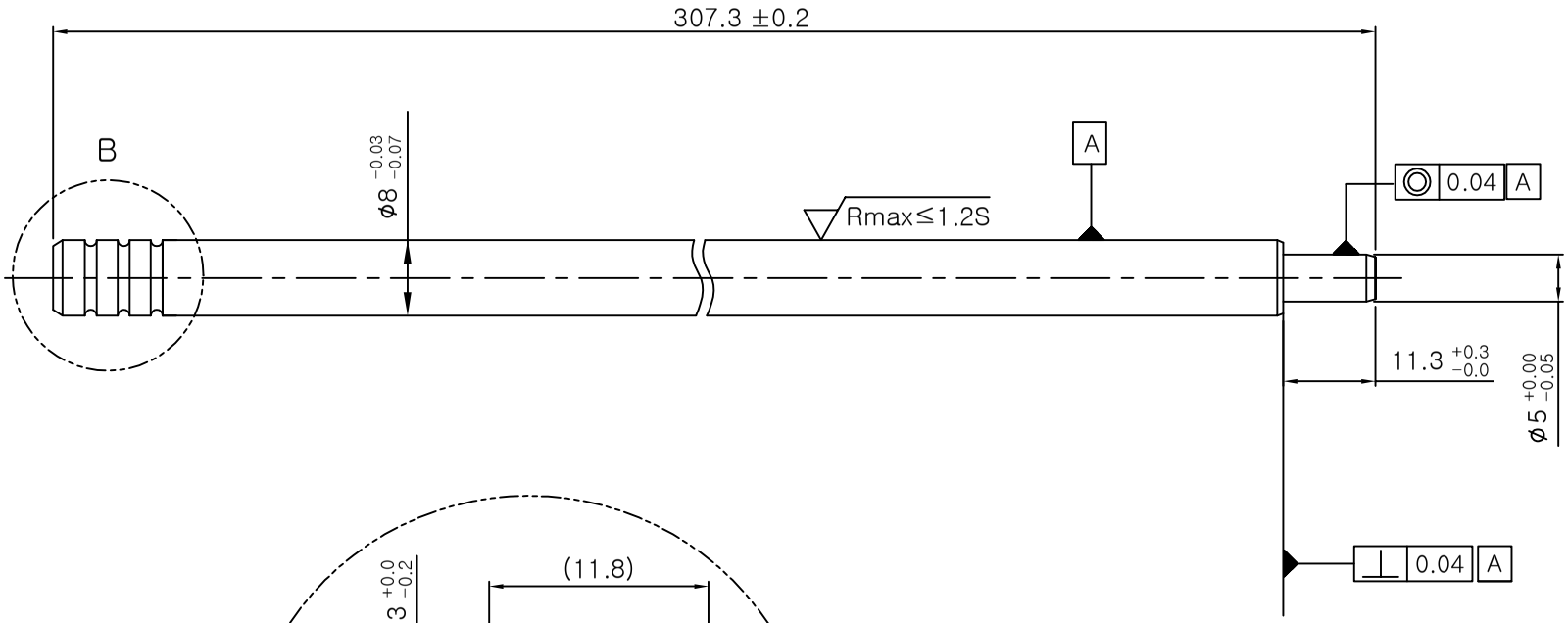

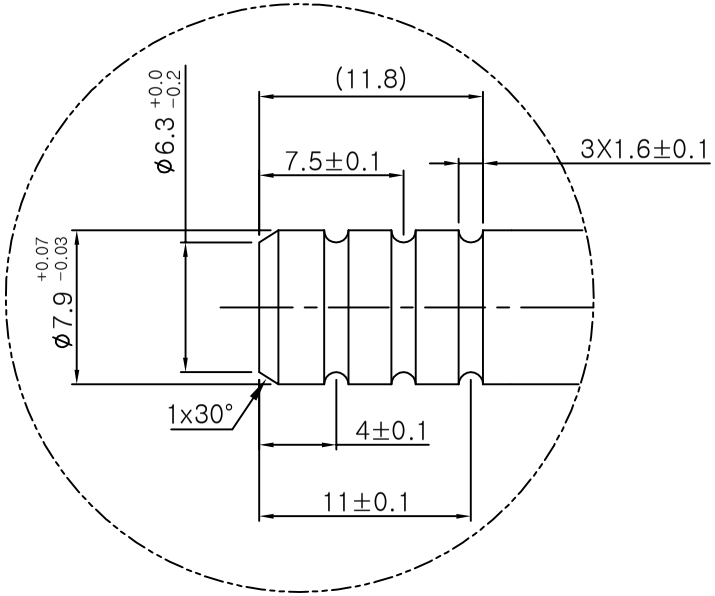

DETAIL "B"

NOTE

1. Complex chemical compound layer : Min. 15um
2. Surface of hardness : Min. HV500
3. No burr and cracks, rust or damage.
4. Corrosion resistance : No red rust on surface after 144hours salt spray test(ASTM B117)

UNLESS SPECIFIED TOLERANCE.	LINEAR DIMENSIONS	–		PART NAME. PISTON ROD	REV 0
	RADIUS DIMENSIONS	–			
PROPERTIES.	MATERIAL. S45C	SURFACE TREATMENT. NITRIDE QPQ		DRAWING NUMBER. R1313073D	SIZE A3
UNIT.	DIMENSION mm	SCALE N/S			
MASS.	☐ ESTIMATE ☐ ACTUALITY	kg		CAD-SYSTEM. ☐ CATIA ☐ NX ☒ AUTO CAD	SHEET 1/1
DATE.	2020. 10. 13				
DGN	CHK	CHK	APR	HANIL PRECISION Co.,Ltd.	
CB PARK	–	–	SW LEE		

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NO	REVISIONS	DGN	CHK	APR	EC No.	DATE
	FIRST DRAFT	CB PARK	–	SW LEE	–	2020.10.13