

The print-out is not subject to the modification service.

Intended for internal and supplier use

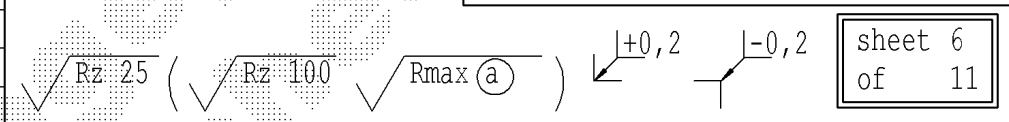
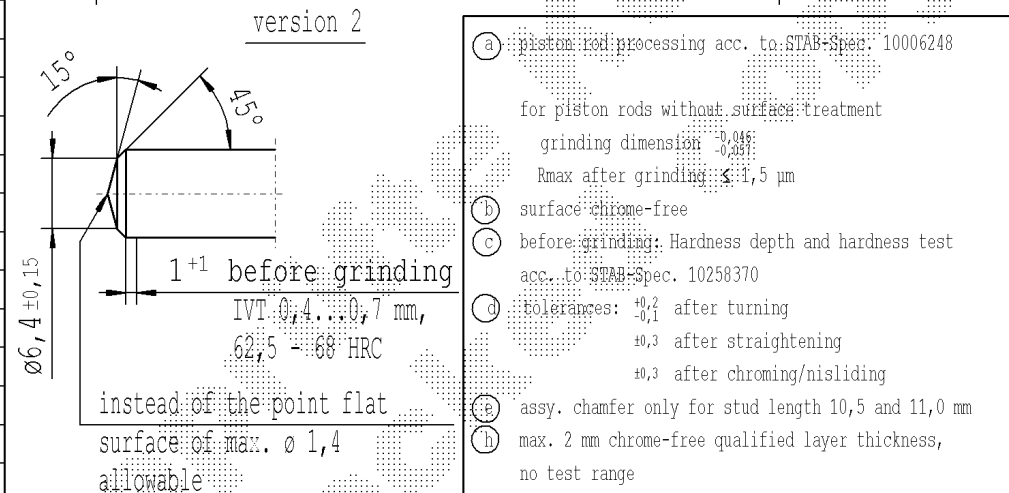
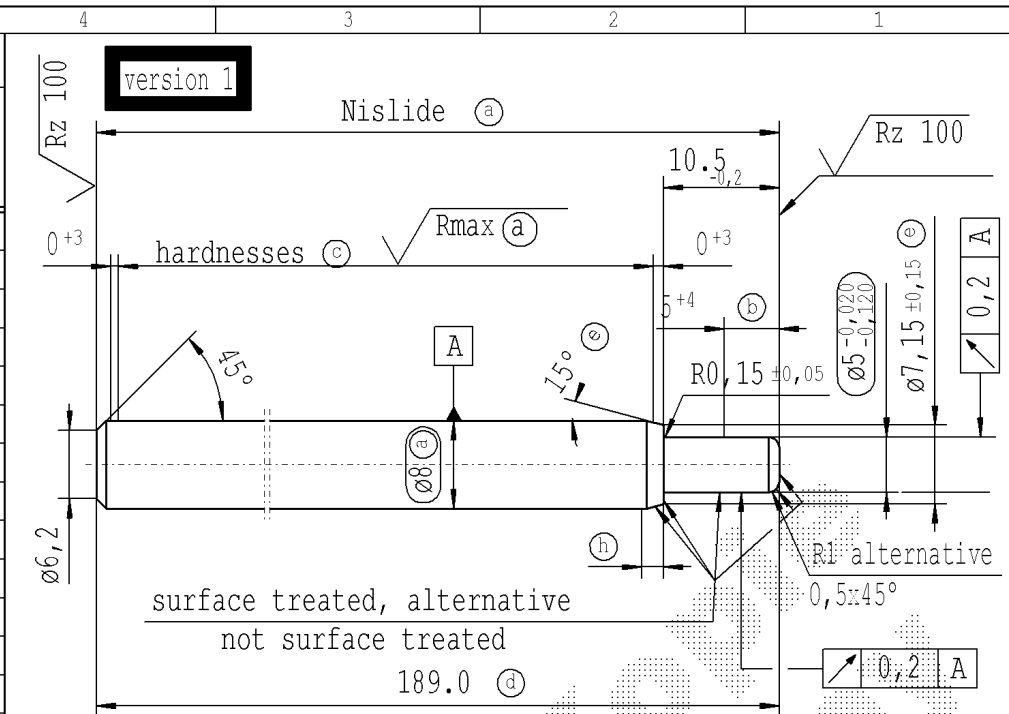
EN

Ident. Doc.: SN 53.11-000431-001, 31/12/2020 - 7:24

| supp.<br>No. | material no.                                                |                         |                            |                       |                           |                                         | A                 | B                                | F       |
|--------------|-------------------------------------------------------------|-------------------------|----------------------------|-----------------------|---------------------------|-----------------------------------------|-------------------|----------------------------------|---------|
|              | surface treatment processing acc. to<br>STAB-Spec. 10006248 |                         |                            |                       |                           |                                         | overall<br>length | stud<br>length<br>piston<br>side | version |
|              | table IV<br>Nislid black                                    | table V<br>Nislid light | table VIII<br>Nislid black | table X<br>Nislid "G" | table XVI<br>Nislid black | KOST<br>without<br>surface<br>treatment |                   |                                  |         |
| 202          | 6463NK                                                      |                         |                            |                       | 6463NK                    |                                         | 130.5             | 16.5                             | 1       |
| 203          | 6595NC                                                      |                         |                            |                       | 6595NC                    |                                         | 88.0              | 10.5                             | 1       |
| 204          | 6862NO                                                      |                         |                            |                       | 6862NO                    |                                         | 121.0             | 10.5                             | 1       |
| 207          | 9324NM                                                      |                         |                            | 9324NM                |                           |                                         | 96.0              | 10.5                             | 1       |
| 208          | 6003NU                                                      |                         |                            | 6003NU                |                           |                                         | 90.0              | 10.5                             | 1       |
| 210          | 4546PI                                                      |                         |                            |                       | 4546PI                    |                                         | 405.0             | 10.5                             | 1       |
| 211          |                                                             |                         | 4814PP                     |                       |                           |                                         | 501.0             | 10.5                             | 1       |
| 213          | 5363PR                                                      |                         |                            |                       | 5363PR                    |                                         | 396.0             | 10.5                             | 1       |
| 217          | 1148QT                                                      |                         |                            |                       | 1148QT                    |                                         | 162.0             | 16.5                             | 1       |
| 218          | 8903PO                                                      |                         |                            | 8903PO                |                           |                                         | 195.0             | 10.5                             | 1       |
| 223          | 3249RO                                                      |                         |                            | 3249RO                |                           |                                         | 240.0             | 10.5                             | 1       |
| 227          | 2112TU                                                      |                         |                            | 2112TU                |                           |                                         | 141.0             | 10.5                             | 1       |
| 228          | 2718UZ                                                      |                         |                            | 2718UZ                |                           |                                         | 186.0             | 10.5                             | 1       |
| 236          | 4506UM                                                      |                         |                            |                       | 4506UM                    |                                         | 106.0             | 10.5                             | 1       |
| 242          | 9414UK                                                      |                         |                            | 9414UK                |                           |                                         | 177.0             | 10.5                             | 1       |
| 243          | 2018ED                                                      |                         |                            | 2018ED                |                           |                                         | 63.0              | 10.5                             | 1       |
| 249          |                                                             |                         | 4202VW                     |                       |                           |                                         | 86.0              | 10.5                             | 1       |
| 250          | 4686VH                                                      |                         |                            |                       |                           |                                         | 171.0             | 10.5                             | 1       |
| 253          | 7202VZ                                                      |                         |                            |                       | 7202VZ                    |                                         | 279.0             | 10.5                             | 1       |
| 258          | 3729WZ                                                      |                         |                            |                       | 3729WZ                    |                                         | 128.0             | 10.5                             | 1       |
| 261          | 2802YL                                                      |                         |                            | 2802YL                |                           |                                         | 94.5              | 10.5                             | 1       |
| 262          | 2861ZD                                                      |                         |                            |                       |                           |                                         | 189.0             | 10.5                             | 1       |
| 264          | 3007ZD                                                      |                         |                            |                       |                           |                                         | 318.0             | 10.5                             | 1       |
| 265          | 1857ZO                                                      |                         |                            | 1857ZO                |                           |                                         | 119.0             | 10.5                             | 1       |
| 267          | 9164ZI                                                      |                         |                            |                       |                           |                                         | 129.0             | 10.5                             | 1       |
| 268          | 7654ZW                                                      |                         |                            | 7654ZW                |                           |                                         | 192.0             | 10.5                             | 1       |
| 269          | 013504                                                      |                         |                            |                       |                           |                                         | 204.0             | 10.5                             | 1       |
| 270          | 016782                                                      |                         |                            |                       | 016782                    |                                         | 159.0             | 10.5                             | 1       |
| 271          | 021184                                                      |                         |                            |                       |                           |                                         | 188.0             | 10.5                             | 1       |

AIAG CQI-standards acc. to STAB-Spec. 10027692

|           |                        |                       |                  |                              |                              |       |                                                        |  |  |
|-----------|------------------------|-----------------------|------------------|------------------------------|------------------------------|-------|--------------------------------------------------------|--|--|
| DE: X     | EN: X                  | ES: X                 | IT:              | PR:                          | FR:                          | RO: X | CAD created document handwritten changes not permitted |  |  |
| new       | R1 alternative 0,5x45° | chrome DOK 10214401   | Tab.XVI          | Creation of romanian drawing | © = acc. STAB-Spec. 10258370 |       |                                                        |  |  |
| old       | 0,5x45° alternative R1 | -                     | -                | -                            | © = RHT 0,4 ... 0,7 mm       |       |                                                        |  |  |
| Field     | D-E/1                  | Pos 78,90,115,137,185 | -                | -                            | C 1-2                        |       |                                                        |  |  |
| Date/Name | 19.03.2009 Hein        | 06.08.2014 Höfer      | 07.10.2015 Höfer | 08.04.2016 YaMueller         | 08.05.2019 Jablonski         |       |                                                        |  |  |
| Chg. No.  | 571413                 | 615932                | 629279           | 635494                       | 678350                       |       |                                                        |  |  |
| Rev.      | 47                     | 48                    | 49               | 50                           | 51                           |       |                                                        |  |  |



|                                        |  |  |  |                                                                                                                                                                                                                                                          |  |  |  |
|----------------------------------------|--|--|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
| Material:                              |  |  |  | Environmental protection acc. to STAB-Spec. 10005649                                                                                                                                                                                                     |  |  |  |
| mat.no.: 010731                        |  |  |  | Identification of important characteristics                                                                                                                                                                                                              |  |  |  |
| Edge tolerances acc. to DIN ISO 13715  |  |  |  | Scale: (Original DIN A3) 2:1                                                                                                                                                                                                                             |  |  |  |
| Surface finish: DIN EN ISO 1302        |  |  |  | Dimensions without tolerances DIN ISO 2768-mK                                                                                                                                                                                                            |  |  |  |
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| STABILUS                               |  |  |  | PISTON ROD                                                                                                                                                                                                                                               |  |  |  |
|                                        |  |  |  | Document No.: 10003762                                                                                                                                                                                                                                   |  |  |  |
|                                        |  |  |  | Material No.:                                                                                                                                                                                                                                            |  |  |  |