

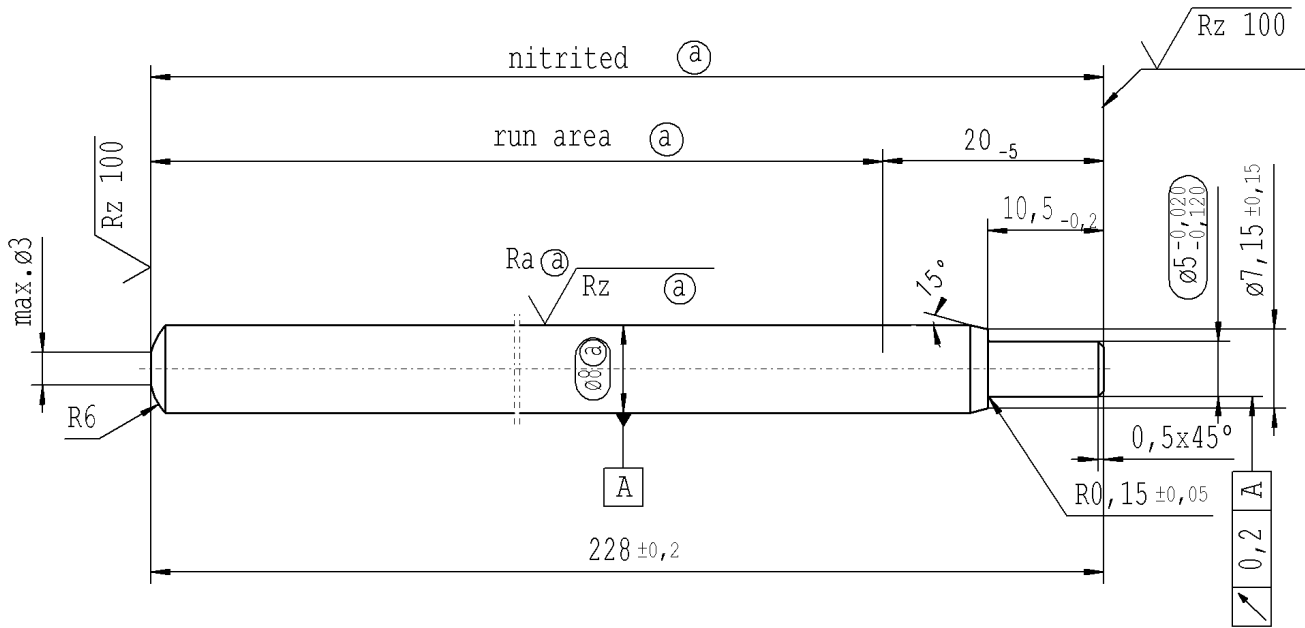
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

8 7 6 5 4 3 2 1

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692 Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L11

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	05.05.2020 Höfer					
Chg. No.	688234					
Rev.	0					

CAD created document; handwritten changes not permitted

RELEASE
for supplier

company **Zhang Shi**

Dat. 05.05.2020 Schilz A.
(date / signature)

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Drawn by	Date	Name
		Checked	05.05.2020	Höfer
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Document No.: 10242572		
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Environmental protection acc. to STAB-Spec. 10005649		
Drawn by	Date	Name
Checked	05.05.2020	Höfer
Document No.: 10242572		
Material No.: 104010		