

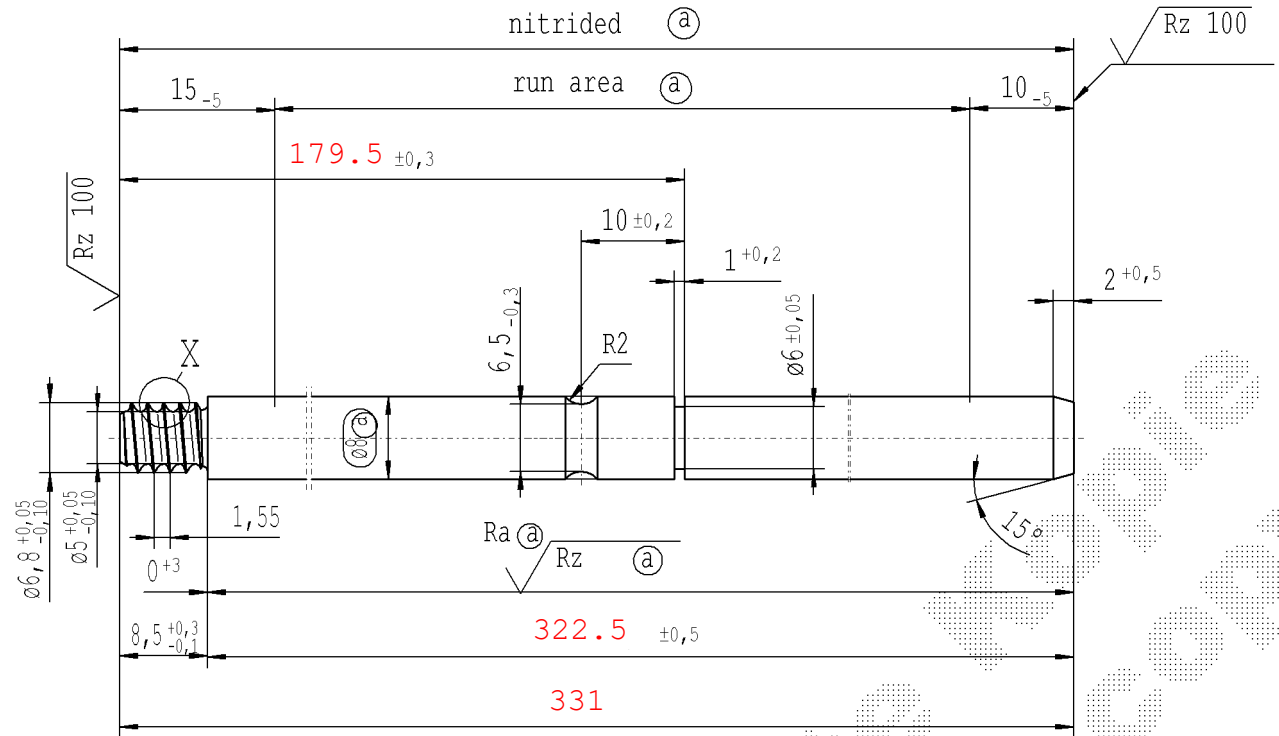
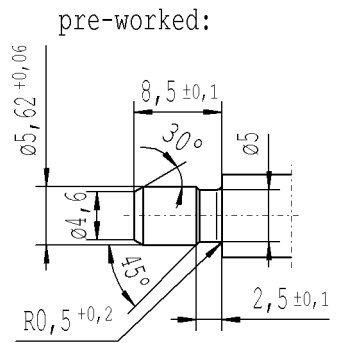
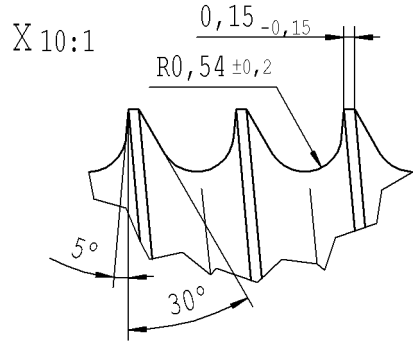
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L001

Ⓒ piston rod processing per STAB-Spec. 10028959, table 1



√ Rz 25 (√ Rz 100 Ra @ Rz @) ↗ +0,2 ↘ -0,2

AIAG CQI-standards acc. to STAB-Spec. 1002892

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted
new	INITIAL RELEASE			237	228,5	133	10 132 ±0,3; 226,5 ±0,5; (235); 8,5 ±0,1; 8,5 ^{+0,3} / _{-0,1}
old	-			235	226,5	-	133 ±0,3; 228,5; (237); (8,5); (8,5)
Field	-			C4	D4	E5	E4 E-F/4-5; D/3-4; C/5-8
Date/Name	23.08.2018 Höfer			05.12.2018 Höfer			15.03.2019 Hein
Chg. No.	-			-			676120
Rev.	0			1			2

RELEASE
for supplier

company Zhang Shi

Dat. 15.03.2019 Schilz A.
(date / signature)

Material: 1.1193
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish: DIN EN ISO 1302

Registries:

STABILUS

All dimensions are in mm

Identification of important characteristics

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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Document No.: 10249121

Material No.: ~~606615~~

PISTON ROD

Drawn by	Date	Name
23.08.2018	Höfer	
Checked	Date	Name
15.03.2019	Lischetzki	

NEW