

The print-out is not subject to the modification service.

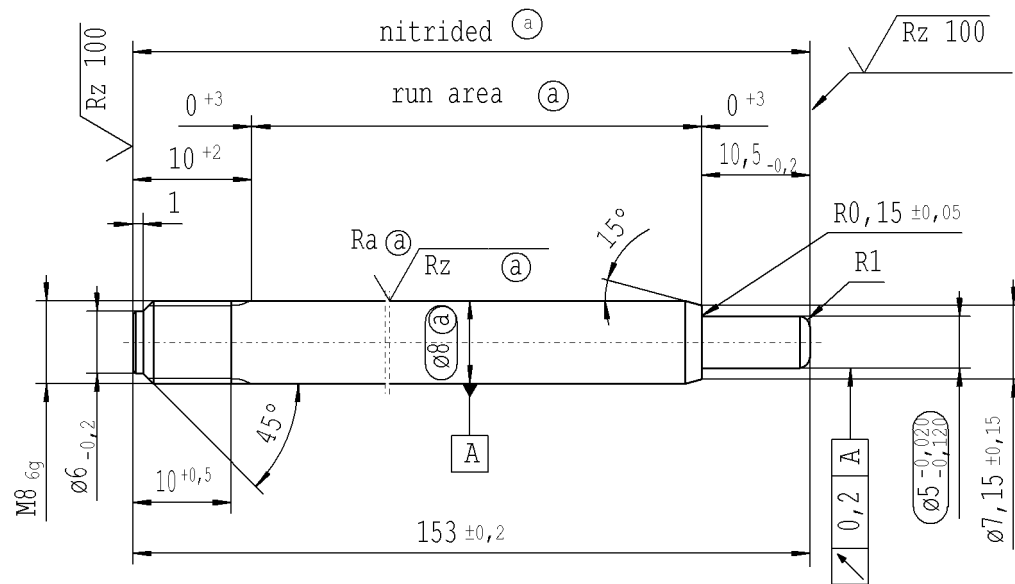
Intended for internal and supplier use

EN

B

Ident. Doc.: L03

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$  ( $\sqrt{Rz 100}$   $Ra_{\text{A}}$   $Rz_{\text{A}}$ )  $\swarrow +0,2$   $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE			10		
old	-			8		
Field	-			D6		
Date/Name	11.01.2016 Höfer			26.01.2016 Höfer		
Chg. No.	632225			633018		
Rev.	0			1		

CAD created document; handwritten changes not permitted

Material: 1.1193  
S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

**RELEASE**  
for supplier

company Zhang Shi

Dat. 26.01.2016 Schilz A.  
(date / signature)

**STABILUS**

All dimensions are in mm

Scale: (Original DIN A3) **2:1**

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768 mK

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Document No.: **10210124**

Material No.: **262925**

**PISTON ROD**

Drawn by	Date	Name
11.01.2016	11.01.2016	Höfer
Checked	Date	Name
26.01.2016	26.01.2016	Milles