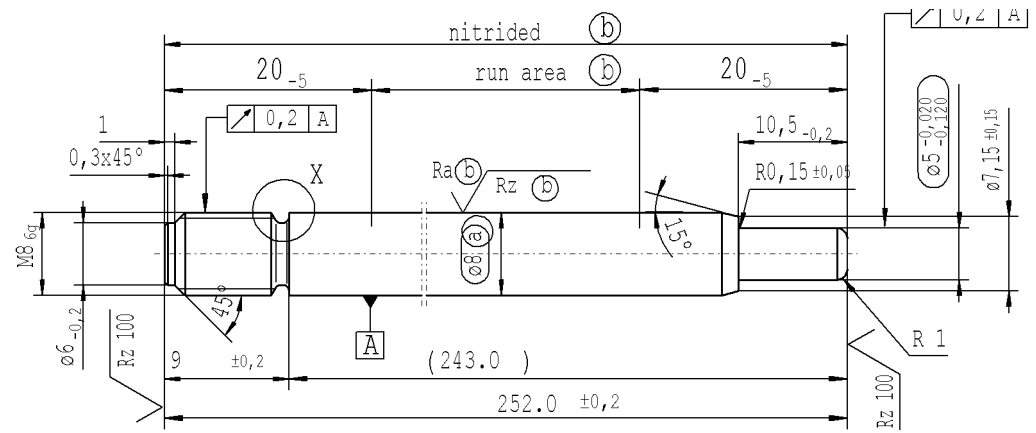
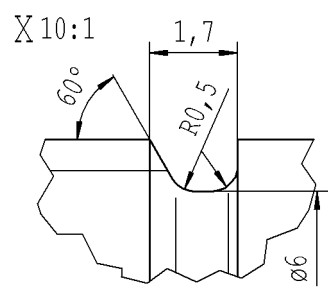


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: 5/18/2020 - 12:13

supp	material no.			A	B	E
No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV 10006248 Tab. X 10028959 Tab. I			overall length	thread length	length without end-fitting stud
	(a) version 1	(a) version 1	(b) version 2	378.0	9	369



thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{R_{max}}$ (a) \sqrt{Ra} (b) \sqrt{Rz} (b)) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

sheet 1
of 2

AIAG CQI-standards acc. to STAB-Spec. 10027692							Environmental protection acc. to STAB-Spec. 10005649							
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted			Material:	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
new	approved lengths: 90-600 mm	© = acc. STAB-Spec. 10258370	new format Internal/Supplier				*				Drawn by	17.01.2008	Höfer	
old	approved lengths: 90-400 mm	© = RHT 0,4 0,7 mm	Supplier drawing separately				Edge tolerances acc. to DIN ISO 13715	Scale:	2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	15.07.2020	Klinkner	
Field	D/4-5	B 4-5				Surface finish	DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.					Document No.:	10152007
Date/Name	24.11.2015 Hein	15.05.2019 Donat	14.07.2020 Höfer				Replaces:	STABILUS					Material No.:	
Chg. No.	630576	678703	690131				PISTON ROD							
Rev.	6	6	7											