

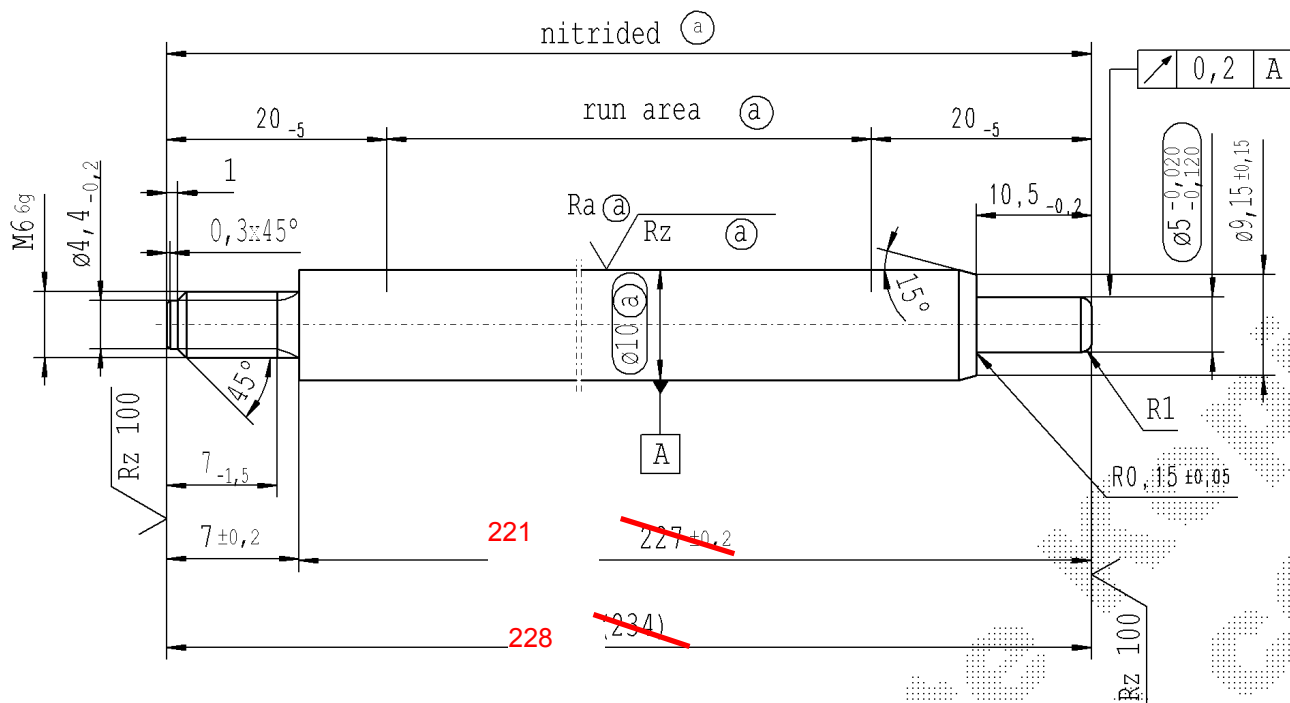
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L16

Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{A}$ $\sqrt{Rz\ \textcircled{A}}$) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:
new		INITIAL RELEASE						
old		-						
Field		-						
Date/Name		22.08.2019 Höfer						
Chg. No.		681166						
Rev.		0						

CAD created document; handwritten changes not permitted

Material: 1.1193
S45C, JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish: DIN EN ISO 1302
Replaces:

RELEASE
for supplier

company Zhang Shi

Dat. 22.08.2019 Schilz A.
(date / signature)

STABILUS

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	22.08.2019	Höfer
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PISTON ROD		Material No.:	353761	