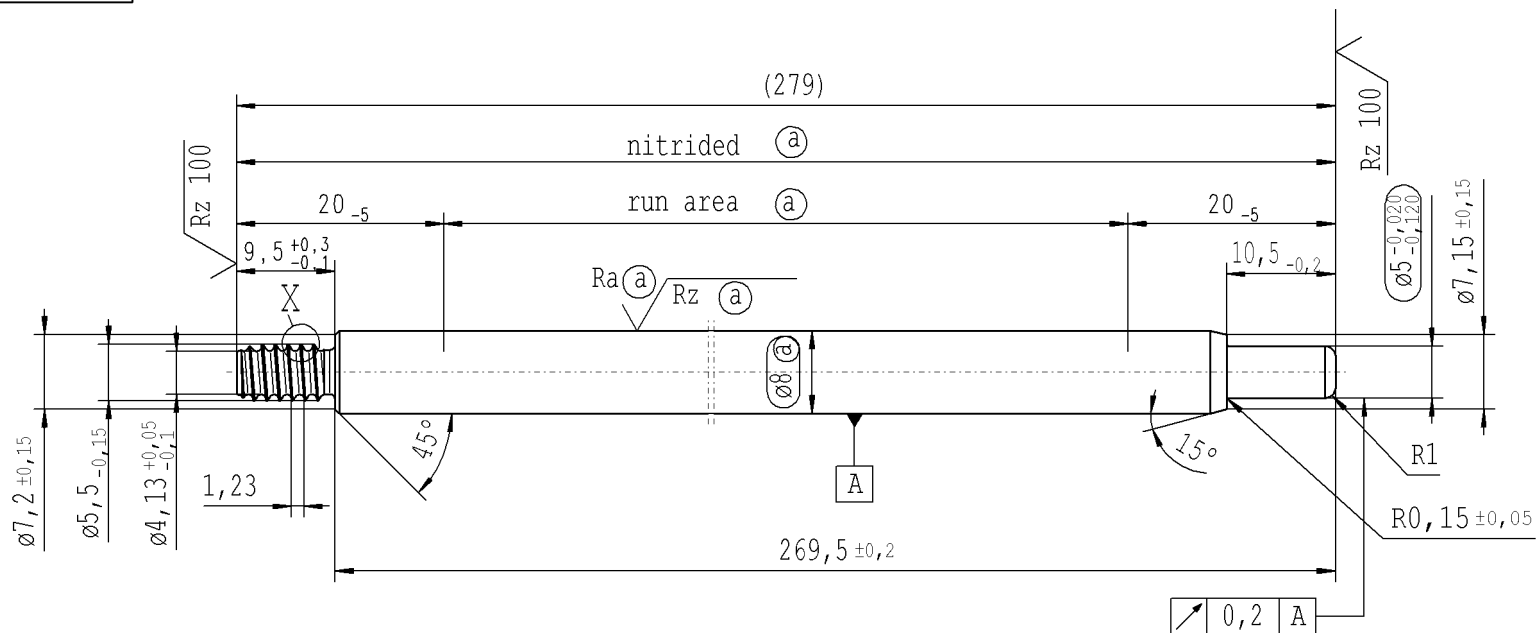
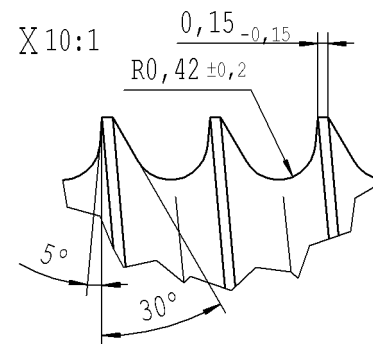
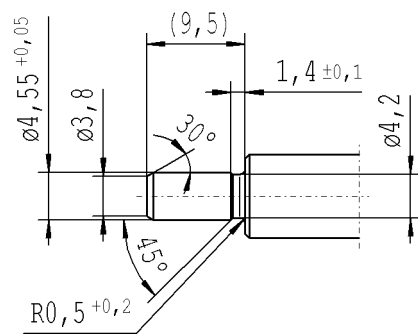


Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{A}$ $Rz\ \textcircled{A}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		
new	INITIAL RELEASE						RELEASE for supplier company Zhang Shi Dat. 11.03.2020 Schilz A. (date / signature)		
old	-								
Field	-								
Date/Name	11.03.2020 Höfer								
Chg. No.	687019						STABILUS		
Rev.	0								

Material:	1.1193
	S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	

Date	Name
11.03.2020	Höfer
11.03.2020	Mauer
Document No.: 10151066	
Material No.: 718477	