

旧底图总号

底图总号

签字日期

技术要求

- ◆
- 1.表面做QPQ处理，表面不得有磕碰、脱皮、针孔、划伤、裂纹、锈蚀等缺陷；

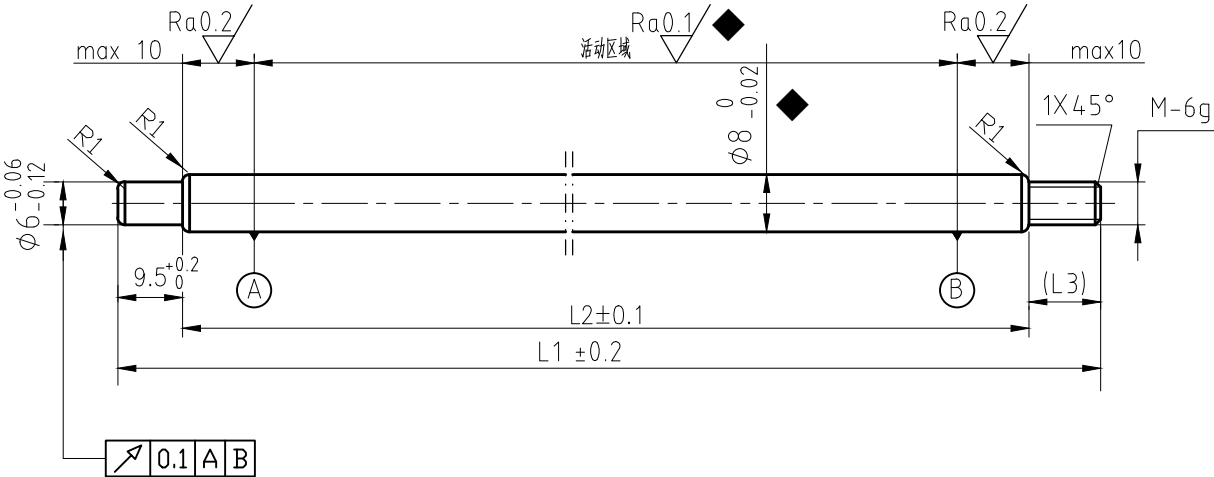
2.表面处理后化合物层深度12-22μm，疏松层厚度2-8μm；

3.表面硬度要求HV≥430；

4.耐中性盐雾试验144小时以上无锈蚀；

5.未注公差按标准GB1804-M要求；

6.“◆”表示重要特性。



| 料号         | 长度 L1 | 长度 L2 | 长度 L3(参考尺寸) | 螺纹 M |
|------------|-------|-------|-------------|------|
| HSG-8-0001 | 360   | 342.5 | 8           | M6   |
| HSG-8-0003 | 186   | 168.5 | 8           | M6   |
| HSG-8-0005 | 260   | 242.5 | 8           | M6   |
| HSG-8-0006 | 126   | 108.5 | 8           | M6   |
| HSG-8-0007 | 154   | 136.5 | 8           | M6   |
| HSG-8-0008 | 184   | 166.5 | 8           | M6   |
| HSG-8-0009 | 196   | 178.5 | 8           | M6   |
| HSG-8-0010 | 224   | 206.5 | 8           | M6   |
| HSG-8-0011 | 249   | 231.5 | 8           | M6   |
| HSG-8-0012 | 261   | 243.5 | 8           | M6   |
| HSG-8-0013 | 284   | 266.5 | 8           | M6   |
| HSG-8-0014 | 299   | 281.5 | 8           | M6   |
| HSG-8-0015 | 334   | 316.5 | 8           | M6   |
| HSG-8-0019 | 263   | 245.5 | 8           | M6   |
| HSG-8-0020 | 254   | 236.5 | 8           | M6   |
| HSG-8-0021 | 246   | 228.5 | 8           | M6   |
| HSG-8-0022 | 323   | 305.5 | 8           | M6   |
| HSG-8-0023 | 120   | 102.5 | 8           | M6   |
| HSG-8-0024 | 303   | 285.5 | 8           | M6   |
| HSG-8-0025 | 373   | 355.5 | 8           | M6   |
| HSG-8-0026 | 281   | 263.5 | 8           | M6   |
| HSG-8-0027 | 288   | 270.5 | 8           | M6   |
| HSG-8-0028 | 303   | 285.5 | 8           | M6   |
| HSG-8-0031 | 275   | 257.5 | 8           | M6   |
| HSG-8-0032 | 233   | 215.5 | 8           | M6   |
| HSG-8-0033 | 201   | 183.5 | 8           | M6   |
| HSG-8-0034 | 295   | 277.5 | 8           | M6   |
| HSG-8-0035 | 128   | 110.5 | 8           | M6   |
| HSG-8-0036 | 103   | 85.5  | 8           | M6   |
| HSG-8-0037 | 163   | 145.5 | 8           | M6   |
| HSG-8-0038 | 204   | 186.5 | 8           | M6   |
| HSG-8-0039 | 162   | 144.5 | 8           | M6   |
| HSG-8-0040 | 215   | 197.5 | 8           | M6   |
| HSG-8-0041 | 210   | 192.5 | 8           | M6   |
| HSG-8-0042 | 256   | 238.5 | 8           | ↻ M8 |
| HSG-8-0043 | 173   | 155.5 | 8           | M6   |
| HSG-8-0044 | 292   | 274.5 | 8           | M6   |
| HSG-8-0045 | 233   | 215.5 | 8           | M6   |
| HSG-8-0046 | 285   | 267.5 | 8           | M6   |
| HSG-8-0047 | 151   | 133.5 | 8           | M6   |
| HSG-8-0048 | 148   | 130.5 | 8           | M6   |
| HSG-8-0051 | 220   | 202.5 | 8           | M6   |
| HSG-8-0052 | 344   | 326.5 | 8           | M6   |
| HSG-8-0055 | 194   | 176.5 | 8           | M6   |
| HSG-8-0059 | 139   | 121.5 | 8           | M6   |
| HSG-8-0060 | 154   | 136.5 | 8           | ↻ M8 |

|    |     |         |       |     |     |                 |          |  |  |  |                   |            |  |  |  |  |
|----|-----|---------|-------|-----|-----|-----------------|----------|--|--|--|-------------------|------------|--|--|--|--|
|    |     |         |       |     |     | 精拉圆钢 (45-GB699) |          |  |  |  | 浙江欧力达液压<br>机械有限公司 |            |  |  |  |  |
|    |     |         |       |     |     |                 |          |  |  |  |                   |            |  |  |  |  |
| 标记 | 处数  | 分区      | 更改文件号 |     | 签名  |                 |          |  |  |  | 年月日               | 阶段标记       |  |  |  |  |
| 设计 | 胡小龙 | 20/8/15 |       | 标准化 |     |                 |          |  |  |  |                   |            |  |  |  |  |
| 校对 |     |         |       |     |     |                 | A0       |  |  |  |                   | 1:1        |  |  |  |  |
| 审核 | 郑荣  | 20/8/15 |       |     |     |                 |          |  |  |  |                   |            |  |  |  |  |
| 工艺 |     |         |       | 批准  | 李慧锋 | 20/8/15         | 共      张 |  |  |  |                   | 第      张   |  |  |  |  |
|    |     |         |       |     |     |                 |          |  |  |  |                   | 活塞杆φ8      |  |  |  |  |
|    |     |         |       |     |     |                 |          |  |  |  |                   | HSG-8-0000 |  |  |  |  |