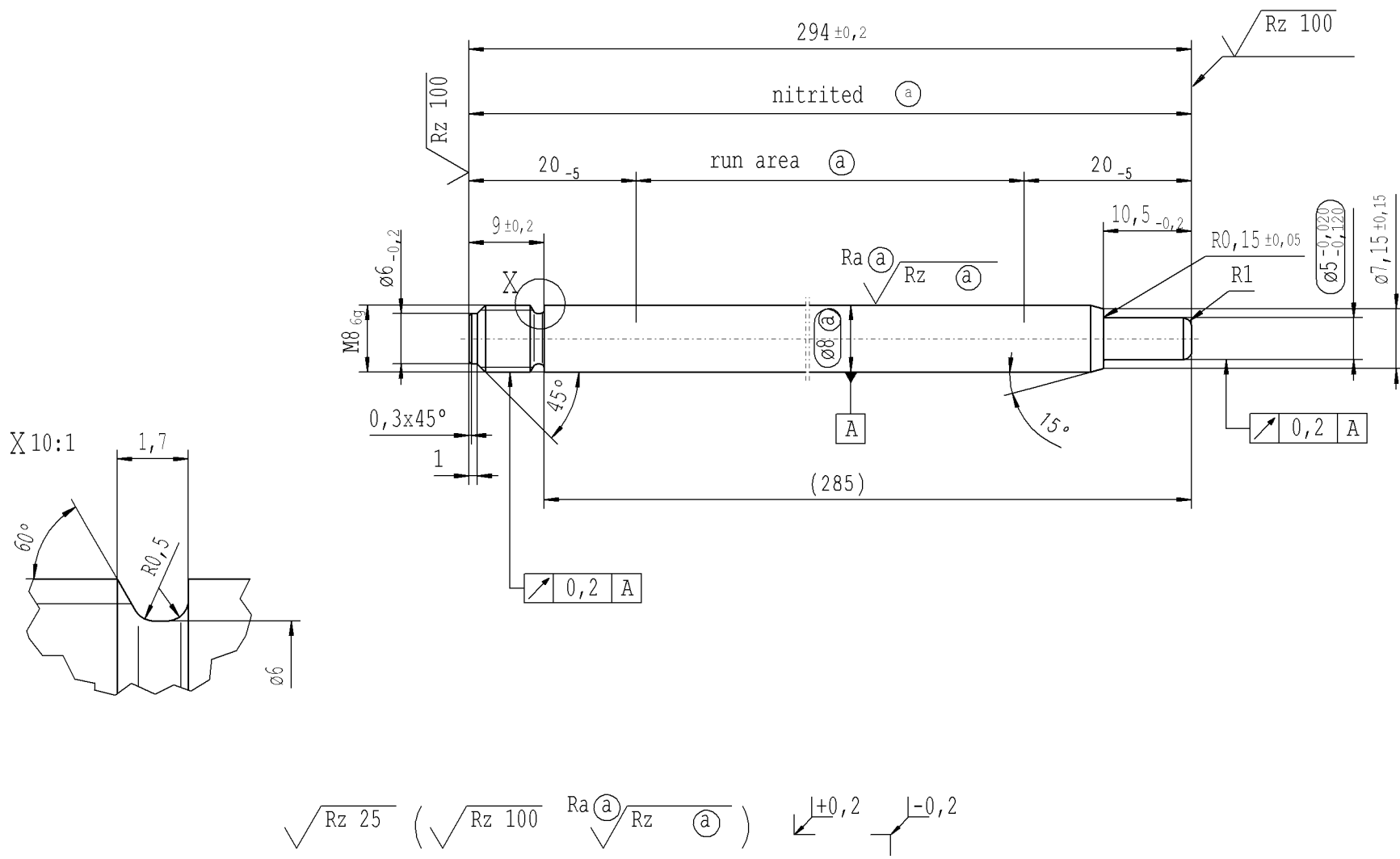


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L025

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ (a)$ $Rz\ (a)$) $\begin{matrix} | +0,2 \\ | -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692 Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	16.04.2020 Höfer					
Chg. No.	687906					
Rev.	0					

CRD created document; handwritten changes not permitted

RELEASE
 for supplier
 company **Zhang Shi**
 Dat. 16.04.2020 Schilz A.
(date / signature)

Material: 1.1193
 S45C JISG 4051
 Edge tolerances acc. to DIN ISO 13715
 Surface finish DIN EN ISO 1302
 Replaces:

All dimensions are in mm
 Scale: (Original DIN A3) **2:1**
 Dimensions without tolerances DIN ISO 2768 mK

We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.

STABILUS

Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
<input type="checkbox"/>	16.04.2020	Höfer
Checked	16.04.2020	Keck

Document No.: **10152007**
 Material No.: **977076**