritten changes not permitted	
Material:	1.1193 345C JISG 4051
Edge references acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Drawn by	Date	Name
Checked	03.04.2014	Klinkner
Document No.: 10154979		
Material No.: 924947		

PISTON ROD	
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