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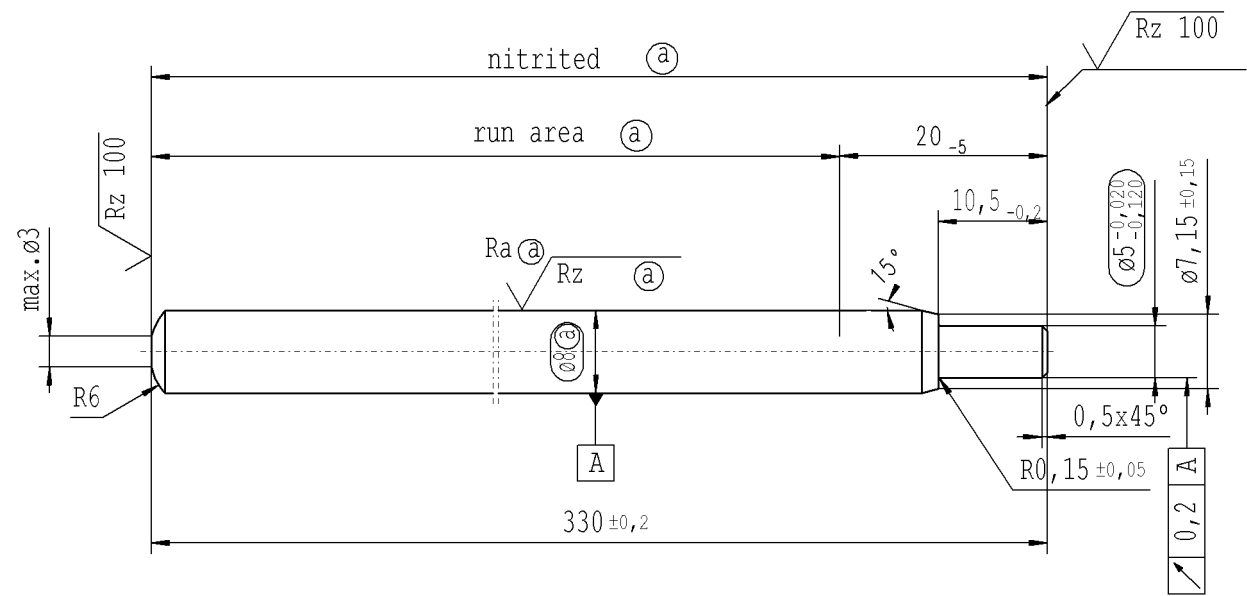
Intended for internal and supplier use

EN

Ident. Doc.: L09

8 7 6 5 4 3 2 1

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\downarrow +0,2$ $\downarrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	05.05.2020 Höfer					
Chg. No.	688234					
Rev.	0					

CAD created document; handwritten changes not permitted

RELEASE
for supplier

company Zhang Shi

Dat. 05.05.2020 Schilz A.
(date / signature)

Material:	1.1193
	S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Höfer
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		Document No.:	10242572
		Material No.:	100425

PISTON ROD