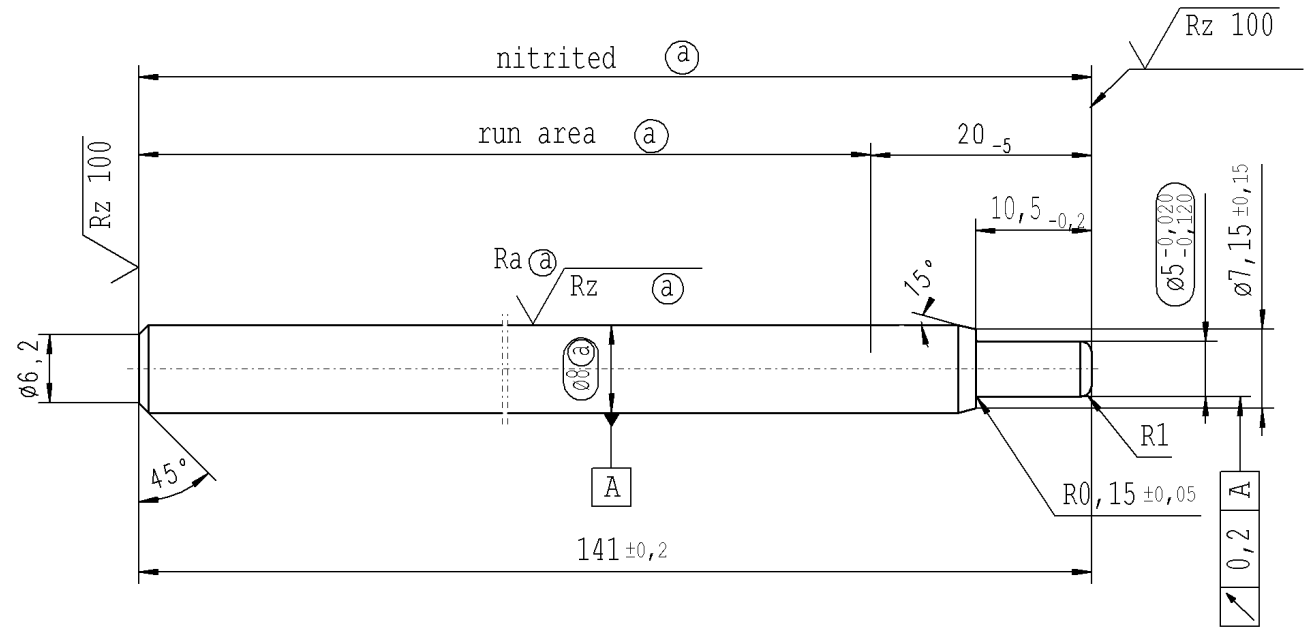


Ⓐ piston rod processing per  
STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $Ra\ \textcircled{A}$   $\sqrt{Rz\ \textcircled{A}}$  )  $\swarrow +0,2$   $\searrow -0,2$

Ident. Doc.: I48

|           |  |                  |  |     |  |     |  |     |  |     |  |     |  |                                                         |  |                                 |  |                              |  |                                                                     |  |               |  |                 |  |
|-----------|--|------------------|--|-----|--|-----|--|-----|--|-----|--|-----|--|---------------------------------------------------------|--|---------------------------------|--|------------------------------|--|---------------------------------------------------------------------|--|---------------|--|-----------------|--|
| DE: X     |  | EN: X            |  | ES: |  | IT: |  | PR: |  | FR: |  | RO: |  | CAD created document; handwritten changes not permitted |  | Material: 1.1193 S45C JISG 4051 |  | All dimensions are in mm     |  | Marking of special characteristics according to STAB-Spec. 10270932 |  | Date          |  | Name            |  |
| new       |  | INITIAL RELEASE  |  |     |  |     |  |     |  |     |  |     |  |                                                         |  | S45C JISG 4051                  |  | Scale: (Original DIN A3) 2:1 |  | Dimensions without tolerances DIN ISO 2768-mK                       |  | Drawn by      |  | Höfer           |  |
| old       |  | -                |  |     |  |     |  |     |  |     |  |     |  |                                                         |  |                                 |  |                              |  |                                                                     |  | Checked       |  | 04.05.2020 Keck |  |
| Field     |  | -                |  |     |  |     |  |     |  |     |  |     |  |                                                         |  |                                 |  |                              |  |                                                                     |  | Document No.: |  | 10154964        |  |
| Date/Name |  | 04.05.2020 Höfer |  |     |  |     |  |     |  |     |  |     |  |                                                         |  |                                 |  |                              |  |                                                                     |  | Material No.: |  | 095406          |  |
| Chg. No.  |  | 688199           |  |     |  |     |  |     |  |     |  |     |  |                                                         |  |                                 |  |                              |  |                                                                     |  |               |  |                 |  |
| Rev.      |  | 0                |  |     |  |     |  |     |  |     |  |     |  |                                                         |  |                                 |  |                              |  |                                                                     |  |               |  |                 |  |

RELEASE for supplier

company Zhang Shi

Dat. 04.05.2020 Schilz A.

(date / signature)

STABILUS