

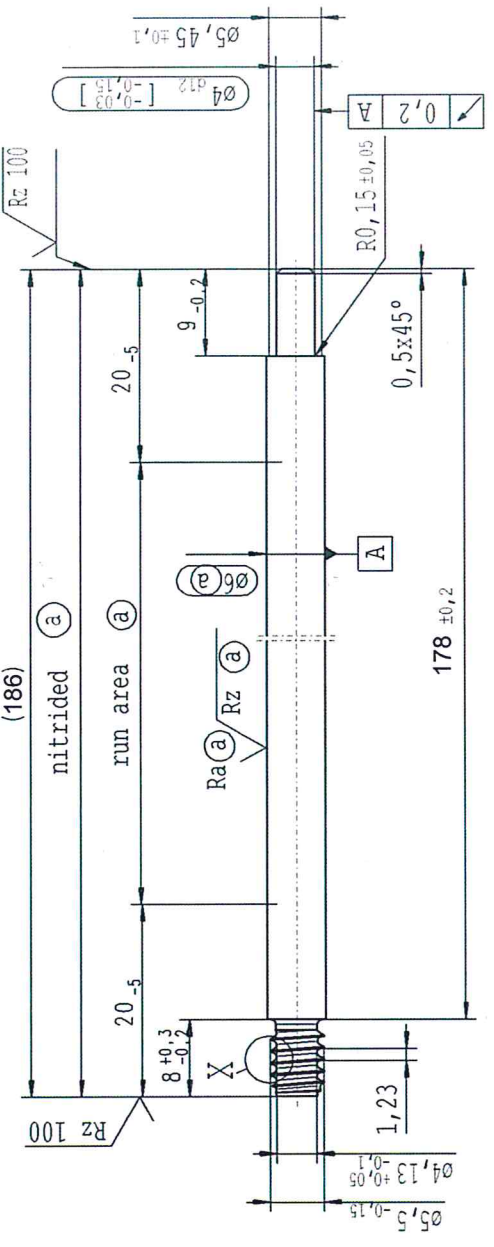
The print-out is not subject to the modification services.

Intended for internal and supplier use

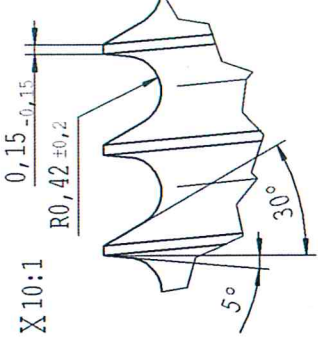
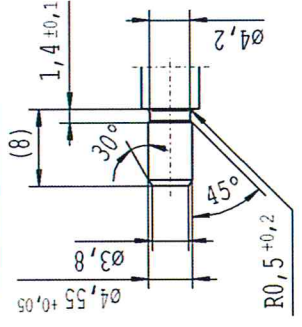
EN

Ident. Doc. : L12

Ⓢ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra(a)$ $Rz(a)$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

DE: X		EN: X		ES: IT:		FR: FR:		RO: RO:		AIAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649	
new	INITIAL RELEASE										All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 1029932	Date: 21.01.2020 Drawn by: HJF/er Checked: 21.01.2020 HJF/er
old	-										Scale: (Original DIN A3) 2:1	Dimensions without tolerances	Document No.: 10177465
Field	-										We reserve all rights to this document, to any patents or patent applications by third parties and assure that any use of this document is not permitted without the written consent of Stabilis.		
Date/Name	21.01.2020 HJF/er										Edge tolerances acc. to DIN ISO 1302	Surface finish - DIN EN ISO 1302	Material No.: 10177465
Chg. No.	005394										Replaces:		Material No.: XXXXXX
Rev.	0										STABILIS		PISTON ROD
										RELEASE for supplier company ZhangShi			
										Dat. 21.01.2020 Schilz A. (date / signature)			