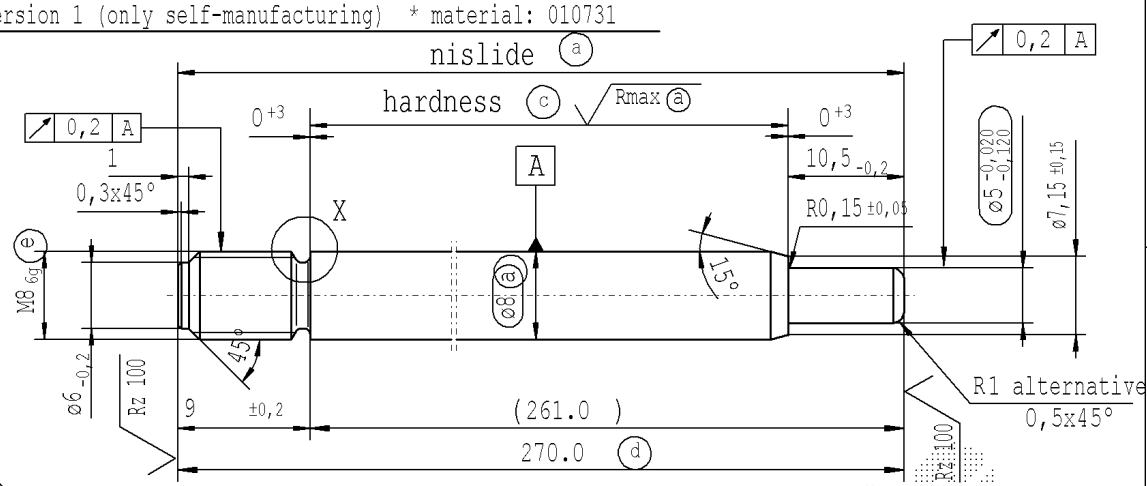
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	B thread length	E length without end-fitting stud
21	255054	255054	255054	303.0	9	294.0
22	183594	183594	183594	237.0	10	227.0
23	235457	235457	235457	234.0	9	225.0
24	436695	436695	436695	234.0	10	224.0
25	977076	977076	977076	294.0	9	285.0
26	899641	899641	899641	339.0	9	330.0
27	036613	036613	036613	333.0	9	324.0
28	261512	261512	261512	270.0	9	261.0

version 1 (only self-manufacturing) * material: 010731

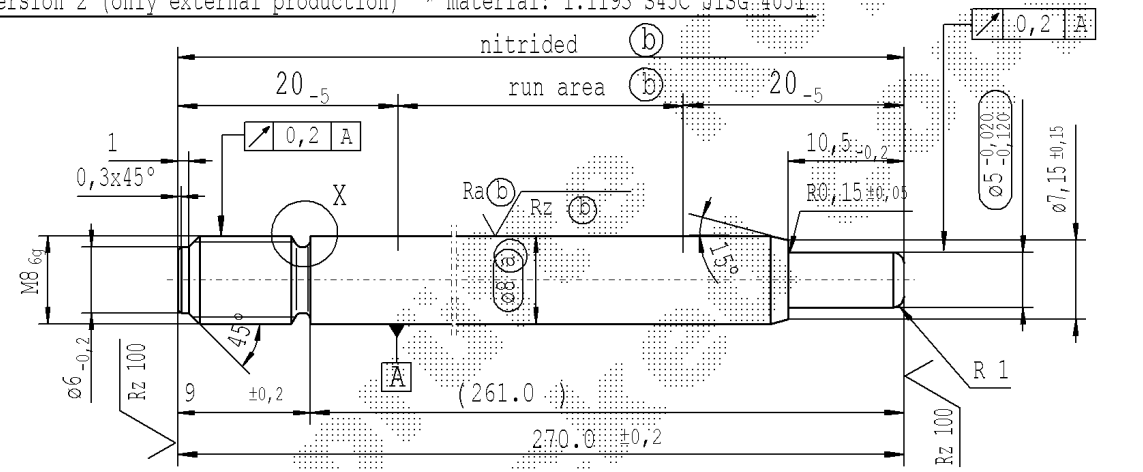


(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: +0,2 -0,1 after turning; ±0,3 after straightening; ±0,3 after nisliding

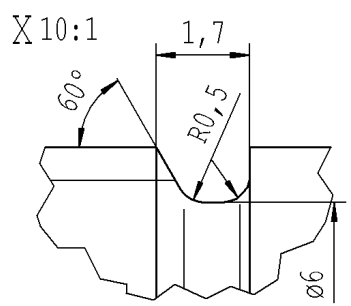
(e) threaded stud rough-turned dim. ø7,14 -0,06
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

version 2 (only external production) * material: 1.1193 S45C JISG 4051



thread tolerances acc. to DIN ISO 965-3

approved lengths: 50-600 mm



Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 2 of 2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted

new	approved lengths: 90-600 mm	© = acc. STAB-Spec. 10258370	new format Internal/Supplier
old	approved lengths: 90-400 mm	© = RHT 0,4 .... 0,7 mm	Supplier drawing separately
Field	D/4-5	B 4-5	-
Date/Name	24.11.2015 Hein	15.05.2019 Donat	14.07.2020 Höfer
Chg. No.	630576	678703	690131
Rev.	6	6	7

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish: DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	17.01.2008	Höfer
Checked	15.07.2020	Klinkner

Document No.: 10152007

Material No.:

PISTON ROD

Ident. Doc.:

Bestelldatum: 24/8/2020 - 14:0