

The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

A

B

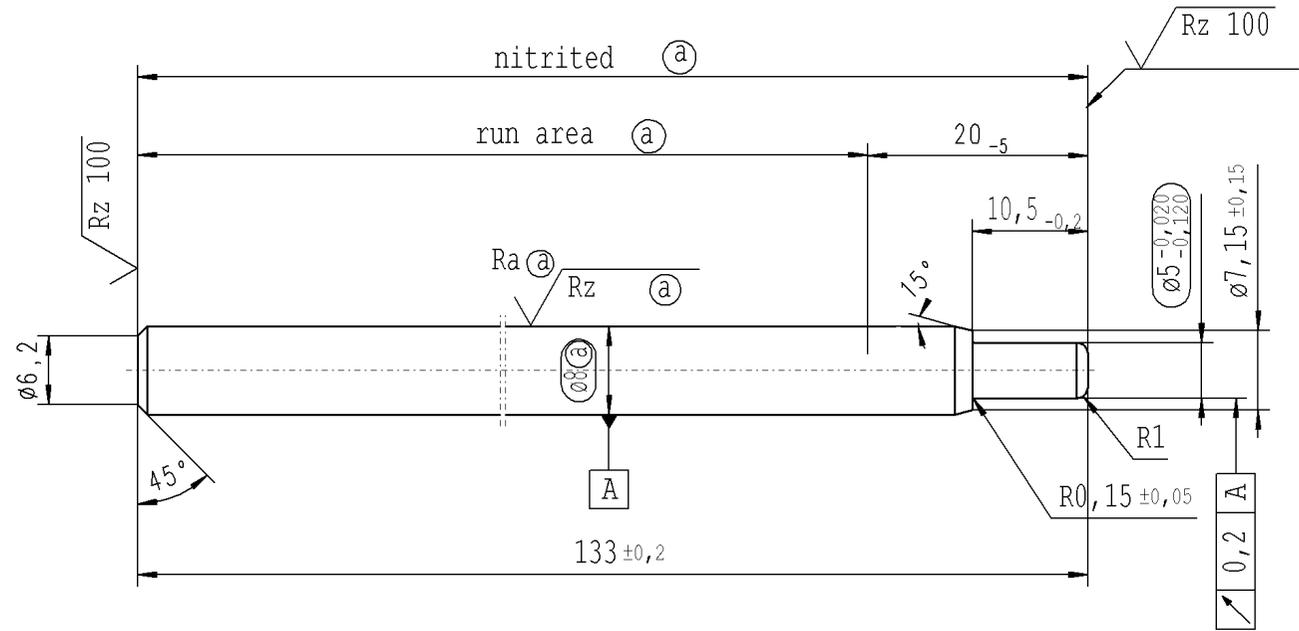
C

D

E

F

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \text{Ⓐ}$   $Rz\ \text{Ⓐ}$ )  $\swarrow +0,2$   $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	01.04.2020 Höfer					
Chg. No.	687664					
Rev.	0					

CAD created document; handwritten changes not permitted

Material: 1.1193  
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

**STABILUS**

**RELEASE**  
 for supplier  
 company Zhang Shi  
 Dat. 01.04.2020 Schilz A.  
 (date / signature)

All dimensions are in mm

Scale: (Original DIN A3) 2:1

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Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

Document No.: 10154964

Material No.: 879803

**PISTON ROD**

Drawn by	01.04.2020	Höfer
Checked	01.04.2020	Keck