

The print-out is not subject to the modification service.

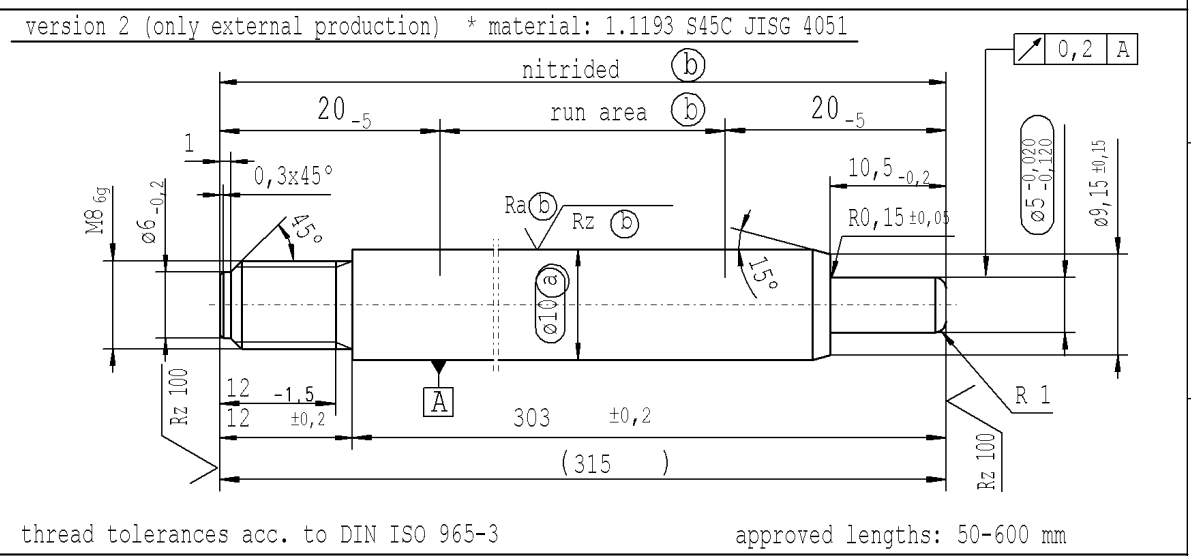
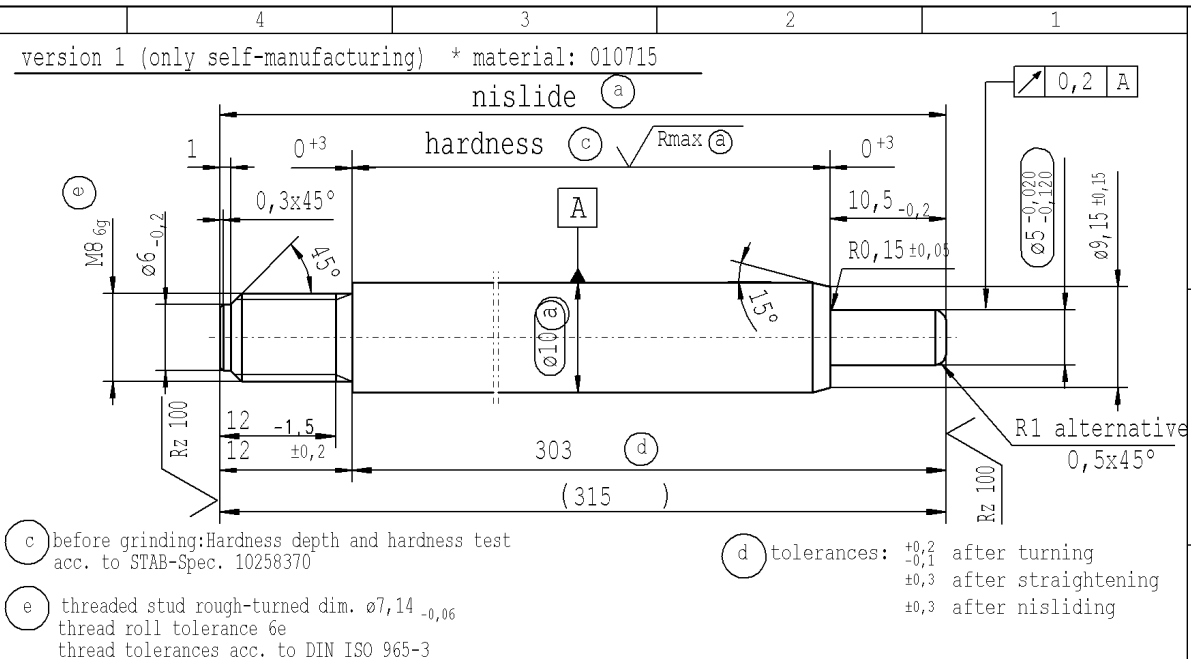
Intended for internal and supplier use

EN

Ident. Doc.:

Date:

| supp No: | material no. | | | A | B | E |
|----------|---|---------------|---------------|----------------|---------------|---------------------------------|
| | processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV 10006248 Tab. X 10028959 Tab. I | | | overall length | thread length | length without end-fitting stud |
| | (a) version 1 | (a) version 1 | (b) version 2 | | | |
| 59 | | 780844 | 780844 | 561 | 12 | 549 |
| 60 | 931894 | 931894 | 931894 | 123 | 10 | 113 |
| 61 | 937391 | 937391 | 937391 | 303 | 10 | 293 |
| 62 | 608531 | 608531 | 608531 | 267 | 10 | 257 |
| 63 | 304763 | 304763 | 304763 | 495 | 10 | 485 |
| 64 | 416615 | 416615 | 416615 | 333 | 10 | 323 |
| 65 | 902504 | 902504 | 902504 | 204 | 10 | 194 |
| 66 | 534923 | 534923 | 534923 | 453 | 10 | 443 |
| 67 | 296402 | 296402 | 296402 | 135 | 8 | 127 |
| 68 | 298075 | 298075 | 298075 | 114 | 8 | 106 |
| 69 | 389851 | 389851 | 389851 | 183 | 10 | 173 |
| 70 | 352090 | 352090 | 352090 | 204 | 12 | 192 |
| 71 | 979944 | 979944 | 979944 | 453 | 12 | 441 |
| 72 | 217057 | 217057 | 217057 | 300 | 8 | 292 |
| 73 | 864747 | 864747 | 864747 | 237 | 12 | 225 |
| 74 | 920912 | 920912 | 920912 | 315 | 12 | 303 |



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{R_{max}}$ (a) Ra (b) Rz (b)) $\pm 0,2$ $\pm 0,2$

sheet 3
of 3

| | | | | | | | |
|--|-------------------|------------------------------|------------------|--|------------------|-------|--|
| AIAG CQI-standards acc. to STAB-Spec. 10027692 | | | | Environmental protection acc. to STAB-Spec. 10005649 | | | |
| DE: X | EN: X | ES: | IT: | PR: | FR: | RO: X | CAD created document handwritten changes not permitted |
| new | Table X completed | © = acc. STAB-Spec. 10258370 | | new format Internal/Supplier | | | |
| old | - | © = RHT 0,4 0,7 mm | | Supplier drawing separately | | | |
| Field | A-F/7-8 | | B 7-8 | | - | | |
| Date/Name | 07.07.2010 Höfer | | 15.05.2019 Donat | | 08.06.2020 Höfer | | |
| Chg. No. | 581405 | | 678703 | | 688987 | | |
| Rev. | 2 | | 3 | | 4 | | |
| Material: * | | | | All dimensions are in mm | | | |
| Edge tolerances acc. to DIN ISO 13715 | | | | Marking of special characteristics according to STAB-Spec. 10270932 | | | |
| Surface finish DIN EN ISO 1302 | | | | Scale: (Original DIN A3) 2:1 | | | |
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| STABILUS | | | | PISTON ROD | | | |
| | | | | Date: 28.09.2009 Name: K.Marx | | | |
| | | | | Checked: 08.06.2020 Name: Klinkner | | | |
| | | | | Document No.: 10166619 | | | |
| | | | | Material No.: | | | |