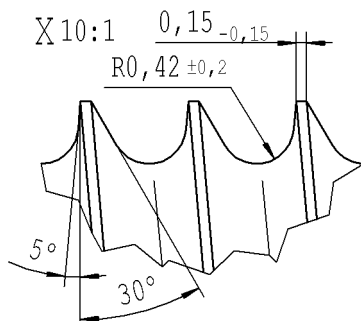
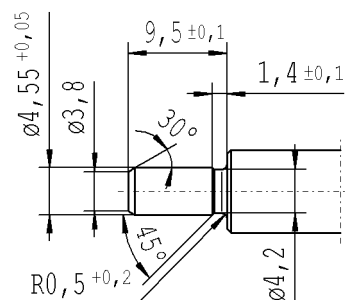


		8		7		6			
F	supp. No.	material no.				A	E		
		processing and surface treatment acc. to STAB-Spec.				overall length	length without endfitting stud		
	10006248 Tab. IV Ⓐ version 1	10006248 Tab. X Ⓐ version 1	10028959 Tab. I Ⓑ version 2						
	118	655136	655136	655136	117.0			107.5	
	119	722295	722295	722295	120.0	110.5			
E	120	872148	872148	872148	321.0	311.5			
	121	554996	554996	554996	222.0	212.5			
	122	570053	570053	570053	219.0	209.5			
	123	313607	313607	313607	299.5	290.0			
	124	862590	862590	862590	237.0	227.5			
	125	428089	428089	428089	282.0	272.5			
	126	430001	430001	430001	228.0	218.5			
	127	125995	125995	125995	180.0	170.5			
	128	718477	718477	718477	279.0	269.5			
	129	824355	824355	824355	288.0	278.5			

D					
C					

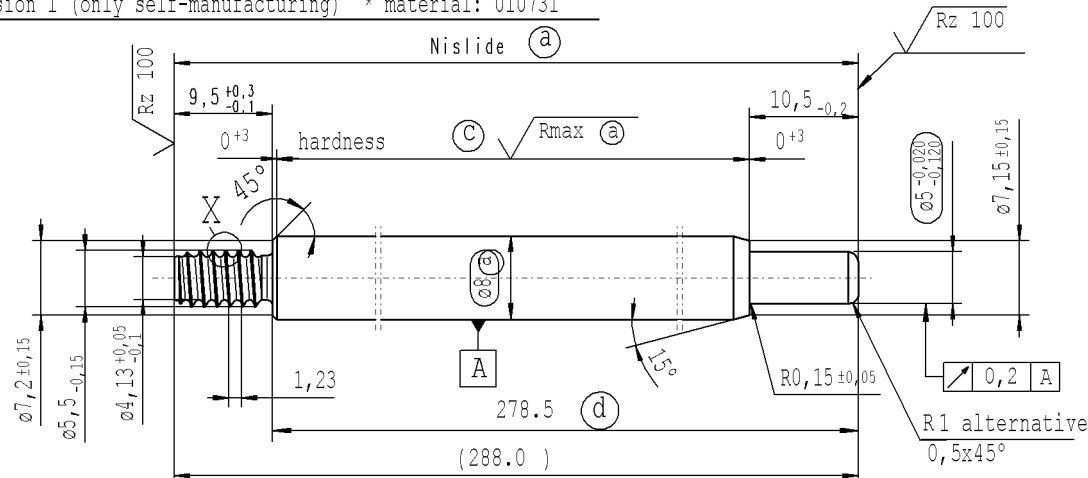
```
pre-worked: (only self-manufacturing)
```



AIAG COI-standards acc. to STAB-Spec. 10027692

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document handwritten changes	
new	ZhangShi		detail X reworked		☉ = acc. STAB-Spec. 10258370		new format Internal/Supplier	
old	China		-		☉ = RHT 0,4 0,7 mm		Supplier drawing separately	
Field	C2/F7		E-F/4-5		B 4-5		-	
Date/Name	20.04.2017 H5fer		03.05.2019 Hein		15.05.2019 Jablonski		17.03.2020 Höfer	
Chg. No.	655549		677347		678682		687147	
Rev.	11		12		13		14	

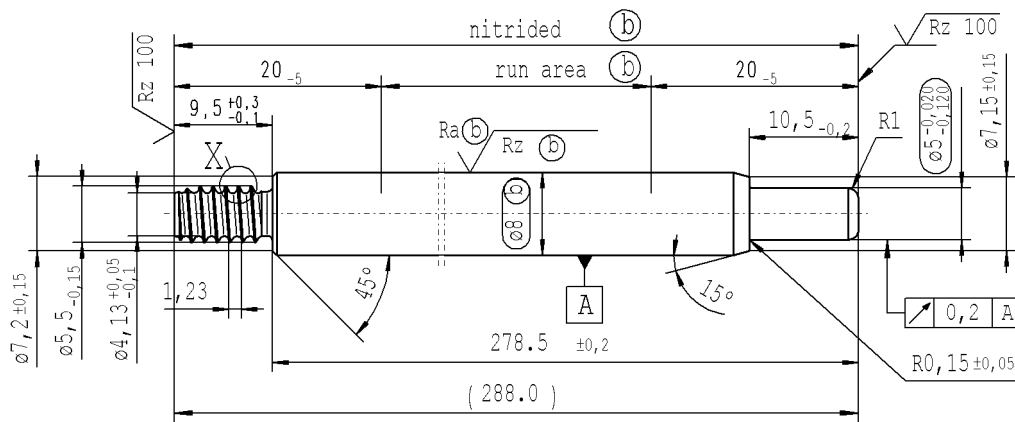
version 1 (only self-manufacturing) * material: 010731



c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

d tolerances: $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

$$\sqrt{R_z 25} \left(\sqrt{R_z 100} \sqrt{R_{\max} \textcircled{a}} \frac{Ra \textcircled{b}}{\sqrt{R_z \textcircled{b}}} \right) \begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$$

sheet 7
of 7

Environmental protection acc. to STAB-Spec. 10005649

All dimensions are in mm	 Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	05.12.2007 Höfer
		Checked	17.03.2020 Klinkner
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PISTON ROD		Material No.:	