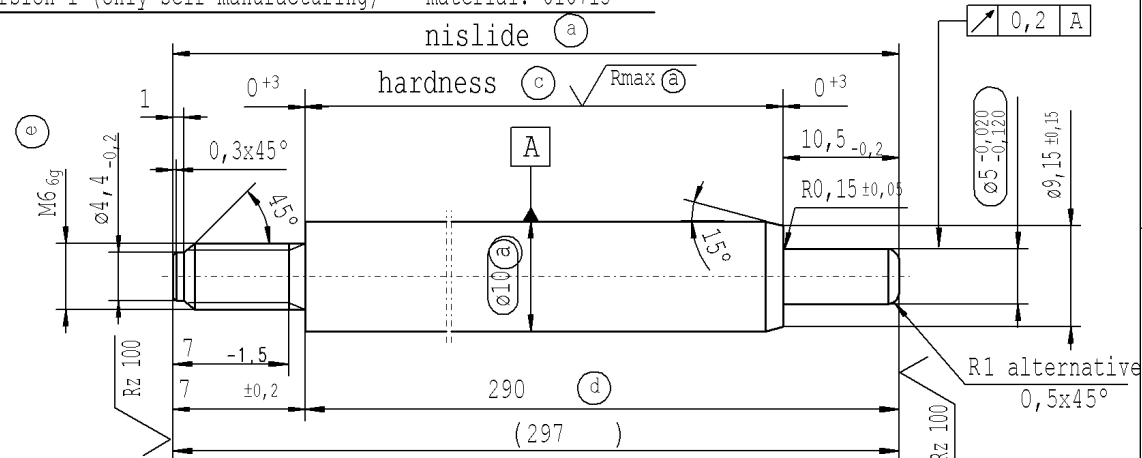


		8		7		6			
F	supp No.	material no.			A	B	E		
		processing and surface treatment acc. to STAB-Spec.			overall length	thread length	length without end-fitting stud		
		10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2					
E	1		484223	484223	195	7	188		
	2	772937	772937	772937	207	7	200		
	3	642927	642927	642927	102	7	95		
	4	424728	424728	424728	300	7	293		
	5	424967	424967	424967	501	7	494		
	6	320763	320763	320763	87	7	80		
	7	346097	346097	346097	456	7	449		
	8	302605	302605	302605	198	7	191		
	9	436210	436210	436210	159	7	152		
D	10	587500	587500	587500	450	7	443		
	11	638885	638885	638885	399	7	392		
	12	199366	199366	199366	213	7	206		
	13	579854	579854	579854	282	7	275		
	14	580332	580332	580332	276	7	269		
	15	581288	581288	581288	201	7	194		
	16	353761	353761	353761	234	7	227		
	17	881715	881715	881715	177	7	170		
	18	848495	848495	848495	297	7	290		
C									
B									
A									

AIAG CQI-standards acc. to STAB-Spec. 10027692

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted	
new	product family: 2016/0250		© = acc. STAB-Spec. 10258370		new format Internal/Supplier			
old	product family: 2012/0213		© = RHT 0,4 0,7 mm		Supplier drawing separately			
Field	B-C/2		C 5-6		-			
Date/Name	02.03.2016 Hein		15.05.2019 Donat		16.06.2020 Höfer			
Chg. No.	634638		678703		688989			
Rev.	5		6		7			

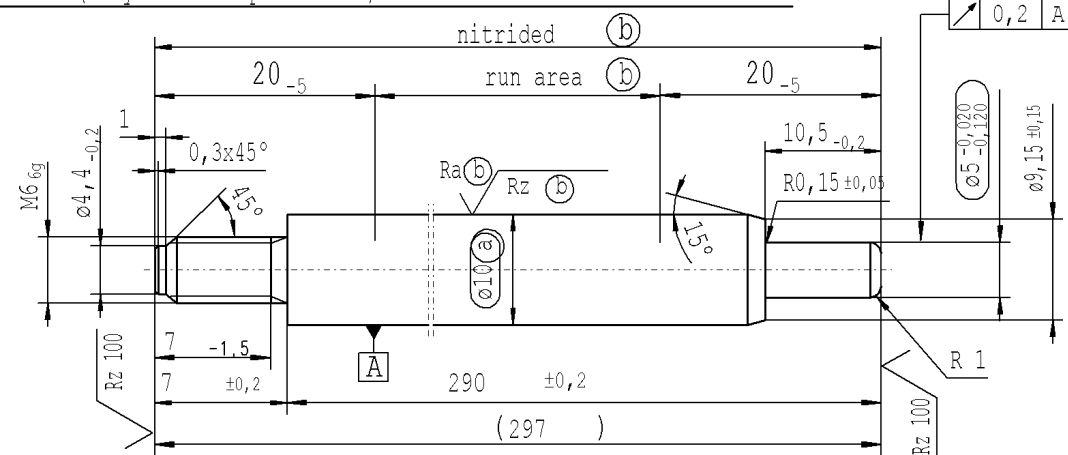
version 1 (only self-manufacturing) * material: 010715



(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(e) threaded stud rough-turned dim. $\phi 5,29_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3(d) tolerances: $+0,2_{-0,1}$ after turning
 $+0,3$ after straightening
 $+0,3$ after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



thread tolerances acc. to DIN ISO 965-3

approved lengths: 50-600 mm

 $\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax}$ (a) Ra (b) Rz (b)) $+0,2$ $-0,2$ sheet 1
of 1

Environmental protection acc. to STAB-Spec. 10005649

Material:	All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
*	Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Drawn by	19.11.2008 Hein
Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				Checked	16.06.2020 Klinkner
Surface finish DIN EN ISO 1302					Document No.:	10160325
Replaces:					Material No.:	
STABILUS	PISTON ROD					