

The print-out is not subject to the modification service.

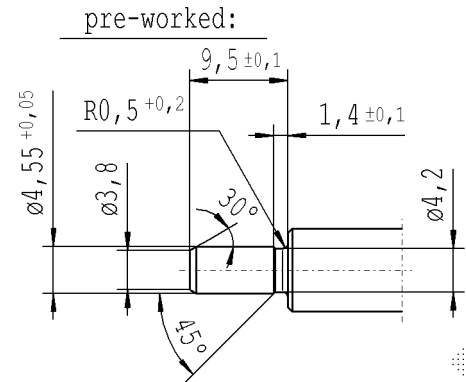
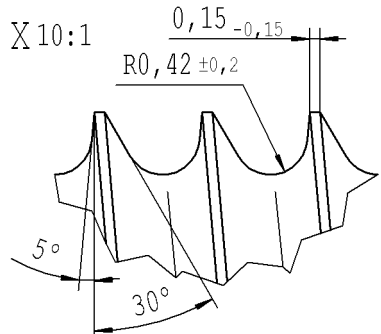
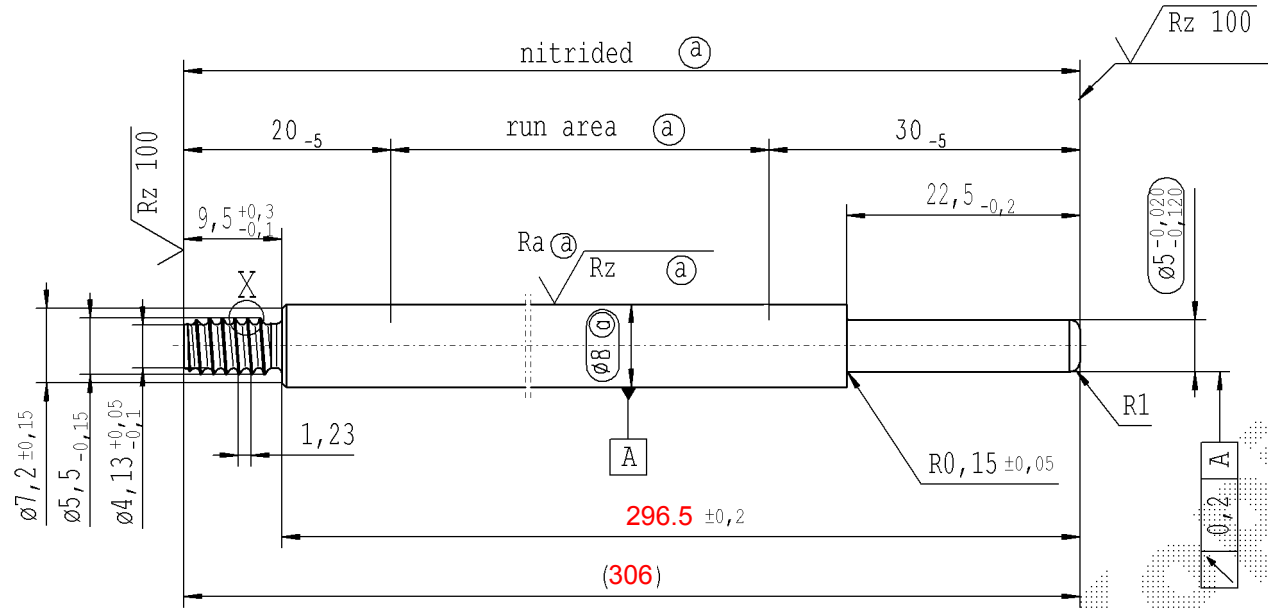
Intended for internal and supplier use

EN

B

Ident. Doc.: I03

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \text{ⓐ}$   $Rz\ \text{ⓐ}$ )  $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10028959

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	24.09.2019 Höfer					
Chg. No.	682453					
Rev.	0					

CPD created document; handwritten changes not permitted

**RELEASE**  
for supplier

company **Zhang Shi**

Dat. 24.09.2019 Schilz A.  
(date / signature)

Material: 1.1193  
S45C JISG #051

Edge tolerances acc. to DIN ISO 13715

Surface finish: DIN EN ISO 1302

Registers:

**STABILUS**

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768-mK

We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.

**PISTON ROD**

Drawn by	24.09.2019	Höfer
Checked	24.09.2019	Willes
Date		Name
Document No.:		
Material No.:		